

The Mining Journal

RAILWAY AND COMMERCIAL GAZETTE

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

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LONDON, SATURDAY, APRIL 21, 1877.

[WITH SUPPLEMENT. {PRICE SIXPENCE.} {PER ANNUM, BY POST, £1 4s.}]

R. JAMES H. CROFTS, STOCK AND SHARE BROKER,
AND MINING SHARE DEALER,
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Business transacted in all descriptions of MINING Stocks and Shares (British Foreign), Consols, Banks, Bonds (Foreign and Colonial), Railways, Miscellaneous, Insurance, Assurance, Telegraph, Shipping, Canal, Gas, Water, and Shares.
Business negotiated in Stocks and Shares not having a general market value.
Business in COLLIERIES and IRON Shares, and in the principal WAGON and MANUFACTURING COMPANIES OF THE NORTH OF ENGLAND AND SCOTLAND.
Business in all the principal COTTON SPINNING Shares.
J. H. Crofts, having now established CORRESPONDING AGENCIES in all the principal towns of the United Kingdom, is prepared to deal in the various LOCAL Stocks and Shares at close market prices.
Accounts opened for the Fortnightly Settlement.
Monthly and Daily Price Lists issued.

Bankers: City Bank, London; South Cornwall Bank, St. Austell.

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Asheton, £2. 50 Don Pedro, 9s. 6d. 1) Leadhills, £8½, ex div
Argentine, £1½. 20 East Van, £8½. 2) Minera.
Aberdaunt, £1½. 50 Exchequer, 3s. 9d. 15 Monydd Gorddu, £3½
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Bodidris, 15s. 9d. 25 Flaggstaff, £2 10s. 3d. 25 Parys Mountain, 8s. 9d.
Chicago, £4½. 10 Great Laxey, £21, ex div. 20 Penrith, 11s. 3d.
Copper, £1½. 25 Glyn, £1 15s. 15 Richmond, £6 3s. 9d.
Cumbria, £1½. 25 Holmby, £1½. 10 Rookhope, 20s.
Dorset, £1½. 25 I. X. L., 15s. 10 Tankerville, £8½.
Dorset, £1½. 25 I. X. L., 15s. 25 Van Conso, £1 17s. 6d.
Dorset, £1½. 25 I. X. L., 15s. 25 Van Conso, £1 17s. 6d.
Dorset, £1½. 25 I. X. L., 15s. 25 Van Conso, £1 17s. 6d.

* Shares sold for forward delivery (one, two, or three months) on deposit of 20 per cent.

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Fortnightly accounts opened on receipt of the usual cover.
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RAILWAYS.—SPECIAL BUSINESS. Fortnightly accounts
opened on receipt of the usual cover.
JAMES H. CROFTS, 1, FINCH LANE, LONDON.

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SPECIAL BUSINESS in Brighton Aquarium, Royal Westminster Aquarium, Yarmouth Aquarium, Milner's Safe, Telegraph Construction, Royal Insurance, Positive Assurance, Credit Foncier, and others.
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BRITISH LEAD SHARES.—BUSINESS in all leading Market
Mines and Lites: Special Information from the various districts.
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Cardiff, 20s. 3d. 20 Cakemore, £3. 15 Thorp's Gawber, £2½
Cardiff, 20s. 3d. 20 Cakemore, £3. 15 Thorp's Gawber, £2½

COTTON SPINNING SHARES.—BUSINESS in all OLDHAM
SHARES, and in those of other DISTRICTS.
* SPECIAL BUSINESS in the following SELECTED SHARES at the prices
Name of Mill. Last four dividends. Closing quotations. April 13.

Name of Mill.	Last four dividends.	Closing quotations.	April 13.
Central	20, 20, 10, 10	20	20
Greenacres	20, 20, 10, 10	20	20
Green Lane	20, 20, 10, 10	20	20
Oldham Twist	20, 20, 10, 10	20	20
Rayton	20, 20, 10, 10	20	20
Shaw	20, 20, 10, 10	20	20
Star	20, 20, 10, 10	20	20
Windor	20, 20, 10, 10	20	20

NOTE.—The shares of good cotton spinning companies pay representative dividends, the mills being almost entirely conducted on the Co-operative System, under the Limited Liability Acts. With a revival in trade the present rate of dividends would be augmented.
JAMES H. CROFTS, 1, FINCH LANE, LONDON.
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ESTABLISHED 1842.

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[Established 1867.]

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Shareholders, intending investors, and others who may be desirous of obtaining information and advice as to operations at the present time are requested to communicate with the undersigned.
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20 Asheton, £2½. 20 Glyn, £1 15s. 6d.
20 Aberdaunt, 10s. 6d. 20 Hingston, 10s. 6d.
20 Blue Tent, 10s. 6d. 20 I. X. L., 15s. 6d.
20 Chicago, £4½. 20 Javali, 8s.
20 Condes of Chili, 10s. 6d. 20 Kapanga, £2½.
20 Devon Con., £3½. 15 Leadhills, £8½.
20 Don Pedro, 10s. 6d. 15 Last Chance, 14s.
20 Eberhardt, £2½. 25 Marke Valley.
20 East Van, £8½. 25 New Quebrada, £3 10s. 6d.
20 Exchequer, 3s. 9d. 100 North Laxey.
20 Pennerley, 15s.

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10 Binn's Band. 20 Flaggstaff. 5 Wye Valley.
20 Cargill. 10 Grogwinion. 20 West Mostyn, 12 per cent. preference.
50 Combarmin. 5 Llanrwst. 5 West Wye Valley.
15 Chapel House. 10 North Laxey. 10 West Gogin.
10 Chicago. 15 Penrith. 10 West Gogin.
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Bodidris	10s. 6d.	New Zealand Kapanga	2s. 6d.
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Derwent	10s. 6d.	Pennerley	10s. 6d.
Devon Great Consols	10s. 6d.	Penrith	10s. 6d.
Doleath	10s. 6d.	Richmond	10s. 6d.
Don Pedro	10s. 6d.	Roman Gravel	10s. 6d.
Eberhardt	10s. 6d.	Rookhope	10s. 6d.
East Caradon	10s. 6d.	Santa Barbara	10s. 6d.
Exchequer Gold	10s. 6d.	San Pedro	10s. 6d.
Flagstaff	10s. 6d.	South Condurow	10s. 6d.
Frontino	10s. 6d.	Tankerville	10s. 6d.
Glenroy	10s. 6d.	Tincroft	10s. 6d.
Glyn	10s. 6d.	Van Conso	10s. 6d.
Great Laxey	10s. 6d.	West Asheton	10s. 6d.
Javali	10s. 6d.	West Chiverton	10s. 6d.
Last Chance	10s. 6d.	West Tankerville	10s. 6d.
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Leadhills	10s. 6d.		

N.B.—Offers invited for 100 Talybont, 50 West Maria and Fortescue, 10 Lisburne, 25 Wheel Grenville, 20 Marbella Iron, 100 St. Harmon, 50 West Wye Valley, and 50 Pandora.
Orders on hand to purchase Gorse and Merilyn, Aberdaunt, Llanrwst, Mellanor, South Condurow, and West Tankerville. Sellers can obtain the best market prices of the day on application as above.

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BUSINESS transacted in all kinds of STOCK EXCHANGE SECURITIES, also in every description of BRITISH and FOREIGN MINING, COLLIERY, MANUFACTURING, and other SHARES.

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Bamfylde, 8s. Holmby, 12s. Rookhope, 19s. 6d.
Combarmin, 8s. Leadhills, £8 6s. 3d. Roman Grav., £12½.
Derwent, £2½. Llanrwst. £12½. St. Harmon, £3.
Devon Consols, £3½. Llanidloes. £2½. Van Conso, 39s.
East Van, £8½. Marke Valley. West Godolphin.
Grogwinion, £4½. North Laxey, 15s. 6d. West Tankerville, 28s. 9d.
Great Laxey, £21. Pateley Bridge, £2½. W. Tankerville, £2½.
Glenroy, 26s. Pennerley, 11s. W. Wye Valley, £2½.
Greenhill. Penrith, 10s. 9d. Last Chance, 12s.
Almada, 7s. 6d. Eberhardt, £3 3s. 9d. N. Zealand Kap., £2½.
Argentine, £4 3s. 9d. Exchequer, 35s. Pestarena, 4s. 6d.
Cedar Creek, 12s. Emma, 7s. Port Phillip, 10s. 9d.
Condes of Chili. Flaggstaff, £2½. Richmond, £3½.
Colorado, £1 13s. 9d. I. X. L., 18s. 9d. South Aurora, 6s. 3d.
Chontales, 6s. 6d. Javali, 8s. 6d. Tecoma, 8s. 6d.
Don Pedro, 9s. 6d.

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For particulars see Special Circular, published by us, which will be forwarded upon application. Also, see letter, p. 433, in the Supplement to this day's Journal. Shares may be obtained from us at such a price as will, according to present rate of profits, pay the investor 15 per cent. per annum.
Telegram, April 20, 4 19 p.m.:—Mine further improved; lode in bottom of shaft splendid.

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WYE VALLEY AND WEST WYE VALLEY LEAD MINES.
The shares of these companies should be bought. The prospects have recently improved very much, and good discoveries have been made.

NOTICE.
BROKERS OR DEALERS HAVING SHARES FOR SALE
in either GROGWINION, WYE VALLEY, or WEST WYE VALLEY MINES, can FIND IMMEDIATE PURCHASERS on application to—
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15 Argentine, £4½. 40 Glyn, £1 13s. 9d.
40 Bodidris. 25 Glenroy, £1 8s. 6d.
30 Birdseye Creek, 17s. 30 Gold Run, 10s. 6d.
45 Chontales, 6s. 9d. 80 Great West Van, 8s. 3d.
25 Condes of Chili, £4. 15 Hingston, 13s. 6d.
70 Colorado, £1 16s. 35 I. X. L., 18s. 9d.
25 Chicago, £4½. 15 Leadhills, £8½.
40 Derwent, £2½. 2 Lisburne, £2½.
10 Eberhardt, £2½. 2 Minera, £18.
30 Exchequer, £1½. 25 Marke Valley, 18s. 9d.
20 East Caradon, 15s. 9d. 75 Malabar, 5s.
25 Frontino, £1 16s. 3d. 100 Nth. Laxey, 15s. 6d.
20 Flaggstaff, £2½. 15 Pennerley, £2½. 20 W. Tankerville, £1 8s. 9d.

SHARES BOUGHT and Sold at net prices. Telegrams promptly attended.

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NOTICE.—We regret to find that some of our clients have been induced to PURCHASE LLANRWST SHARES, advertised in this Journal at low prices about two months since, and up to the present time have been unable to obtain the delivery of the same. Purchasers of these shares when offered at low prices will do well to see that the transfer is certified by the Secretary of the company, or the certificate attached before they part with their money.

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Lectures on Practical Mining in Germany.

CLAUSTHAL MINING SCHOOL NOTES—No. XXI.*

BY J. CLARK JEFFERSON, A.R.S.M., WH. SC.,

Certificated Mining Engineer.

(Formerly Student at the Royal Bergakademie, Clausthal.)

[The Author reserves the right of reproduction.]

SECTION II.

PROSPECTING FOR MINERALS—BORING.

II.—THE CONSIDERATION AND DESCRIPTION OF THE SEPARATE BORING TOOLS.

DeGoussé's Free Falling Borer.—This consists of a long flat bar, 9 in. by 1½ in., with a vertical slit, 3 in. wide, extending nearly the whole length of the bar, which we will call the sliding bar. The lower end of the bar forms the cutting edge, or borer. At the upper end of the sliding bar, and connecting it with the upper rod, is the shears, which is moveable up and down over the sliding bar. Inside the shears there is a flat spring, which catches in a notch in the vertical slit of the sliding bar as soon as the shears have slid sufficiently far down over the sliding bar. In order to loosen the shears a weigh piece is provided, which is made in two halves, so that it can slide up and down over the sliding piece. Attached to the lower end of the weigh piece is a round rod, which passes through a hole in the bottom of the sliding bar, and which can thus rest on the bottom of the bore hole, so that up to a certain height the sliding bar can be raised without raising the weigh piece. Another rod is attached to the upper end of the weigh piece, and is prolonged to reach inside the shears. The upper end of this rod is made in such a form that when the sliding bar is raised to a certain height the spring is withdrawn from the notch in the sliding bar, allowing the latter to fall freely to the bottom of the bore hole. During the boring the weigh piece remains stationary, resting near the bottom of the bore hole by means of the lower rod, its weight offering sufficient resistance (to being raised) to cause the spring to be withdrawn from the notch.

Whenever there is a free falling apparatus used there must be a lower rod, or set of rods (usually only one), which forms the connection between the borer and the free falling apparatus. In general this lower rod, except that it is somewhat longer and heavier, is similar in appearance to any of the other upper rods. The length and weight of the rod are of importance; the former should be sufficiently great so that the free falling apparatus is high enough above the bottom of the bore hole to be out of the reach of the sludge and debris, which would interfere with the proper working of the apparatus; the weight should be made to correspond to the hardness of the rock and the length of the borer, too great a weight on the one hand running the risk of penetrating too far into and jamming fast in a soft rock, or breaking in hard rock; and too light a rod would greatly retard the speed of boring. The cross section of the borer should be somewhat larger than that of the lower rod. The length of the lower rod will depend in some measure upon the nature of the free falling apparatus used, the more complicated, such as Kind's and Zobel's, should have comparatively longer lower rods, as they are more likely to suffer from the sludge, &c., at the bottom of the bore hole. It should always be held as a fundamental condition that the borer, the lower rod, and the free falling piece should be so fastened together and guided in the fall that the whole preserves a perfectly vertical position, as only in this case does the lower set of rods best resist the injuring effect of the blow at the bottom of the bore hole. This is the reason why it is usual to make the lower rods in one piece, or one single rod of sufficient weight.

Kiecka, in sinking a bore hole 6½ in. wide with his apparatus, made his lower rod 12 ft. long, and from 2½ in. to 3 in. square in section, which weighed 24 cwt., the borer weighed 30 lbs., the total falling weight being about 3 cwt., with a fall of about 15 in., which are suitable figures for small bore holes, up to a depth of about 400 ft. For larger and deeper bore holes the weight may be increased 5 to 7 cwt., without increasing the fall beyond 18 inches.

The lower rod used by Kind with his apparatus is square in section, the edges being somewhat flattened, made of wrought iron; the section of the rod gradually increasing downwards from 3½ in. to 3 in. square; the rod terminates below in a cylindrical end, which is bored and tapped, and into which the top of the borer is screwed; the uppermost length of 30 or 36 in. (called the neck of the lower rod) is turned quite circular, about 3 inches in diameter; the upper end of the neck terminates in a screw, which screws into a nut formed at the lower end of the free falling piece. The length varies between 15 and 20 ft., and the weight between 400 and 900 lbs. In calculating the weight of this lower rod it must be remembered that the effect of the blow is due to the combined weights of the borer, the lower rod, and of the falling pieces of the free falling apparatus. The effect of a blow in foot-pounds is found by multiplying the sum of the above weights by the fall of the borer in feet—that is, for a set of rods weighing 500 lb. the fall must be twice as great as for a set of rods weighing 1000 lb. A less fall has the advantage that the work of raising the whole of the rods is less, and a larger section of the lower rods enables them to withstand better the damaging effects of the blow. A suitable proportion for the weight of the borer compared with the weight of the lower rod is as 1 to 2. In the borings at Rohr, near Schleusingen, where Fabian's apparatus was used, the lower rod weighed 6 cwt., the falling piece of the free falling apparatus weighed 3 cwt., and the borer weighed 4 cwt., making a total falling weight of 13 cwt. The upper end of the borer rod in Kind's apparatus has a peculiar arrangement. Where the rod changes from a square to a circular section a ledge is formed, above which is a falling cap, and over this latter a guide is placed.

The falling cap, according to the construction which has been found to answer its purpose best, is made of several (usually three) discs of leather, which are fastened together by small bolts passing through the leather discs and two smaller discs of sheet-iron, the whole together being something like a pump piston. The diameter of the middle leather disc is almost exactly the same as that of the bore hole, the other two being somewhat smaller, in order in case of anything falling in upon the cap the middle leather disc may give way more easily. The iron discs must be about 1½ in. less in diameter, in order that the leather disc may be able to bend somewhat upwards and downwards. In the centre of the falling cap there is a round hole, so that the cap can slide up and down on the cylindrical part of the lower rod. The object of the falling cap is the prevention of several breakages of the rods, in case it should give way at one point. For if one of the upper rods should break, and the apparatus commences to fall, the descent will be checked the whole way down, if there is water in the bore hole, by the pressure of the water on the under surface. In this manner the velocity of the falling rods is prevented from increasing, and even checked, so that the rods on striking the bottom of the bore hole do so with a diminished velocity, and consequently less liability to breakage. It will be evident, however, that the falling cap will act unfavourably during the regular working of the apparatus by diminishing the effects of a given fall, and will, therefore, diminish the useful effect of the work at the surface. The guide is a wooden (oak) muff, which is provided along its length with four hollows, partly to offer less resistance and to allow a passage to the water, and partly to allow of anything falling in from the sides of the bore hole to fall to the bottom. This guide block is otherwise barrel shaped, 15 to 18 in. long, and is covered at the top and bottom with a small sheet of iron; the edges have sometimes a piece of iron running along them to prevent a too rapid wear, and to diminish the friction against the side of the bore hole. The object of this guide block is to preserve the free falling rods in a perfectly vertical direction; the muff, or block, being made barrel shaped, so that in sliding along the side of the bore hole the latter forms a tangent to the edge of the muff.

Similar guide blocks are also placed on the upper rods in certain cases, such as in boring holes of considerable dimensions in strong

ground, or in running ground, when the hole has been lined, but more especially where no free falling apparatus is used. For such purposes they are only about 9 in. long, without the hollows—that is, completely barrel shaped—and are generally made in halves, which are held together by two slight iron hoops at both ends. Herr Rost constructs them of three or four flat iron bars, which are rivetted at the ends to two iron rings; they are usually about 3 ft. long, and in this shape bear the name of guide corb. They are placed on the rods at from 6 to 10 yards apart.

It is not unusual, and by many bore masters considered as essential to obtaining a vertical hole, to provide a second guide block on the upper rods, a little above the free falling apparatus.

TOOLS.—The Borer (proper).—In the ordinary chisel borer there are four principal parts—the blade, the cutting edge, the shaft, and the collar, together with the screw which fits into the nut of the lower rod. Such a borer will weigh about 20 lb. The breadth of the cutting edge depends, of course, on the diameter of the hole to be bored; the blade (of which the cutting edge is really a part) gradually narrows from the diameter of the bore hole to the size of the shaft. The height of the blade should not be made greater than is necessary for the durability and resistance of the borer to the blow, in order that the small broken pieces, or larger ones, may easily pass between the borer and the sides of the bore hole, and occasion no liability to wedging fast.

The edges of the cutter are best made perfectly straight, not convex, as is the case with many; neither pointed somewhat, as is the case with drills; in these cases, besides not striking the blow all over the bottom of the hole with the same force, the sludger is prevented from reaching to the bottom of the hole, and there is not the same effect obtained as with a borer possessing a straight edge. The sharpness of the edge will depend on the hardness of the rock to be bored through; the angle (measuring the sharpness) will be so much the greater the harder the rock happens to be; it will seldom exceed 70°. Care should be taken to have the borer perfectly symmetrical on both sides of the centre line. The borer (or edge of the borer only) is best made of cast-steel; if another steel is used the smith must not place the steel in such a manner that the fibres run parallel to, but at right angles to, the cutting edge, nor should the steel ever be heated at above a red heat, otherwise the edge of the borer will become brittle.

As the bore hole must be made perfectly circular in section in its whole length, it is necessary that all the borers should be made to suit one and the same template. The borer is tested by laying it in the template; a line should be placed in the template to show the middle of the chisel edge, so that one can more readily judge as to whether the chisel edge is at right angles to, and bisected by, the axis of the borer. In this will be found the explanation to the fact that sometimes the chisel bores a hole of a greater diameter than the breadth of the cutting edge, the borer not having been tested as to the position of the cutting edge with respect to the axis of the borer, so that when suspended from the boring lever the borer has an eccentric position with regard to the axis, the smith having drawn out one side a little more than the other.

But however true and correctly made a borer may be, the resulting bore hole is seldom truly cylindrical; consequently an after boring must take place, to round off the irregularities and make the bore hole truly cylindrical. The following are some of the methods chiefly used for effecting this after boring:—

Ear or flap cutters (German, "Ohrenschnider," or "Laachenbohrer"), as used at Brandeis, in Bohemia. The weight is about 30 lb. About 1 inch above the extreme cutting edge of the borer there are two ear or flap cutters, which are curved corresponding to the diameter of the bore hole. The breadth of the ear cutters is 3 in. These cutters coming after the straight edge of the borer, round off the hole, which is thus done at the same time, rendering a special after boring unnecessary.

Kind's Borer with Ear-Cutters.—As far as concerns the cutting edge, the ear-cutters, the blade, and the lower part of the shaft there is no very great essential difference between it and the one we have just described. The upper part of the blade is somewhat enlarged below the neck, in a direction at right angles to the cutting edge, and in this enlargement two after cutters are rivetted. These are the cutters which are intended to round and finish off the bore hole. Through the shaft at this enlargement, and a little above the after cutters, a bolt or two set screws are inserted. These pass through slots in two flat side links, which are fastened to a pair of narrow bars by means of hinges, the bars being fixed to the lower rod by means of counter-sunk screws. This arrangement is designed in case of the breaking of the screw of the borer, to prevent the borer being left at the bottom of the bore hole; it also prevents the possibility of the rods unscrewing. The breadth of the cutting edge is about 1½ in., and the length of the shaft below the enlargement about 33 in.; the diameter of the upper neck—i.e., above the enlargement—is about 3½ in. to 4 in.; the screw is conical (about 1-16 in. in the whole length), and inserted in the nut of the lower rod to the depth at first of only four or five threads. In the space between the top of the screw and the end of the nut round pieces of sheet-iron, which exactly fill the space and are pressed together on screwing on the borer, are inserted; they serve greatly to retard the wear of the threads, and to render the whole stiffer and more effective.

The borers used at St. Ingbert, in the Rhine Palatinate, and at Klado, in Bohemia, were entirely of cast-steel, the after-cutters being attached to a special intermediate rod, into which they were dovetailed, and made fast with ordinary bolts or pins. This special intermediate rod was provided below with a nut (into which the screw of the borer fits), and at the upper end with a screw, which fits into the nut on the lower rod.

The lower rods of Kind's improved free falling apparatus consisted, therefore, of three portions—a lower rod, an intermediate rod for after boring, and the borer proper, which were screwed together; this requires in any case a very careful and strong construction of the screws, &c., because they are subjected to all the concussion of the borer; but Kind's arrangements possessed the advantage that the parts which were most subjected to wear could readily be taken out and replaced with a small expense of time and money, and they could be used with the wing borer when it was necessary to widen a bore hole below where it had been lined. Herr von Seckendorff in the borings at Schöningen, in conjunction with Kind's free falling apparatus employed a borer slightly different in construction. The distance across between the cutting edges of the ear-cutters is about ½ in. less than the length of the bottom edge of the borer, so that the borer strikes the bottom of the bore hole only with the bottom cutting edge. The whole of the lower end of the borer is made of cast-steel, and then welded on to the shaft. At a height of about 30 in. above the bottom of the borer the shaft is enlarged until its breadth is only about from 2 in. to 2½ in. less than the breadth of the bottom cutting edge of the borer, and this is for a length of about 10 in., when the shaft gradually narrows until it becomes perfectly cylindrical, and ends in a conical pin, which fits into a socket in the lower rod, to which it is cottered.

The enlargement serves for the insertion of the after-cutters, which are about 3½ in. broad. These fit into a dovetailed groove, which is about 3½ in. wide on the one side and 4 in. on the other. As the borer generally works from the right towards the left the wider part of the groove is on the left side, so that the friction tends to wedge the cutters in still tighter. If the boring proceeded in the opposite direction there would be a great liability of the after-cutters becoming loose and falling out. These after-cutters are placed in the same direction, and not at right angles to the ear-cutters, which makes the t-sting of the position of the after-cutters much more accurate. By means of the edges of the chisel borer, of the after-cutters, and of the guide on the lower rod the lower free falling portion is guided in three places in a perfectly vertical direction. The advantage of having a socket and cotter joint instead of a screw joint lies in the fact that this latter is more readily loosened and replaced again exactly in its former position.

Formerly Herr Kind made use of the after-borer in the form of a +. It consists of four cutters, placed at the extremities of the four arms, which are welded to a square (or conical) collar; this latter passes over the shaft of the borer just below the screw and above the shaft collar, and is held fast in this position when the rods

are screwed together. Although for all borings of considerable diameter and even of great depth the ordinary borers we have described together with the after borers will completely suffice, still there are a great number of other borers which have been designed to meet special varieties of the rocks or locality; some still remain in use on account of habit, but not a few have had their origin in the necessity of the bore master, who has wished to obtain the credit of having devised something new. Some of these we shall simply mention, and others describe. The cross chisel (or club) borer, the cutting portion of which consists of two simple chisel-edges placed at right angles. Such a borer is generally used in a rock which is of very irregular hardness and in hard stratified or laminated rocks, where the inclination is very considerable. When the inclination is under 15° the speed of advance is greatly diminished by the use of such a borer. The Z borer, the edge of which corresponds to the letter Z. The S borer, which possesses a S-shaped cutting edge. The piston borer, which is simply a cross borer, whose cutting edges are concave, so that they form five points (four at the extremities of the cross-cutting edges and one in the centre), the centre point projecting ¼ in. beyond the plane of the other four. The crown borer, which is likewise a cross borer with concave cutting edges, the convexity, however, being so slight that a depression is formed in the centre of the borer. All these varieties, having for their object the preserving of a perfectly circular form of the bore hole, are now old-fashioned, and are supplanted by borers with after cutters, which latter cost less in making, and are more easily repaired. In the case where a bore hole is being sunk without ear cutters or after cutters—that is, with a simple chisel—the bell borer is often used for finishing off the hole, so as to give it a perfectly circular section. This consists of a bell-shaped instrument about 4 in. high, the lower end forming a sharp circular cutting edge; it is welded to the ends of a strong fork 16 in. long, which connects it to the lower rod. The use of a separate instrument for rounding off the bore hole leads to such a great loss of time that it is nearly always advisable to finish off the hole by the use of ear-cutters.

MINING LEASES.

The following is an abstract of a paper read by Mr. R. R. SYMONS, of Truro, at the Mining Institute meeting last week, on the subject of Mining Leases:—

Mr. SYMONS, in his paper, said—You are aware that in very ancient times, probably pre-historic, tinners had a right, from a recognised custom, to enter upon any common or waste land in Cornwall, and perhaps Devon, and mark out for themselves a piece of ground which they called "tin bounds," within which they were at liberty (after due proclamation at the Stannary Court, and three months' notice to the lord) to work for tin (the only metallic mineral known in Cornwall), paying to the owner of the land 1-15th part of all the ore raised, as his dale dish, or royalty—commonly called "dues" in this county. The custom as to tin bounds was confirmed at a convocation of 24 Stannators, or parliament of tinners, held at Truro on Aug. 23, 1752. Tin bounds are not now necessary, because nearly all the landowners are willing to grant mining leases. The greater part of the land in this county is in the hands of comparatively few owners. Lord Falmouth, Lord R. B. Basset, Mr. Basset, Lord M. Edgcombe, Lord Clinton, Lord St. Germans, Sir R. R. Vyvyan, Messrs. Williams, Duke of Leeds, Rev. St. Aubyn H. M. St. Aubyn, and a few others, own a considerable area in Cornwall. All these owners have solicitors, stewards, and mineral agents or tollers, to whom, or to one of them—generally the tollers—persons desirous of having liberty to work for mineral must apply. Until a late period the tollers, I believe, all the lords had authority to grant licenses for six or twelve months to any persons of whom they approved, without consulting their principals; and the fee for a license was two guineas. Now, some landowners require that the applicant's name shall be submitted to and approved by them before a license can be granted. In some cases the steward has power to determine the fitness of the applicant to become a licensee. In the case of a noble lord who owns 35,000 acres in Cornwall, the procedure is this:—In the first place application to the mineral agent, with three names as licensees. The agent submits these names to the lord's solicitor, who, if he approves of them, sends them to the lord, expressing his approval; and the lord thereupon, as a rule, authorises the granting to those persons, and for the license the solicitor charges three guineas. This roundabout procedure militates against mining, because the solicitor and the lord require that the three persons shall be men of means, to carry out the works, erect engine, &c. As some of the applicants are poor miners, they often find a difficulty in securing substantial men to join them, and by that means the working of the mine is deferred. I have known cases of the kind. Many of the mines now at work were originated by poor men who took licenses when they were more easily obtained, and afterwards induced capitalists to invest their money. There is, probably, a loss to the lord referred to from a strict adherence to the rule he has thus laid down. The lease is usually granted either to the licensees or to two or more persons of their nomination, and approved by the lord, for a term of 21 years. In a few mines in Cornwall second leases for similar terms have been granted to the same parties or their assigns. In a less period than 21 years most mines have been tried and abandoned. In a few cases a third and fourth lease has been required—D. Leach to wit. But the lord is not legally bound to re-grant to the same parties; and in the case of the Consolidated mines, in Gwennap, the lords granted the second lease to other parties, but it was regarded by the public as unhandsome conduct towards Messrs. Taylor and Co., and it accelerated the fall of the mines, because the company, finding that they could not obtain a fresh lease, did their utmost to exhaust the reserves before the expiration of their tenure. The new licensees, seeing that such was the case, purchased the machinery, materials, and the remainder of the company's interest for 100,000*l.*, which they had subsequently reason to regret. After commenting on mine leases as they were, their verbosity, their too great cost, inaccuracy of description frequently, as in the case of South France and West Basset, which led to a heavy lawsuit, Mr. Symons called attention to the covenants contained in mining leases, particularly those adopted at Tehidy office, and said some of them were impracticable, and if the lords were to take advantage of the breaches of covenants most mining leases would be quickly ejected. But in some respects the Tehidy lease was more reasonable than modern leases in general, because it demanded no rent, and left the value of land destroyed to be settled on the basis of a valuation. I speak, secondly, of mining leases as, in my opinion, they should be.—1. Leases, instead of occupying two or three sheets of parchment, as most of them do (when not printed, as Lord Falmouth's are), should be reduced to half the amount of words. It would be no great presumption to undertake to draw a mining lease equally effective in law with half the number of words which are now employed in most leases.—2. The charges for leases (of speculative mines at least) should be reduced. The lords might order that to be done, as I knew one lord to do. In rich mines the present charges would not matter.—3. There should be no rent charged in mining leases. A mining lease is no user of the land, the farmer of which pays the rent for it, which is generally ample. Why should a lessee pay a rent for nothing? The minimum rent is one the mine leasing encumbrances.—4. The lessee should not be charged 100*l.* and 50*l.* per acre respectively for waste. He should be required to covenant to pay merely for the value he has taken out of the estate by the waste committed, and that at the end of his tenure—not before; the value to be settled by arbitration, if necessary. Meanwhile he should pay an annual rent for the land destroyed and occupied, according to its value for farming purposes. He should also compensate the tenant for any inconvenience occasioned by mining in his tenement.—5. All the buildings erected within the sett by the lessee or the company should be his or their property for the same term of years as that usually granted to lessees of houses on the same estate, so that when the lessees cease to mine within the land the houses might be sold, removed, or demolished by him or them at discretion.—6. Dues or rent to the lord should be paid out of profits only—that is to say, when the lessees, out of the returns from the mine, have been reimbursed of all their outlay, the lords should share with them in the profits of the works. But in consideration of the lord having his rent out of profits only, and

* Being Notes on a Course of Lectures on Mining, delivered by Herr Berggrath Dr. von GODECKE, Director of the Royal Bergakademie, Clausthal, The Harz, North Germany.

not out of all returns, he should have a higher rent or royalty than that usually paid at present. Instead of 1-20th, 1-18th, or 1-15th, he should have (say) 1-10th of all clear profit. I think that most of the proposals or suggestions. The landowner who does not choose to speculate in his own land should encourage those who are disposed to do it, and should not profit out of their losses, as they are disposed to do in some places. The time has arrived when better terms than the present are necessitated by the circumstances in which mining is now placed. This is a time of unprecedented depression; and owing to the ruinously low price of tin, few mines are self-sustaining compared with those which are "calling" on shareholders for money, and I confess that I see little or no prospect of any increase in the price of that staple commodity in our productions, although many sanguine miners take a more hopeful view of the situation. We have too much indulged the belief that our little peninsula was the almost exclusive stanniferous district in the world; the foreign discoveries coming into competition with our produce have dispelled that illusion. It is not altogether the fault of the lords that better leasing terms have not heretofore prevailed. It is the fault of the lords' agents and of the lessees themselves, than the fault of the lords. Those agents have seen the importance which attaches to grants have attached to the acquisition of a set, also that a grant has been looked upon by them somewhat in the light of a favour, and that any terms would be acceptable; they, therefore, propose terms so stringent, too favourable for their clients, and to the applicant makes no objection. How is that? Because many of the applicants for leases have neither the intention nor ability to work the mines themselves. They take the leases to sell, so that all the liability as to rent, royalty, &c., fall upon those who buy. Although it has been, in a great measure, the fault of the lessees that more reasonable conditions have not characterised mining leases, I think that the lords should instruct their agents to draw leases with covenants more in conformity with reason. They should adopt the motto, "Let reason rule." The lords can afford to be liberal, but I go upon the ground of equity only. I am aware that some of the lords have, in some cases, shown their liberality by not enforcing, but remitting or postponing during pleasure, the payment of the dues by shareholders in poor mines, and in other ways, and no one more so than Mr. Basset, who has always taken a deep interest in mining affairs, and practically exhibited his sympathy with the suffering miners operating in his estate; but lessees would prefer that the mining leases from all the lords should show a spirit of liberality or consideration, by their containing reasonable covenants, so that the shareholders might not stand in the position of mendicants begging consideration and help from the lord. The reformation just indicated will, I hope, commend itself to your approbation. Mr. Symonds then briefly referred to agricultural leases, inclosure leases, and building leases, and pointed out various objections to them in their present form. The farmer's lease was an antiquated thing which conveyances had been content to copy for successive generations; and leasing on lives was a bad custom, but was, he believed, peculiar to Cornwall. It greatly hindered the building of houses. He concluded by saying—If the discussion which my remarks may elicit from this audience should lead to a reasonable readjustment of the leasing conditions, the Cornwall Mining Institute will have accomplished a good which will immortalise its name. The question may be asked, How is this to be done? The lords are independent of mines, and, therefore, are in a position to dictate their own terms, which you may accept or refuse. True; but lords are not, as a rule, unreasonable persons. They are open to receive representations on any matter affecting the miner, the farmer, and the public in general. This Institute, I understand, contains the names of landowners as well as gentlemen connected with mines, commerce, and factories; and suggestions emanating from it would, I doubt not, be respectfully received by the Cornish lords in general. I submit the subject to your intelligent consideration.

ROTARY BOILERS AND ENGINES.

Some twenty years since considerable attention was directed to the question of rotary boilers, owing to the success obtained with the boiler invented by Dr. Grimaldi, and it appears that the subject is again being revived. The first part of the invention and improvement in this class of boiler, invented by Mr. C. W. PIERCE, of New York, consists of the combination with the shell and the flues, nearest the shell, or with all the flues of buckets, cups, or other devices, arranged and adapted for elevating water, and maintaining it in contact with the shell and the tubes, or some of them, during the passage of the same in that part of their course which is above the water level, for the protection of the shell and the tubes from the heat, also for preventing undue expansion and contraction, and also for distributing the water and keeping it in contact with the metal for the more rapid generating of steam. The second part of the invention consists of arrangements in rotary boilers, either of an annular flange at one end of the boiler and a recess in the wall at the other end, or of an extension of that part of the boiler containing the inner tubes beyond the part containing the outer ones, in connection with the recess aforesaid on the wall of the furnace at the other end of the boiler, for effecting the return of the heated products of combustion through the inner set of tubes. The third part of the invention consists of the arrangement of the feed-water pipes to extend downward to or below the water level, and the steam pipes to extend upward from the hollow trunnions through which they enter the boiler, the one for keeping the feed water from contact with the steam to avoid condensing it, and the other to enable the steam to be taken out drier than it otherwise would be.

In connection with rotary engines, in which the steam is superheated on its passage through the engine, and after the impulsive force of the elastic fluids (moving at high velocities) has been utilised, and their temperature thereby reduced, they are again superheated and re-introduced into the cylinders, saturated steam being only employed in starting the engine, and to supply from time to time the loss by leakage, some improvements have been invented by Mr. James Apperly, of Stroud, Gloucestershire. The superheater and rotary engine are combined in one, and consist chiefly of an outer stationary casing, supported upon a suitable bed-plate or foundation, and an inner revolving drum or cylinder, mounted upon an axle fixed on the bed-plate. The outer metal casing is composed of, or has formed within it, three annular concentric chambers, channels, or passages. The outer and inner chambers or chambers are the superheating chambers, and the middle one forms a part of the flue for the passage of heated combustible gases, or it may be the chamber in which they are consumed. The inner superheating chamber is divided by partitions arranged tangentially, the space thus enclosed being necessarily triangular, but with the apex of the triangle next the periphery of the drum or cylinder. In the periphery of the metal cylinder or drum at suitable intervals are formed pockets or irregular in cross-section, the apex of the triangular spaces being outwards. The pockets in the periphery of the cylinder are also cast, formed, or set tangentially, and in the same direction as the partitions of the inner chamber of the casing. They are provided with openings extending laterally on both sides into annular passages formed within the cylinder, and which at intervals have other radial openings into an annular passage circular in cross-section, and around the cylinder. The half of this passage is within the periphery of the metal revolving drum and stationary casing respectively. From this circular passage openings are made into annular exhaust or cooling chambers formed within the ends of the metal casing, and from these chambers lead six or more pipes which pass through the combustion chamber or channel, and through the superheating steam chamber. These pipes terminate in conical nozzles, which project down into the cones, which form exit passages for the superheated steam from the outer to the inner chamber.

In place of this arranging the cooling chamber this latter may be allowed to occupy the whole of the interior of the central drum or cylinder, and the steam may be drawn from thence by a suitable contraction of a hollow axle in a manner well known. The sides of these conical nozzles (near the ends) are perforated with a number of holes, which are drilled diagonally, or made in the direction of the moving elastic fluid, and the superheated steam in its onward

rush from the outer to the inner superheating chamber will draw in the expanded and cooled steam (which is of greater density than the superheated steam) through the diagonal perforations of the conical nozzles. This combined steam passing through the engine in a constant stream will act by the force of impact on the bottom of the inclined pockets of the drum or cylinder with the leverage due to the diameter of the cylinder. In starting the engine the ordinary saturated steam is to be admitted into the outer annular channel, and the gases of combustion having been ignited in the middle chamber or combustion chamber until the whole of the outer case becomes heated sufficiently to superheat the steam. The admission of saturated steam may be cut off and only again admitted at intervals to make up the loss by leakage. This may be effected by any ordinary valve worked by an eccentric from the axle of the cylinder.

Sometimes, in place of causing the rush of steam to impinge upon the lower surface of the pockets, a helical coil of rope is wound around the periphery of the drum or cylinder, or a helical passage is built up upon the cylinder. The sectional area of this helical passage is largest at the periphery of the drum, and gradually tapering to its end near the centre of the cylinder. The end of this helical passage has lateral openings leading into the exhaust or cooling chamber. The opening or mouth of this helical passage will thus receive the rush of highly-heated elastic gases as it moves in succession past the mouths of the inclined partitions of the inner superheating chamber or channels, and the steam in its passage through the first portion of the helical passage will be caused by friction at the sides of the passage to carry round the drum. To further aid in effecting this object the frictional surfaces of the interior of this helical passage may be increased by placing within the same corrugated plates, stops, studs, or supports. The steam as it parts with its heat and becomes more dense in its passage through the decreasing sectional area of the helical passage will thus provide itself with an elastic pillow, and an increase of friction as it is forced through the final coils of the helical passage. The force of the steam will thus be utilised before it issues from the opposite end of the passage into the exhaust or cooling cylinder, to be again employed as before.

UTILISING SLACK FOR STEAM FUEL.

The many advantages to be anticipated from the utilisation of small coal and slack for the generation of steam have induced inventors to give much attention to the subject, yet although many ingenious contrivances have been from time to time introduced, none of them have come into general use. To obtain in practice the economic results which theory would lead one to anticipate, Mr. GEORGE K. STEVENSON, of Valparaiso, patented a very simple and efficient arrangement some two years since, and during the past few weeks the invention has been in practical use for ordinary work under a large boiler in London. The principle of the invention consists in reducing the fuel to an almost impalpable powder, and the introducing it into the combustion chamber with exactly the quantity of air necessary to secure complete combustion. The fuel is reduced to powder in a disintegrator, and the powder is placed in a metal hopper, the bottom of which is formed of a cylinder. As the cylinder revolves the coal dust falls from the grooves into either an iron or metal tube, of square, oblong, or other suitable section, one end of which is in connection with one of Root's patent blowers, and the other end is formed with an oblong outlet, being of such shape and size as may be requisite; on the top or upper side of this tube there is an opening under the grooved cylinder, which cylinder works on this tube in proper bearings, so that it may revolve across the length of the tube, the whole may be on wheels in stationary fire-places or fire-boxes, and in steamers may be suspended from overhead, so as to admit of being easily withdrawn for lighting and kindling the fire, or for examining the furnace; but in practice a stationary pipe is used without inconvenience. The wheels and standards maintain the apparatus at the proper height of the openings for the admission of the fuel. The end of the tube which enters the furnace is protected by fire-brick, which must be of the proper shape and size to effectually close the entrance to the furnace when in place, the crevices are to be stopped with fire-clay, all the other openings to flue or boiler, or for a mission of air in the end usually fired from, are to be effectually closed with fire-brick, fire-clay, or other equally effective stopping. The usual grate or furnace bars are done away with, and instead of them a bottom or hearth is constructed of suitably shaped fire-brick. On such bottom is placed a lining for sides of furnace, but having a space between said lining and sides allowing the top of furnace to be bare; all the fire-brick lining is perforated with round, oval, square, or oblong holes or slits, or it may in some cases be entire, or the lining can be made in sections of a similar shape to the retorts used in the making of gas, such also to be either entire or perforated. The object of this lining is to form a combustion chamber inside the flue of the boiler, therein to ignite the mixed fuel on its entrance from the heat acquired and retained in the fire-brick from the kindling previously consumed, and when once lighted the fuel will continue to burn by the feeding to same, the perforations allow the heat to be exercised directly on the surface of the fire-box, and thereby add greatly to its power; the length of this lining or combustion chamber may be about the same as the usual length of the grate-bars, so as to thoroughly ignite the fuel ere leaving this to pass through the tubes or flues.

The grooved cylinder may be driven by means of a worm on the axle of blower to connect by a cog wheel on a shaft, working on proper bearings, with a worm on this shaft to a corresponding cog wheel on the end of the shaft of the grooved cylinder, so that this cylinder thereby is caused to revolve, and deposit in the tube a certain quantity of coal dust, to correspond with the air introduced by the blower, and to be carried by this air into the lining or combustion chamber. A Root's or Baker's blower is preferred, on account of the facility of measuring the quantity of air admitted per revolution, but this can be substituted by any other which can be relied on for equal facility for measuring the air. The mouth of the tube in the chamber can be made to deliver the mixed fuel (coal dust mixed with air) by one of various openings, either with a twist as a rope, plain, direct, or divergent, so as to have the fuel strike on the red hot or white hot lining of the furnace to ensure the ignition, and thereby secure all the advantages from the combustion being perfect and entire. The air-supplying apparatus can be placed in any part of building, stoke room, or steamer's hold, but it must be so as to ensure the supply of the air with that of the coal dust or powder in the appropriate quantities.

The cylinder is especially constructed to ensure the accuracy of the delivery of the powdered fuel, being so made as to fill a box, and turned and fitted in it so as to be practically air-tight in it; this cylinder is made with recesses like I with sliding teeth or pistons, which teeth have edges or flanges working in an eccentric groove in each side of the box; these teeth or pistons are thus caused to pass below the surface of the cylinder on the top, or when in contact with the coal in the feeding tube, and the coal or other powdered fuel in the vertical feed tube, and in the upper cross feed tube, by the force of gravity fills the spaces thus made, and is so carried by the revolving of the cylinder until within the tube, where, by the eccentric movement, these teeth are forced out and brought even with the surface of the cylinder, and their charge deposited in the tube, so that by this proceeding there can be no clogging of the quantity, neither can any moisture, should the powdered fuel even be wet, prevent the quantity of fuel from being deposited per revolution. Another advantage of this cylinder so arranged is that there will be no air escape from the tube to the coal feed, as the side feeding is filled with the powdered fuel, and the teeth fill the space on the return to receive the charge; the revolutions of this cylinder being so comparatively slow, there is very little wear to the same.

In the apparatus at present working in London the mixed air and coal dust has to travel 6 or 7 yards through a tube of about 6 in. diameter, yet a very regular and efficient supply is kept up, and a good clear body of ignited gas is maintained in the combustion chamber. The essential features of the invention appear to be the use of a blower delivering a known quantity of air instead of a fan, which in similar inventions previously introduced has not proved effi-

cient, the grooved measuring cylinder delivering known quantities of fuel into the air current, and the introduction of the fuel into the combustion chamber in such a manner as to prevent clogging before it is properly burnt. The invention is one which promises to be a success, especially where small coal is obtainable at a low price, and is, therefore, worthy of a fair trial.

AIR COMPRESSORS AND ROCK DRILLS.

The improved double air-compressing machinery and rock drills manufactured by Mr. J. G. Cranston, of Newcastle-on-Tyne, have now been so extensively and successfully introduced in mines, tunnels, quarries, and elsewhere that, although they have been frequently noticed in the *Mining Journal*, reference may again be made to them. The drills can be seen readily at any time in practical operation in the principal mines and quarry works around Newcastle, where they are drilling the shot holes at a cost of less than one-fourth that of hand labour. On Friday last one of their drills put down 17 holes, averaging 6 ft. deep each. This work is regularly being done with the drills every day at the West Moor Limestone Quarries, and frequently they exceed this number of feet per day. The machine has recently drilled over 7000 ft. of 2½ in. diameter shot holes in limestone rock, accomplishing this extraordinary work in four months' run, without any repair or renewal of parts. Five of these drills are employed in the limestone quarries situated near to Ferryhill, on the North-Eastern Railway, and from the fact of their doing such excellent work at these quarries more machines have been put recently into operation in the adjoining districts. Holes which formerly cost 1s. per foot to drill by hand are now regularly drilled by the machines at a less cost than 2d. per foot. The machines are so constructed that the drill tool can be rotated substantially and readily by hand, in proportion to the nature or hardness of the rock being drilled, and can also be prevented from rotating quite readily when desired. As there are no pawls, springs, or ratchets to get out of order, the machines are substantially constructed, and are most thoroughly reliable. The numerous testimonials received are sufficient to show how highly they are appreciated by the users, either for quarrying, tunnelling, or mining operations generally. Mr. J. Tait, manager of the East Hutton Colliery Company's quarries, says "he finds the cost of drilling by these machines is less than one-fourth of that of drilling by hand, and by the use of the drills he has been enabled greatly to enlarge the output of stone without increasing the number of men employed." Mr. Alfred Critchett, secretary of the Eberhardt and Aurora Mining Company, writing on April 13, says—"I have much pleasure in stating that the drills supplied by you to this company are doing excellent work. The tunnel—7 ft. by 9 ft.—is driving about 40 ft. per week with two drills, at a cost of about 6d. per foot. Captain Drake in his last report questions whether it is possible to procure drills to surpass them in their efficiency for the purpose. This tunnel will be over 6000 ft. in length when completed, of which they have already driven more than 1000 ft. during the last seven months."

The air-compressor used with these drills has one steam-cylinder, with one double-acting air cylinder on each side of the steam-cylinder; the three are all coupled direct to the fly-wheel shaft, so that no gearing of any kind is employed. The advantage of this arrangement is that the working strains are easily divided on each side of the steam-engine centre crank, which arrangement much reduces the wear and tear, and should an increased air pressure be required double the pressure can be obtained with one cylinder by simply lifting the suction valves of the other air cylinder out of gear; while the steam-cylinder crank being set almost at right angles to the cranks of the air cylinders the most effective power of the steam-cylinder is obtained at the point of the greatest compression in the air cylinders. Each air cylinder has two gun-metal suction and delivery valves bolted closely thereon, the casing of the suction valves and the valves themselves being overhanging, and fixed to the side of the cylinder. They are provided with water cups close to the inlet, so that a head of water constantly surrounds the valves, keeping them cool, and providing at the same time a certain quantity of water to the air cylinder, which acts as a lubricant and packer between the piston and valve spaces, as it is alternately drawn in by the action of the piston, so that almost the whole of the compressed air is delivered into the air receiver at each stroke of the piston. The delivery valves are bolted on to the cylinder top at right angles to the suction valves, and are completely immersed in water, so that they are not affected by any heat evolved by the compression of the air. The valves are nearly of the shape known as the mushroom valve, and are made with spherical faces. They can be run at a very high speed when required, the valves acting with the greatest certainty at a pressure exceeding seven atmospheres. The whole of the machinery is firmly mounted on a strong cast-iron bed-plate, so that little or no foundation is required. When required for mountainous districts, where the carriage on road is difficult, the bed-plate is reduced in weight, in order to facilitate its carriage.

PUMPS.—The invention of Mr. A. FITZMAURICE, of Carlow, consists in an improved arrangement of double-action lever force pump, and method of working the same by the weight of a man or other person sitting on one end of weighted rocking lever. In carrying out the invention he employs a suitable pillar or upright, the top of which forms a fulcrum, and receives a rocking lever or beam, one end of which is counterweighted, and the other end of which is provided with a seat for the person whose weight is to operate the pump. The under side of the rocking lever is connected by means of suitable connecting rods with the piston rods of a pair of single action lift and force pumps, having proper air vessels, and rising main pipes for delivering the water in the required direction. The suction pipes from the pumps are connected together into the single suction pipe, which passes into the well or tank from which the water is to be raised. A spiral or other suitable spring may, if required, be placed under the end of the rocking lever on which the person sits to assist the action. By this arrangement it will be understood that any person seated on the end of the said rocking lever may easily set it in motion, so as to alternately work the said pump and cause them together to form a double-acting lever force pump. The supporting pillar and pumps are sunk in the ground so that the rocking lever shall be only at a suitable height above the ground level.

A NEW PATENT IN TIN MANUFACTURE.—A valuable patent apparatus, known as Messrs. Taylor and Company's Mechanical Black and White Pickling and Swilling Machine, is being introduced into the manufacture of tin-plates. The machine has been adopted at Llantrisant Tinworks, while Messrs. Thomas, Lister and Co., of the Carmarthen Tinworks, have used it to the utmost advantage since October, 1875. The old system of black pickling by hand, besides being injurious to the health of the employees, led to a great waste of acid, which was absorbed by the sawdust placed on the plates, and the sawdust itself, by adhering to the plates, caused a great many "wasters." Moreover, a large quantity of acid was necessarily discharged into the river. Messrs. Taylor and Company's machines remedy these evils. The black pickling machine, some 15 ft. by 5 or 6 ft., consists of a trough or bath, containing some 8 or 9 in. of the diluted acid. At each end there are yellow metal rollers upon which a number of endless chains continually travel. At one end a couple of lads stand and place the plates singly, and of course without sawdust, under the rollers, and the plates are carried slowly through the acid by means of the endless chains, and are delivered, as a rule, thoroughly cleaned to a couple of girls who stand at the other end and receive them. These girls, however, examine each plate, and those from which the oxide has not been entirely removed are separated from the others and passed through the bath a second time. The journey through the bath is travelled in three minutes; and although the movement does not appear rapid, the lads place the plates beneath the rollers as fast as they can move their hands, and the number passed through during the day is very great. The saving in labour and material is enormous. It is calculated that by the adoption of the black pickling machine there is a saving of 2 lbs. of acid per box. There is also a considerable saving of iron. The plates are then passed on through the intermediate stages, and are taken to Messrs. Taylor and Co's patent mechanical white pickling and swilling machine, in most respects similar to the one already described. There is a similar trough or bath containing diluted acid, through which the plates are carried under endless copper rollers, and are passed on to a swilling machine at the other end, where they are received by a couple of girls. As in the process of black pickling, the plates are put under the brass rollers singly, and without sawdust. The acid comes into immediate contact with every portion of the plate, which travels through the bath in about one minute and is delivered into the swilling portion of the machine. Here each plate passes

between two perforated pipes, which deliver a strong force of water on either side of the plate, which is then taken away, perfectly cleansed of all oxide or dirt of any kind, by girls who stand there ready to receive them. The acid having been washed off thoroughly, the plates are put on their edges into troughs containing sufficient water to cover them, and here they remain awaiting the next process, which is tinning. It is calculated that Messrs. Thomas, Lester, and Co., by the introduction of these machines into their works, have effected a saving, in time, labour, and material of more than 50 per cent; and practically there is no acid thrown into the river.—*South Wales Daily News.*

MINING AND STOCK EXCHANGE NEWS OF THE WEEK.

Messrs. F. W. MANSELL and Co. (Sworn Stock and Share Brokers, 43 and 43A, Palmerston Buildings, Old Broad-street, write to us as follows:—

ISABELLE (Gold and Silver).—Numerous have been the enquiries especially by Exchequer shareholders, who justly enough pin their faith upon Mr. Lewis Chalmers, as to the actual statement made by that gentleman concerning the value of the Isabelle Mines. We presume that in due time the directors will obtain from Mr. Lewis Chalmers regular weekly reports upon the property. In the meantime, we may state that the Isabelle Mines are situated in Scandinavian Canyon, 7292 feet along the toll road, which, commencing at the intersection of Main and Third Streets, Silver Mountain, follows the canyon until it terminates at the works of the famous I. X. L. Mine, about 300 ft. off the road in a north-easterly direction. The outcrops—the altitude of which is 530 ft. below the Exchequer, and 200 ft. below I. X. L.—are continuous, though intermittent—that is, they have, like most outcrops, become covered over in some places by the debris of the superincumbent country, in others by rank vegetation, but in both cases distinctly traceable along the whole course of the claims, and in several places showing ruby silver. The croppings are bold, massive, and well-defined, and present all that can be desired in the shape of a mineral outcrop, the country rock being a fine-grained porphyry.

Upon the Pine Tree lode a drift has been run on the footwall—or rather in it, sometimes out of it—a distance of 110 ft. The mouth of this drift is just 800 ft. above the level of Main Street, Silver Mountain. This ledge is 3 ft. wide between the casings, dips east at an angle of 71°, and is well-defined. At about 84 ft. from the mouth of this drift, Mr. Chalmers found—about the centre of the roof—a band of quartz with ruby silver, from which he broke off several pieces, which he assayed for silver with the following results:—No. 1 gave \$105.78; No. 2, 30.96; No. 3, 59.34; No. 4, 167.70; No. 5, 152.22; No. 6, 136.74. Mr. Chalmers says, "This tunnel is not more than 35 ft. under the surface where I obtained these samples, but the richer specimens were selected." Beyond this point the tunnel has carved considerably, but it is open enough to show that the ledge carries an unmistakably "true fissure" character.

Upon the Adolphus lode several prospecting shafts have been sunk, and from one of these Mr. Chalmers took several pieces, which he assayed in silver as follows:—No. 1, \$51.60; No. 2, \$7.75; No. 3, \$37.41; No. 4, \$95.46; No. 5, \$89.66; No. 6, \$43.86. The character of the quartz here is very fine, although the assays do not come up to the Pine Tree, but the specimens assayed were all more or less oxidised, and too near the surface to be protected from disturbing and disintegrating influences. Mr. Chalmers says:—"I will say this, that during my more than eight years residence in this country I have seen many gold and silver-bearing mineral outcrops and ledges, but I have never yet met with top-rock to give the same results."

The Pine Tree ledge crosses the I. X. L. ravine, and re-asserts itself in the most emphatic manner in a fine masterly outcrop on the other side, from which it can be traced beyond the lines of its northern boundary over the ridge of the porphyritic rocks, where it has been located as the "Buffalo Bill." The Pine Tree runs for some distance almost parallel with the I. X. L., approaching it in one place within 200 ft., after which, deflected possibly by the canyon, it breaks away gradually into a more northerly course towards the Adolphus. The mouth of the Pine Tree tunnel is about 730 ft. in a south-easterly direction from the mouth of the I. X. L.

The outcrops of the other four lodes are very promising, and all carry gold and silver. It seems probable, and this is the opinion of Mr. J. J. Cooper, that these may prove to be "feeders" of the "Big Mother Lode"—the Adolphus. At the same time, there is no reason why they should not be independent gold and silver-bearing lodes, but, whether they are so or not, there are too close not to belong to the owners of the other two, and may prove valuable adjuncts. The county treasurer (a Scotchman, on whose statement Mr. Chalmers puts every reliance) states that specimens from the Menodocino shaft, at a depth of 20 ft., taken by him in the fall of 1864 to Sacramento, and assayed by an Aberdeen man (Mr. John Scott), one of the best assayers and metallurgists on the Pacific Coast, yielded over \$120 per ton; the shaft is now full of water, but the outcrops are such as experts would expect to cover good bodies of ore.

To show how inexpensively and rapidly this property may be developed and brought into a dividend paying condition, it may be mentioned that by simply running 625 ft. along the Pine Tree a depth will be attained of 231 ft. on that ledge, and 248 ft. on the Adolphus by a cross-cut of 300 ft. But Mr. Chalmers recommends that the main tunnel on the Pine Tree should be run 820 ft. before cross-cutting; 370 ft. of cross-drift will be under the prospecting shaft on Adolphus, at a depth of 288 ft. on the Adolphus and 303 ft. on the Pine Tree. Drifts could be run north and south on the ledge, thoroughly prospecting the Adolphus, while the Pine Tree exploration could be continued northward to a depth of 712 ft., the depth obtained on the other being 435 ft.

The other ledges can be prospected by a perpendicular shaft sunk to a distance of 200 ft., and a cross-drift at that depth run east and west through the whole of them; this work, although desirable, may be postponed until the other works have been accomplished.

Mr. Chalmers' estimate of the cost of the works recommended is as follows:—

720 ft. of tunnel along Pine Tree	\$ 8,810.00
100 ft. of old tunnel timbered and enlarged	200.00
370 ft. of cross-cut between Pine Tree and Adolphus	4,440.00
500 ft. of drift on Adolphus north and 500 south	12,000.00
300 ft. of air shaft	6,120.00
Stopping and extracting ore	4,000.00
Blacksmith's shop and ore house	1,000.00
Dwelling house for the miners	2,000.00
Mining plant, cars, tools, and timber for stopes	2,000.00
800 ft. of road from toll road to mine	600.00

Making a total of..... \$13,000.00
(say) £ 2,800

Almost all the samples which Mr. Chalmers assayed from these ledges show more or less ruby silver. This may give place in depth to black sulphurets, a more valuable silver ore, but whether ruby silver, silver glance, or black sulphurets, these Isabelle Mines (says Mr. Chalmers) will, when properly worked, amply repay the shareholders.

The following is the report of Mr. John J. Cooper, who, as we before stated, has had many years experience as a practical miner and engineer, and whose ability and integrity in that capacity are vouched for by the eminent firm of Messrs. John Taylor and Sons, and whose family connections in this country are in themselves an absolute guarantee of good faith:—

I have made a thorough examination of the Isabelle Mines, and beg to hand you my report thereon. This property is situated in Scandinavian Canyon, Silver Mountain Mining District, Alpine County, California, and comprises two main lodes—the Pine Tree and Adolphus, and four side lodes, which may be spurs of the Adolphus. The Pine Tree and Adolphus lodes bear a north-easterly direction, and are parallel lodes to the Exchequer and I. X. L. The Pine Tree lode is about 1400 ft. to the south of the Exchequer, and 1100 ft. to the south of the I. X. L. At the commencement of the old shaft the Adolphus is only 50 ft. south of the Pine Tree, but they diverge from each other going easterly. The outcrops of the lodes are chiefly composed of quartz, bold, massive, and well defined, similar in character to the Exchequer and I. X. L., but at the same time are considerably more mineralised than either of the latter, frequently showing ruby silver.

The Pine Tree has a claim of 1750 ft., and the Adolphus 1900 ft. The outcroppings may be traced far beyond the claims, and in places rise up very abruptly for many feet above the surface. In other parts they are buried up with the slide or debris broken off from the surrounding mountains. An adit level has been driven on the Pine Tree lode from the commencement of the claim, a distance of over 100 ft., but being considerably caved I could not get in far, but I saw sufficient to expose a well defined and regular lode about 3 ft. wide, dipping east, and highly mineralised throughout. On the Adolphus there are several prospect shafts, varying from 10 to 15 ft. in depth; in all the lode is large and well defined, and the quartz has mineral disseminated throughout. It is very seldom you will find lodes on surface so thickly impregnated with mineral as is the case with the Pine Tree and Adolphus lodes, and it augurs that there must be large bodies of fine

mineral below. It has been proved by their neighbour, the Exchequer, that the rich ore bodies in this district are not on surface, although the indications in this case are that they are not far off. Some few prospect shafts have been sunk on the side lodes, which I am of opinion will turn out to be spurs of the big mother lode Adolphus, they being a short distance to the south of it, and appear to be running towards it. Very little developments have been done in either the Pine Tree or Adolphus Mines, but what has been done promises well for their future prosperity.

I consider the Exchequer, I. X. L., Pine Tree, and Adolphus, the four lodes of the district, and I shall feel much disappointed if when they are properly developed they do not turn out immense riches. The situation of the mine is good, and easily accessible, being only 300 ft. from the Exchequer wagon-road, and almost a mile from Silver Mountain City. For the present developments of the lode I would recommend the adit level being continued on the course of the Pine Tree lode, which would gain depth every foot that it ran into the mountain, and the indications are such that you will strike a rich pocket of ore very soon in drifting. I would also advise the sinking of a main shaft a little above the mouth of the adit, between the Pine Tree and Adolphus lodes. The Adolphus lodes would probably dip into the shaft before it reached the required depth for drifting; in this case only one cross cut would be necessary to the Pine Tree lode. At the required depth levels should be driven on the Pine Tree and Adolphus lodes easterly, which would develop them at that depth. In case the ventilation should be deficient a mine might be sunk in the Pine Tree adit, at a point where the lode is productive, which would be all that is requisite. It is evident these lodes would not be expensive to develop, not nearly so much so as many others in the neighbourhood. The country rock is a fine grained porphyry, and not hard.

In conclusion, I must say I consider this will turn out a very valuable property, the mineral being continuous throughout the lodes on the surface indicates that it will be so in depth, but instead of its being scattered throughout the rock it will be found in solid masses.—JOHN J. COOPER, Superintendent, Coldstream Mine.

Among the many proofs that the Silver Mountain district had been long known to the Indians as a gold-producing region is the recent discovery of hollowed, basin-shaped stones in Indian Valley. The American Indians' method of smelting precious metals was one of the most remarkable devices of savage ingenuity. Having first hollowed out a flat stone in the form of a basin, they filled it with charcoal, and upon this laid the nugget of metal. A number of Indians next seated themselves in a circle around the basin, each having in his hand a long reed pierced through its entire centre, with a clay tube at one end. Everything being ready fire was applied to the charcoal, and the whole mass blown into a powerful heat through the reeds, the clay extremities of which were inserted in the basin, while the Indians blew through them upon the charcoal with all their might. No ordinary lump of gold could maintain its solidity in such a crucible. With this process the Indians could easily produce any variety of ornament from the precious metals, using them either alone or in alloy. This method was known to have been in use among the Indians who lived upon the gold-producing lands of North Carolina, and the same process must have been known to the Cherokees.

Last year the Comstock Mines produced \$35,000,000, this year they will produce \$35,000,000. Surely an investment that returns 50 per cent. a year is not a bad one! All the mining calls ever collected on the Pacific Coast were repaid by the production of the Comstock Mines last year. The leading Comstock Mines have paid in dividends about \$90,000,000. Against this they have collected calls amounting in all to but little over \$20,000,000. Compare this with the American railroads—during the last five years \$1,000,000 of railroad stocks have been wiped out of existence; 200 companies have been defaulted, and been sold for their bonded debts in that time, and it is not likely that they are worth half of that. Now compare mining investments, as shown above, with the favourite investment in London—the bonds of Foreign Governments. Between 1851 and 1873 the British public paid \$30,000,000, for \$3,300,000,000, worth (nominal) of these bonds. To-day they are worth but \$300,000,000—a shrinkage of 90 per cent. This shrinkage is likely to prove in the main a dead loss.

As we pointed out last week, upon the authority of Prof. Raymond, of the United States Government, 20 companies, working in the aggregate 16,000 linear feet on the Comstock, in one year gave 400,000 tons of ore, yielding \$21,000,000, equal to 4,200,000 sterling. Each of these mines has an average of 800 linear feet of lode; at the same rate of ascertained productive value, if measured only by comparative extent of mineral ground, the Isabelle Mines, when developed sufficiently, ought to turn out 645 tons per day. As, however, the Comstock Lode is productive only about one-seventh part of its entire length the preceding figures should be reduced into the more credible totals of 92 tons per day, valued at 370,267. per annum—the capital is 150,000!.

It is only necessary to add that the mineralogical characteristics of the Comstock Lode, and of the ore taken from it, are almost identical with those of the Isabelle lodes, the distance between the two mines not exceeding 40 miles.

I. X. L. (Gold and Silver).—At the present interesting juncture in the career of this enterprise it may be of value to reiterate the fact that owing to the precipitous character of the mountains the declivities in many places are so steep that a depth beneath the croppings is attained equal to the length of the tunnel when it reaches the vein. All the veins are of good size, many very large, from 20 to 80 ft. thick on the surface, and occasionally much wider. The I. X. L. Mine is one mile lower down the canyon than the Exchequer, and is within two miles of the new mill. The outcroppings at surface are bold and regular, there is an ample supply of timber for all purposes surrounding the mines, and the buildings are in excellent condition. The shaft has been sunk to a depth of 200 ft., and a favourable contract has just been made to sink this main shaft another 200 ft. to the 400 level. The company has a convenient mill site, a well-built mill, and ample water power. "It is my firm and conscientious conviction (says the manager) not to be shaken by the scoffing and jeering of those unfortunates who have suffered by imprudent mining investments, and call all 'black' because theirs was black, undeterred by this, I say you have a first-class mine, and when fairly opened up will develop itself into a mine of the richest character. A mine that will reduce the present hazy reputation of American mining enterprise, return quickly all your outlay, and repay you ten thousand fold; and this is not my opinion only, but the opinion of every miner who has seen the mine. Further, to prove my sincerity and the indelible character of that opinion, I am willing (if need be) to superintend the works as it ought to be until I make the mine pay dividends, for my bare expenses; I make this offer because having recommended its purchase I am naturally anxious to prove the justness of my recommendation, and the accuracy of my opinion." Following this commendable example, the directors refuse to accept any remuneration other than from actual realised profits. True, they are noblemen and gentlemen of independent fortunes, and have a large stake in the company, so that their more important interest by far is the realisation of permanent dividends as soon as possible.

The latest official advices (dated March 25) state that the machinery was nearly completed, the engine in its place on a good foundation, and all would be ready for hoisting by the following Monday. The north drift was in 532 ft. from cross-cut, in the 200 ft. level, and the face in solid quartz 4 ft. thick—a well defined ledge; and, adds the underground agent, "if indications are not false it is within a near approach to a body of paying ore." The rise started from the north drift to connect with the O. K. shaft was up 166 ft., and nearly completed. Everything in and about the mine was running and working well.

EXCHEQUER (Gold and Silver).—Replying to repeated enquiries, we have again to state that the Exchequer Company own 7000 linear feet of lode, and a track of nearly two square miles of timber land, and at the mill abundance of water. The mill is thus described by the manager:—"There is not now in the mill one piece of the old Davidson machinery, but with the exception of a part of the pan and settler rooms, and the frame of the 8-stamp battery (also partially renewed), the whole mill is new from top to bottom. Like the Irishman's gun, it has got a new lock, stock, and barrel. I am prepared to prove that there is not, for its size, a better mill in California." We are often asked what is the character of the Exchequer ore, and, judging by the manner in which some of the enquiries are made, it would seem to be thought the ore is different from any other, simply because it requires roasting and chloridising, than which no greater mistake can possibly be made. The ore has silica mixed with magnesia, iron, antimony, and sulphur. Much of it has so strong a resemblance to actinolite (a greenish species of hornblende) that good judges would be puzzled to discern a difference. On the lower levels the ore is interspersed with quantities of beautiful ruby silver of the light-red kind, being a combina-

tion of silver, arsenic, and sulphur. Average samples, sent to a friend in Gold Hill, were assayed by Mr. C. James, the assayer of the Crown Point and Yellow Jacket Mines, gave the following results:—That taken from the 140 ft. level of the upper works gave \$241 per ton, all silver; that of the 100 ft. level of the new shaft gave \$1019.63, of which \$30.13 was gold, and the balance silver. The samples from the 200 ft. level of the new shaft gave \$52.49, of which \$20.09 was gold, and the remainder silver. The ledge on the lower levels is from 4 to 15 ft. in thickness, and is all ore; both above and below it is separated from the country rock by heavy clay seams. It will be probably recollected that about 12 months since in a cross-cut drift of 23 ft., east of the regular lode, a 3-ft. ledge was struck of white quartz bearing free gold. The present indications would seem to favour the assumption that something further may be soon heard of "white quartz bearing free gold."

The Alpine Chronicle of March 24, says:—"RUNNING FINELY.—The Exchequer mill and O'Hara furnace have been running all the week, and we believe very satisfactorily; the production of a few silver bricks will be a guarantee of the success of the enterprise."

The latest official advices (dated March 25) from the mine state that the 100 ft. level, No. 2 stop, had been driven 12 ft. during the week; vein 22 in. of No. 1 pay rock and 1 ft. mixed with good rock. The 200 ft. level, stop No. 1, had been driven 25 ft.; vein 2 ft. 9 in. of good rock. The 300 ft. level, stop No. 3, had been driven 13 ft., also timbering; vein 3 ft., with good rock. The 400 ft. level, 13 ft. shifts fixing track. The 200 ft. level had been communicated with the 100 ft. level, improving the ventilation.

THE COMSTOCK MINES.—English shareholders will learn with satisfaction that—

It is now a well-established and thoroughly conceded fact that Consolidated Virginia will resume her \$2 dividends in May. After that month, therefore, the two bonanza mines will disburse between them \$2,160,000 monthly. Taking the recent prices, and striking an average between them, we may say that the stock of both has been selling at \$12 each; the average has been lower, but these figures are sufficiently close. At \$42 per share both mines represent an aggregate investment of \$45,360,000, paying an interest of \$2,160,000 per month, or \$26,000,000 per annum, a proportion of exactly seven to four. In other words, an investment in the bonanza at \$42 or thereabouts means the annual payment of \$4 on every \$7 invested. Is it any wonder that people confidently expect a booming market when Consolidated Virginia recommences her monthly payment of \$2?

GENERAL MARKETS.—Peaceful or warlike rumours have continued the barometer influencing quotations. The sale of stock in London on behalf of French operators ran the exchange down, but there was a rebound. It is beginning to be felt that securities do not necessarily become valueless in consequence of war. Europe has endured many great conflicts since stocks were created, and yet the development of prosperity has never been more rapid than of late years.

ELECTRICITY, AND METALLURGICAL REDUCTION.

The employment of a magnetic coil or helix in connection with a cupola or blast-furnace, or other contrivance used for the reduction of ores or purification of metals, forms one of the features in the invention of Mr. A. T. HAY, of Burlington, Iowa, which also includes means of facilitating the purification of the resulting iron, and the conversion of it, or any part of it, into steel, and an improved flux for eliminating injurious foreign elements from iron and steel. In connection with the reduction of ores and purification of metals conductible wires are employed which, starting from one pole of a battery, are coiled around a furnace several times, and finally terminate at the other pole of the battery forming a closed circuit, and enclosing within the helix a portion of or the entire reduction chamber, so that any substance contained therein forms a magnetic core when the current of electricity is passed through the coils. The entire chamber may be enclosed in one coil or helix, or there may be three or more separate and distinct helices. Thus three wires may start from the zinc pole, the first coiling around the zone of fusion, the second the zone of carburization, and the third the zone of reduction, the wire in each coil terminating separately at the copper pole of the battery. Other coils still may be passed around other zones, as those of heating and combustion. These coils are all so arranged relatively that they may be united so as to form one coil, or two of them may be operated in one direction, while the current in the other or others may be reversed, or so that a portion of the chamber may be taken from the direct influence of a coil by detaching its wires from the poles.

There is no limit to the particular number of coils, nor to their relative arrangements, nor to uniformity of direction of the currents, nor to any arrangement of passing the coils around the outside of the furnaces, but must be understood as claiming broadly the use of a coil in such a manner in connection with any vessel for heating and reducing ores or minerals as to cause the substances acted upon to form all or a part of the magnetic core, and it matters not whether it be a crucible, retort, open hearth cupola, or other furnace where heat is used for the purpose of reduction, melting, or purification of ores or metals, the same natural laws being applicable in all cases. Heat promotes chemical affinity, chemical action sets free electricity, and electricity develops magnetism, and upon this latter phenomenon depends in a great measure the effects produced upon metals and minerals undergoing reduction or purification. By the use of this magnetic appliance reduction, fusion, carburization is promoted, and metallic products (which are free from the usual impurities imparted from coal or contained in ores or metals) are produced, including grades of carburets of iron heretofore unknown, that are very valuable in the manufacture of wrought-iron and production of fine steel, as for instance, first by means of this magnetic appliance use may be made of from 25 to 50 per cent. of ore with pig metal or scrap, and produce a uniform casting directly from the cupola; secondly, iron ore may be mixed with pig or scrap in the proportion of one part pig to five of ore, and ranging to one of metal and three of ore, which when poured into the open moulds sponges up and purifies itself of all foreign matter except carbon, and a heavy product is the result (a silver-bright high carburet) that rings equal to the best bar cast-steel; thirdly, when clay and some other iron ores are used alone in connection with a small percentage of limestone, a light molten solution is obtained that crystallises into a dark brittle magnetic high carburet of iron that may be re-melted in a crucible or open hearth at a temperature below the welding heat of iron. These two latter products heretofore unknown are very valuable when used in connection with the manufacture of wrought-iron and steel; fourthly, pig and scrap metals rolled in flour of sulphur, including free sulphur mixed with the coal used under the influence of the above magnetic appliance in a cupola gives a uniform soft grey iron product. Any kind of electrical apparatus for generating electricity may be employed, as also any class of ores or combination of ores and metals, the great novelty in this part of the invention being the use of the coils which made to enclose the substance to be acted upon.

Referring to the second part of the invention—the purification of iron, manufacture of steel, and the carbonising of any particular part of a bar of metal, the inventor states that it has been found, first, that if there is placed in a crucible or closed retort, one part by weight of the dark high carburet of iron, three parts by weight of the dark high carburet, or in other proportions (both of which products he considers new and only obtainable by the process just described as the first part of his invention) in connection with a small percentage of the oxide of iron and free lime, a molten iron or solution is produced below the temperature that wrought-iron fuses that will convert any piece of iron immersed therein, when at a bright-red or white-heat into steel, while any portion of the said metal not immersed will remain iron. He explains that in an open hearth under a coal fire these carburet products when exposed to the blast intensify the heat, and give to iron heated therein steel properties; that iron immersed in a molten solution of the dark carburet becomes coated with a pure white iron, which renders it less liable to oxidise when exposed to air; and that on common steel and the dark carburet being fused together in a blacksmith's fire the iron takes on steel properties.

With regard to the flux to be used in reducing cast or crude iron for the manufacture of wrought iron or steel, and for working or welding the same composed of metallic iron, aluminium, oxygen, and silicon, with traces of carbon, sulphur, and phosphorus, which is produced in the manner hereinafter described, 50 parts by weight

of artificial peroxide of iron, of clay, or similarly constituted ores, 10 parts of silicates of alumina, such as clay, old fire bricks, to which may be added a small percentage of wood ashes with 30 parts of hard coke or carbon in any other form. This compound is subjected to the action of the furnace herebefore referred to until thoroughly melted and combined, or the compound may be melted and combined in any other convenient manner or apparatus to obtain a yellowish molten fluid, which when properly cast in iron or other moulds and cooled forms a compound ready for use. The flux thus obtained may be applied in any ordinary manner to the reduction of iron and steel, and for the reduction, cleaning, and purification of iron and steel, and most of the metals and alloys used in the arts (as well as their ores), or to the working and welding of wrought-iron and steel generally. If the compounds are applied to the reduction of cast-iron for the manufacture of wrought-iron or steel, about 5 per cent. of the same are used with 1 per cent. of lime or limestone, both of which may be pulverised to any degree with the straight red short-pig-iron, or other pig iron of a similar nature. These are placed in the ordinary charcoal bloom forge, or other reducing furnace, and worked in the manner well known to iron workers until it yields a metal capable of being rolled into bars or rods suitable for the finer grades of wire tinner's rivets, and the like.

When the compound is used for welding or working iron or steel, a pile or fagot of spring or plain steel is formed, and about 4 per cent. of the compound as a flux in a pulverised condition. The pile or fagot is heated in the ordinary manner until it arrives at a welding heat, when the mass can be rolled or otherwise worked into solid homogeneous bars or rods, which will be admirably adapted for the manufacture of wire and for other purposes, in which a low grade of steel is required. By the employment of the improved flux, old files and other high grades of steel can be worked or welded in the ordinary blacksmith's forge with common brassy coal when contaminated with free sulphur metallic paints, and other injurious impurities which have hitherto been impossible owing to the formation of sulphur compounds and deleterious metallic compounds which prevent a perfect weld. This compound will also, when used with melted cast-iron in the proportion of about 6 per cent. before or after pouring, clean it perfectly, and restore old burnt castings to tough grey iron.

IRON AND STEEL MANUFACTURE.

In connection with the working of the Bessemer process, a very simple invention has been suggested by Mr. T. A. FREESTON, of Attercliffe, Sheffield, with regard to the construction of the lower part of the converter. Hitherto the arrangement in the vessels for the introduction of streams of air into the same, as required, has consisted of fire clay tuyeres of a nearly cylindrical form inserted in the lining of the lower part of the vessel, such tuyeres being slightly tapered at the lower end, in order to render them capable of resisting the pressure to which they are exposed. Now, Mr. Freeston's invention consists in dispensing with the use of such inserted tuyeres by forming in the lining of the vessel itself suitable perforations, through which the said streams of air are intended to be forced by the ordinary means. These perforations are formed in the "ganister" or other material of which the said lining is composed, by inserting therein tapered pins or plugs of metal, or wood, or other substance, and ramming the "ganister" or other material firmly round them. These pins or plugs are allowed to remain embedded in the "ganister" lining or lining of other material until it becomes thoroughly dried, either naturally by exposure to the atmosphere or artificially by being baked in a stove or otherwise, after which they are removed, leaving suitable perforations in the said lining. In order to secure the "ganister" lining or lining of other material to the bottom plate metallic studs are employed, of a conical or other suitable form, adapted for fastening the "ganister" lining or lining of other material and metal bottom plate together as required.

Another invention connected with the Bessemer process has been patented by Mr. HERMANN SCHERER, of Jersey City, U.S., by which he is able to manufacture an excellent quality of steel from Bessemer metal, and provides a means whereby Bessemer scrap, such as old rails and the like, may be utilised in the production of a cheap steel, capable of use for many purposes for which steel has not ordinarily been used, as well as for many for which an expensive steel is required. In carrying out the invention he heats old Bessemer steel rails, or any other Bessemer steel, in a suitable furnace to a rolling heat; he then flattens by rollers, hammers, or other suitable means, cuts the flattened metal into sizes to suit the purpose for which the finished product is designed, and covers these pieces of the flattened steel with the welding compound, which he terms a cherry heat welding compound, and which was patented by him in 1874. After the steel has been thus flattened he cuts it into pieces of suitable sizes and proportions. He takes any desired number of the said pieces and covers or coats them with the welding compound. This compound may be applied to the pieces either by wetting the pieces with water, then dipping them into the compound in order to cause the latter to adhere, and then by a moderate blow or jar dislodging the surplus quantity of compound, but leaving a suitable coating upon the metal; or by simply sprinkling the compound in a dry condition upon the dry metal by means of a pouncing-box, a brush, or other suitable means or implement. The pieces being thus coated with the welding compound aforesaid are placed two or more pieces together in regular "piles," or in "box piles."

He prefers to bind the piles with wire to retain the pieces in proper contact and position with reference to each other during subsequent treatment. The piles formed of the pieces, arranged together as aforesaid, are then placed in a furnace and brought to a welding heat. This done the piles, while at a welding heat as aforesaid, are placed under a hammer and welded, and condensed by the action of the latter. When the welded and condensed piles have become too cold for further hammering they are re-heated, and are then rolled or hammered to shape and size. Steel manufactured in this manner from Bessemer steel is very tough and strong; for example, a rod rolled hot to No. 4 size or gauge may when cold be drawn out without annealing into rods No. 14 gauge, thus displaying a degree of toughness and ductility greater than that of the best British iron. Moreover, steel made in this manner from Bessemer steel, when rolled or hammered to suitable sizes, affords excellent steel for general machine purposes, and also steel particularly adapted for railway tires and axles, inasmuch as it has a tensile strength (as ascertained from experiments privately made) of 140,000 lbs. per square inch. By thus producing a cheap rate of steel practically equal to cast steel for many purposes, he enables manufacturers and others to use steel in the production of many articles for which steel has hitherto been inadmissible. Furthermore, steel made from Bessemer metal by this process can be welded as readily as wrought iron, and its employment may be thus adopted for many purposes for which, by reason of the difficulty of welding, steel has not hitherto been ordinarily used.

In order to facilitate the annealing, coating, welding, and case-hardening of iron and steel Mr. EDUARD BLASS, of Cleve, Prussia, proposes to employ a bath of molten salt, and he states that for the purpose of cleansing and brightening the surface of iron or steel in wire or other forms it is only necessary to pass it through a bath of molten salt, which has also the effect of annealing the metal without discolouring or scaling the surface, as in ordinary annealing processes. When the surface of the metal is rusty it should be left in the bath for some time, according to the extent or depth of the oxidation. It is also advantageous to mix borax with the salt. The metal cleansed in this manner is at once fitted to receive a coating of other metal, such as copper, zinc, tin, silver, nickel, silver, or alloys thereof, fused either in a bath separate from the salt bath, or under the salt in the same bath with it, so that wire or other pieces through the molten metal, so as to become coated therewith. For iron in the spongy or pulverulent condition, as it is produced by reduction of ore, the cleansing by means of the bath of fused salt is

of great advantage in facilitating the union of the particles of metal by welding. In order to apply the salt bath to metal in this form the salt is melted in an ordinary or rotating puddling-furnace, and the iron sponge, mixed with a small quantity of quicklime or other suitable flux in the proper proportion, is added in such successive portions that the salt is not too much cooled by any one charge. The iron is left in the bath until the flux combining with the impurities of the sponge melts these out, whereupon the iron can be balled and taken out to be shingled or compressed. During this process the iron being completely covered by the salt is protected from oxidation, while the fluxes form a slag with the impurities of the sponge.

For case hardening iron the salt is melted in any suitable vessel, and the articles to be case hardened are immersed in this bath, and small quantities of dehydrated yellow prussiate of potash are added from time to time to the extent of 1 to 2 lbs. for every hundred-weight of iron treated. The pieces to be hardened are retained in the bath from five minutes to half-an-hour, according to the thickness of skin to be hardened, and are then immersed in a bath consisting of water 100 parts, with about 1 part of hydrochloric acid, about 5 parts of common vinegar, and about 1 part of salt. If the articles are required to present a silvery surface they are afterwards immersed for a few minutes in a mixture of common vinegar and hydrochloric acid in about the proportion of 3 parts of the former to 1 part of the latter.

GEOLOGICAL SOCIETY OF LONDON.

April 11.—Prof. P. MARTIN DUNCAN, M.B., F.R.S. (President), in the chair.

John Robert Campbell, Union Club, Trafalgar-square, and Charing, Ashford, Kent; James Carter, F.R.C.S., Petty Cury, Cambridge; William Radcliffe Ellis, Civil and Mining Engineer, King-street, Wigan; William Hamilton Merritt, Lansdowne-road, Notting Hill, and of Toronto, Canada; William Morgans, Mining Engineer, of Chantry, Frome, Somerset, and the Guildhall, Bristol; and Edmund Albert Parsick, Civil Engineer, Indian Public Works Department, Serampore, Hoogly District, Bengal, were elected Fellows of the Society.—James Durrington, Orphan Asylum, Wolverhampton; Rev. E. R. Lewis, Protestant Syrian College, Beirut, Syria; Edward Penton, jun., Charlotte-street, Fitzroy-square; Henry Roales, Mining Engineer, Ballarat, Victoria, Australia; and Henry White, F.R.S., Queen's Gate, Hyde Park, were proposed as Fellows of the Society.—S. Bewsher, St. Paul's School, London; H. G. Bolam, Little Ingestre, Stafford; Charles Thomas, Clarendon House, Buckhurst Hill, Essex; and John McKenzie Knight, Vestry Hall, Bancroft-road, Mile End, will be balloted for as Fellows of the Society.

The following communications were read:—1. "On Sandstone Stones from New Zealand," by Mr. John D. Enys, F.G.S.—2. "The Bone Caves of Creswell Crags," Third paper. By the Rev. J. Magens Mello, M.A., F.G.S.—3. "On the Mammal Fauna of the Caves of Creswell Crags," by Prof. W. Boyd Dawkins, M.A., F.R.S., F.G.S.

A NEW SYSTEM OF PAVEMENT.—At the meeting of the London Association of Foremen Engineers, on Saturday, Mr. Galloway read a paper "On Improved Roadways." He proposed to use hard wood as grown, cut into lengths, and laid down side by side, with the intermediate spaces filled up with any bituminous mixture. Such a road would be more firm and durable than the present soft wood. The hard wood as grown would contain the natural sap, and prevent the absorption of water. Mr. Galloway proposed to make the foundation by using plate, iron, or wood, of sufficient thickness to form the curvature of the road. He had also a plan for improving footways, which he urged would unite artistic beauty with durability. His plan was to cut strips of iron, brass, or copper, and cement the strips in such forms as to make whatever configuration might be desired. The divisional spaces to be filled up with different colours by a putty compound which would readily harden.—Mr. J. Newton (the President) remarked that for London the question of paving was the great question of the day. There was much difference of opinion on the subject, and anyone who suggested a new and improved method, which would be cheaper and more durable, and which would also tend to decrease the injuries to horses, received by their falling down in wet weather, was deserving of the gratitude of the London public.—A vote of thanks to Mr. Galloway was passed by the meeting.

ECHOES FROM THE MINING MARKET.

The delay in the expected proclamation of war between Russia and Turkey has given rise to innumerable rumours, and has checked the fall in the stock markets. Mining shares have, however, remained almost unaltered, although prices have been in many cases quite nominal, and there is a dull tendency throughout the various departments. This is more owing to the existing uncertainty as to war than to anything else, as although the metal markets are not in a very strong position, a declaration of hostilities would cause a rapid demand to set in. For lead shares there has been the best enquiry. Foreign shares attract some attention, but tin, copper, and coal shares are almost neglected.

An improvement we hear has taken place in Derwent. The Sun vein has been cut, and has a promising appearance. Further details will probably transpire in a day or so. A leader of this vein was worth a ton of lead per fathom, so if indications count for anything it should be a rich one. At Asheton, a slight improvement has taken place in the 50 cut. We understand there is a good course of silver lead ore in Cornet, in the end below the 50 cut, worth 1/2 ton per fathom. Glenroy has also improved during the week. Leadhills have been in demand at 6 to 6 1/2 ex. div. Rookhope continue firm at 18s. to 20s.; and West Tankerville, at 15s. to 17s. At Van Consoles, the 50 is expected to be reached early in May, when the lode will be cross-cut its full width; this will enable increased returns to be made. Glyns are dull at 1 1/2 to 2; but Pateley Bridge have advanced to 3s. buyers. A dividend of 4s. per share has just been declared in Minera.

Foreign shares, Exchequer and L.X.L. have declined. These, however, show firmness at the reduced quotations. Javali have slightly improved. Scottish Australian have receded, and so have New Zealand Kupanga and Frontino. Eberhardt, Flagstaff, and Richmond exhibit a little change in price on the week. The two last named are firmer.

THE WEEK.

SATURDAY, APRIL 14.—Lord Derby's statement that he deplored of peace threw the markets into confusion. Consols fell 3/4, and one of the Russian railway loans as much as 9 (Kursk-Charkow). The 1873 loan, that closed fairly firm the previous evening at 78, opened straight off low before the official hour at 74, and after various fluctuations closed the same, thus showing how accurately its value for the day was gauged at the onset. The Bourse at Paris was deeply agitated, and they sold heavily from the beginning to the end, Egyptian stocks suffering severely in consequence. The 1873 loan gave way 2 1/2 (46 1/2 to 46 1/2), while the preference stock from being 58 fell at one time to 52 1/2, but closed 54 1/2 to 54 1/2. In railways Caledonian was again forced down, receding 2 1/2 to 114 1/2, while Great Eastern was nearly as flat, closing only 47 1/2, or 2 1/2 worse. Dover, A. gave way over 2, to 110 1/2. Metropolitan, 104 1/2 to 105; District, 42 1/2 to 43; Chatham Preference, 72 1/2 to 72 1/2; Sheffield, 69 1/2 to 69 1/2; Brighton, A. 102 1/2 to 103.

MONDAY.—The markets were much quieter, the tone, however, remained flat, and lower quotations were reached in nearly every department. Almost the only exception was a nominal rise in the worthless bonds of Honduras, which were quoted 2 buyers, as against 2 sellers. Russian of 1873, after being dealt in at 72 1/2, closed 73 1/2 to 73 1/2, being but little worse than on Saturday. Egyptian issues, however, suffered, the 1873 loan fell 1 1/2, to 45, and the Unified 3/4, to 32. This day week the former were dealt in at 50, while Russian were done at 83. The Danubian issues were nominally quoted 6 1/2 lower, but the bonds are not much in the hands of the public, or they would not be so high. In railways, Great Eastern was the flattest market, closing 46 1/2 to 46 1/2 after being lower. Caledonian, 115 1/2 to 116; Sheffield, 68 1/2 to 68 1/2; Midland, 125 1/2 to 126; Great Western, 100 1/2 to 100 1/2. The Turkish General Debt closed again at 9, and the 1871 loan at 24.

TUESDAY.—The markets after being extremely flat rallied, and closed comparatively firm. There was first a pause, both here and at Paris, in the downward movement, a few purchases turned the scale, and when Russians were reported to be firm large quantities were bought by those fearing to be "cornered," causing the 1873 loan, after touching 72 1/2, to rebound to 74. The recovery took place rather late in the afternoon, just on the closing of the Official List, which, therefore, shows but little trace of the reaction. There was no rally, however, in Egyptian, the 1873 issue closing below 50, while the preference was done at 55 1/2, Brighton, A. rose 1/2, to 103 1/2. Caledonian remained dull, same as yesterday (115 1/2 to 116), but fell at one period of the day to 114 1/2. This stock has now given way nearly 8 1/2, which would indicate that a large part of it is not in the hands of bona fide holders, but at the mercy of operators, who previously expected to sell to that section of speculators who are always fancying that a "bull" account in Scotch railways is the high road to wealth. Flagstaff, 2 1/2 to 2 1/2; Eberhardt, 8 1/2 to 8 1/2; Chicago, 4 1/2 to 4 1/2; Great Laxey, 20 1/2 to 21.

Wednesday.—The Argentine Hard Dollar Bonds (1872 Issues) gave way as much as 6 1/2 (36 to 35), orders having been received here from Buenos Ayres to sell at that price. For some time these bonds have been taken off our market and forwarded to Buenos Ayres, where the price was higher, but the dealers there appear to have got overladen, and have been compelled to realise. Russian remained unchanged at 74 to 74 1/2, and Egyptian at 44 1/2 to 44 1/2. In railways, district declined to 42 1/2, and Great Eastern to 45 1/2. Richmond, 6 to 6 1/2. Van Consoles, 1 1/2 to 2.

THURSDAY.—There was considerable animation directly after the opening, when

it was seen that Consols had risen to 95 1/2, 95 1/2. Russian quickly touched 75 1/2, but gave way from this later in the day. Caledonian, as on Wednesday, was in demand on Scotch account, and recovered to 116 1/2; the same influences at work raised British to 92. Great Eastern rose to 46 1/2, and Great Western to 100 1/2. Mining shares were steady, without much being done. Aberdour, 12s. to 14s.; Van Consoles, 1 1/2 to 2 1/2; I. X. L., 1/2 to 3/4; Wheal Crebor, 2 to 2 1/2; Llanrwst, 2 to 2 1/2; Rookhope, 18s. to 20s.

FRIDAY (Opening).—The markets are very strong, owing to further large accounts open for a fall being closed. There does not appear to be much real buying. Consols are up to 95 1/2, and Russian to 76. Turkish stocks are, however, dull: the General Debt is quoted 8 1/2 to 8 1/2, Italian are 68 to 68 1/2, and French Fives 103 1/2 to 104 1/2. Aberdour shares 12s. to 14s.; Glyns, 1 1/2 to 1 1/2; North Laxey, 16s. to 17s.; Rookhope, 18s. to 20s.; Van Consoles, 1 1/2 to 1 1/2; West Tankerville, 1 1/2 to 1 1/2; Don Pedro, 8s. to 10s.; I. X. L., 1/2 to 3/4; Exchequer, 1 1/2 to 1 1/2; Eberhardt, 8 to 8 1/2; Flagstaff, 2 1/2 to 2 1/2. Two o'clock.—Russians have given way to 75, and Consols are but 95 to 95 1/2 now. Midland, 126 1/2 to 126 1/2; Birmingham, 146 to 146 1/2; Caledonian, 117 to 117 1/2; North British, 92 1/2 to 92 1/2; Great Western, 101 to 101 1/2; Great Eastern, 47 to 47 1/2; Dover, A., 111 1/2 to 112. Four o'clock.—The markets are closing strong. Consols are very buoyant, and quoted 95 1/2 to 95 1/2; Russians are 75 1/2 to 75 1/2; and Turkish Fives, 8 1/2 to 9; North British have gone up to 92 1/2 to 92 1/2; and Great Eastern to 47 1/2 to 47 1/2; the others show but little change. Richmond are 6 buyers. FREDERICK R. KIRK.

Birch Lane, April 20.

MONYDD GORDDU LEAD MINE.

TO THE EDITOR OF THE MINING JOURNAL.

SIR,—Having yesterday visited your mine at Mynydd Gorrdu I cannot help writing to impress on your attention that you have in the 24 a most extraordinary discovery of lead ore. It is most valuable in itself, but it affords unmistakable evidence of still greater riches underneath, for the lode appears to be widening out in the height of the level. To be better understood I should say what has hitherto been the footwall now dips north, and the hanging-wall south; and as history describes the great mass of lead ore in the Haven to have been like this discovery, I am sanguine you are now on a gulf of lead ore. The masses of lead, although packed close, are unable to bear driving under them, for the interstices are filled up with very soft oxides of iron and copper quite black on both walls, but the gossan is full of fine crystals and threads of carbonate of lead, and all throughout small rough coats with carbonate of lime. There is a splendid stream of water welling up on the sole of the level about 1 in. deep for the width of the level. It is a sight to charm a geologist and delight the heart of a miner, and is worth travelling a few hundred miles to see.

Aberystwith, April 18.

JONATHAN PELL.

[For remainder of Original Correspondence see this day's Supplement.]

LEADHILLS MINES—MONTHLY REPORT.

April 19.—Brow Mine: Glenogor engine-shaft to sink below the 60 fm. level by six men, 13 fathoms certain, at 11/10s. per fathom. There is a very kindly lode here, and good results are expected in depth. The 60, south of shaft, by four men, at 5/10s. per fathom and 5s. per ton. Good looking lode, but at present without ore to value. Stope in back of the said level by four men, at 12/10s. per fathom and 10s. per ton; worth 1 1/2 ton per fathom. Stope in back of Muir's level, south of shaft, by four men, at 25s. per fathom and 10s. per ton; worth 2 tons per fathom. The 40 to drive north of shaft, on Hopeful vein, by four men, at 4/10s. per fathom and 5s. per ton. We are driving here to catch the dip of the ore-ground seen in the upper levels, and which is likely to be met with soon. A pitch in back of the 30, south of shaft, by four men, at 4/10s. per ton; good paying ground. Stope in back of 20, north of shaft, by four men, at 4/10s. per fathom and 20s. per ton; worth 1 1/2 ton per fathom. A cross cut west of Muir's level, below Gripp's level, north of shaft, by four men, at 9/10s. per fathom. Gripp's level is driven on Brown vein proper, and the 20 on a parallel lode, west of the above, to cut which the said cross cut is being driven. Gripp's addit to drive north of Muir's cross-cut, north of shaft, by four men, at 7/10s. per fathom and 5s. per ton; lode yielding stones of ore, and improving. Stope in said level, behind the end, by four men, at 65s. per fathom and 10s. per ton; worth 25 cwt. per fathom. Pitch in bottom of Gripp's, south of shaft, by two men, at 8/10s. per ton. Pitch in back of the above, by four men, at 5/10s. per fathom, and 20s. per ton. Gripp's level, opposite the shaft, by four men, at 6/10s. per ton; tributors getting good wages.—Muir's Cross-cut: Gripp's addit to go west, towards Easty-voyage and Westy-voyage veins, by four men, at 11/10s. per fathom.

Brown's Mine: The 55, north of Jeffrey's engine-shaft, on Brown's lode, by four men, at 9/10s. per fathom and 10s. per ton, worth 1 ton per fathom. The same level to drive south, by four men, at 9/10s. per fathom and 5s. per ton—a kindly lode. There are three runs of ore ground known to exist south of the before-mentioned end, the first being 4 to 5 fms. from shaft. The 41, north of shaft, by four men, at 8/10s. per fathom and 10s. per ton—a large fine-looking lode, worth 1 ton per fathom. The stope in said level, behind the above end, by four men, at 4/10s. per fathom and 10s. per ton, worth 1 1/2 ton per fathom. The 41 to drive, south of shaft, by four men, at 9/10s. per fathom and 10s. per ton—a strong hard lode, without ore to value. Cutting winze plat in the said level south, by two men, at 6/10s. per fathom. There is a good bunch of lead ore to sink on here. Stope in back of said level, by four men, at 2/10s. per fathom and 20s. per ton, worth 2 tons per fathom. No. 2 stope, south of the above, by four men, at 5/10s. per fathom, and 20s. per ton, worth 4 tons per fathom. Pitch in roof of 30, by two men, at 6/10s. per ton. Gripp's level to drive, south of shaft, by four men, at 9/10s. per fathom—a strong kindly lode.—Highwork, or Raik Mine: Gripp's level to drive, south of Jeffrey's cross-cut, by four men, at 6/10s. per fathom and 5s. per ton—a strong fine-looking lode, which is now beginning to show signs of productiveness. We all look upon this level going into the hill as a point of great interest to the company.

Old Raik Mine: Gripp's level going north of the above cross-cut, on Raik vein, by four men, at 7/10s. per fathom and 10s. per ton; lode worth 30 cwt. per fathom, and improving. The shaft from surface to come down into the centre of the said old Raik Mine, to intersect the lode 15 fms. below Gripp's level (i.e., 5 fms. below the old workings), by six men, at 4/10s. per fathom; shaft to be carried 9 ft. by 5 ft., within timber. Pitch in back of Gripp's level, north of Jeffrey's cross-cut, on said vein, by two men, at 6/10s. per ton. No. 2 pitch in ditto, by two men, at 5/10s. per ton.—Raik Vein: Reid's Shaft: Gripp's addit to drive south of shaft, by four men, at 6/10s. per fathom and 5s. per ton. There is now a fine lode in this end going towards Raik Mine, and a course of ore may be expected shortly. The 10 to drive south of No. 1 winze, by four men, at 4/10s. per fathom and 5s. per ton; not yet into the ore ground. The 10 driving north of No. 2 winze, by four men, at 6/10s. per fathom, and 5s. per ton; lode worth 2 tons per fathom, and improving. There is a piece of rich ore ground in the back of the said 10 fm. level 63 fms. in length, varying from 2 to 6 and 10 tons per fm. No. 1 pitch in back of Gripp's, south of Reid's, by four men, at 6s. per ton; worth 14 tons per fm. No. 2 pitch, south of ditto, by four men, at 6s. per ton; worth 12 tons per fathom. No. 3 pitch, south of ditto, by four men, at 12s. 6d. per ton, worth 4 tons per fathom. The yield of the three pitches for March working—five weeks—is estimated at 220 tons.—Jeffrey's Vein: Stope in back of Gripp's level, west of the junction of Raik vein, by two men, at 50s. per fathom and 10s. per ton; worth 30 cwt. per fathom. No. 2 stope, by two men, at 3/10s. per fathom and 10s. per ton; worth 1 1/2 ton per fathom.—Hill Side Shaft: Stope in back of Gripp's level, south of shaft, by four men, at 4/10s. per fm., and 20s. per ton; worth 30 cwt. per fathom. We have dressed in the same five weeks 389 tons lead ore.—A. WATERS.

TEESDALE.—The recent discovery at this mine is increasing in value and importance. The vein is of great strength and size, and well mixed with lead ore and mineral—so wide that it is probable there are two veins, and if so they are both of equal value at present. The eastern branch or vein is not being worked, the width being so great that it will form a distinct working as soon as room is made to place on more men. The other workings in the mine are somewhat better than they have been for some time past, Hopkins's level is also producing ore in a large vein, but the limestone is not all soundly on yet. This level will cut the first-named works 100 fms. north of the present forehead, and 5 fms. deeper. The necessary buddles and other machinery are preparing, to take the ores from a powerful crushing mill now at work, and the River Tees can be made available for water power if required, and at an easy cost.

WEST GODOLPHIN.—For some months past the bottom levels of this mine have been under water, and the operations in the richest portion of the lodes have consequently been suspended; a very serious loss has, therefore, been sustained by the company, as the tin sale was materially lessened last month, and that for the present month will in all probability be less than one half of the quantity sold two or three months since. It is, however, satisfactory to learn that the mine is now drained, and the sinking of the shaft below the 60 is resumed, on a lode worth for the length of the shaft 701 per fathom, and that the tin sales will in future be equal to any made by the company at any previous time. In order to prevent the flooding of the mine again a more powerful pumping-engine has been purchased, and it is intended, at a cost of about 2500*l.*, which amount has been provided by a call on the 5000*l.* shares of 10s. per share, to erect this engine, and to provide larger pumps, which will be capable of raising four times the quantity of water that can be pumped to surface by the present engine and pitwork. This additional power is calculated not only to keep the mine dry to the present depth, but also to allow of its being sunk a very much greater depth, and thus avoid the necessity of a further outlay for pumping machinery for some years to come. The engine shaft is now down to within a few feet of the 70, which will be driven on a good course of tin, and act as a cross-cut to Wilson's lode, on the intersection of which the future of the mine must greatly depend.

MODYDD GORDDU.—They have cut into a mass of ore at the 24 which, not only from its richness but its extraordinary and rare character, I venture to predict will turn out to be the precursor of such a gulf of riches as was found in the Haven and Henfwich, situate on the same lode a few miles to the east; this great find is of such importance that it is fully expected in a very short time we shall see a revival of the good old times, and the whole valley teeming with mines and miners.

The creditors of the Bent Moor China Clay and Mica Works Company (Limited) are requested to send particulars of their claims to the liquidator by May 5; and those of the Birchgrove Graigola Collieries (Limited) by May 21.

THE LANGNESS MINING COMPANY (LIMITED).

To be registered under the Companies (Isle of Man) Act, 1865, whereby the liability of each shareholder is limited to the amount of his shares.

Capital £45,000, in 15,000 Shares of £3 each.

Deposit on application..... 10s. per share

ditto allotment..... 20s. per share

The balance of 30s. per share will be called up if required at intervals of not less than three months, and in calls not exceeding 10s. per share; but it is probable that no call will be required after the payment of the allotment deposit.

One-half the purchase money for the property is payable in shares. NO PROMOTION MONEY TO BE PAID.

PROVISIONAL DIRECTORS.

- *THOMAS WRIGHT, Sunnyside Cottage, Douglas, Isle of Man.
- *WILLIAM TODHUNTER, Derby-square, Douglas, Isle of Man.
- *JOHN TAGGART, Malew-street, Castletown, Isle of Man.
- *WILLIAM J. FELL, Princes-street, Douglas, Isle of Man.
- *DAVID DUNCAN LEWIS, 134, Fenchurch-street, London, E.C.
- *HENRY NICHOLLS, Harris-terrace, Douglas, Isle of Man.

* These gentlemen are members of the Derbyhaven Trial Company, the vendors.

BANKERS.

BANK OF MONA, Douglas, Isle of Man, and Branches; and the CITY OF GLASGOW BANK, Glasgow.

AUDITOR—To be elected by the shareholders.

SECRETARY (pro tem)—M. PARKINSON.

TEMPORARY OFFICE.

46, ATHOL STREET, DOUGLAS, ISLE OF MAN.

PROSPECTUS.

This company has been formed to purchase and work the mines, veins, and beds of metal, and metallic ores and minerals within, under, and upon a certain portion of a tract of land situated in the parish of Malew, Isle of Man, belonging to a proprietary company called "The Derbyhaven Trial Company."

The said portion of land is about a mile in extent along the course of the main or Champion lode, and is part of the sett held by Messrs. William Todhunter, Thomas Wright, and William Fell, under lease from the Crown for 21 years from 18th April, 1856. It contains besides the said main lode a strong parallel lode, and both are intersected by numerous causer lodes or cross courses, all more or less having outcrops of rich copper ore.

The main lode has an outcrop of ore 20 in. in thickness on the surface; the No. 2 parallel lode (which underlies towards the main lode, and the latter towards it, and both are expected to form one great lode in depth) has an outcrop of ore 10 inches thick, while the outcrops of the causer, or cross veins, vary from 1½ in. to 5 in. in thickness.

Explorations were commenced on the property about three years ago by 16 persons, who formed themselves into the "Derbyhaven Trial Company," and so valuable were the surface discoveries stated to be by the practical mining men whose advice was sought, that the vendors were strongly urged to place the property at once upon the market. They elected, however, to spend their money in exploring their property until it gave indications in depth of becoming, with larger capital and more extensive operations, one of the most promising mines ever placed before the public.

In keeping with this common desire to prove the worth of the property before bringing it before the public, a trial shaft was commenced under the advice of Mr. Warrington Smyth, Government Mining Engineer, and sunk by hand labour to a depth of about 13 fms. From this a cross-cut was driven to intersect the 10-in. and 20-in. vein (as the two main parallel veins are called). In the course of this preliminary work, it became evident to the proprietors, and to the several mining agents who visited the property—for the mine had already gained a high reputation in the island, and attracted considerable attention from mining men—that the property would, when a moderate depth was attained, be a great and productive mine of high class copper ore.

By the advice of Mr. Josiah H. Hitchens, the well-known mining engineer, and discoverer of the Devon Great Consols, a trial winze was sunk on the 20 in. vein, and the proprietors had the satisfaction of finding that the lode carried ore every inch in depth, in greater or less bodies (in many places as thick as 12 inches, and valued at 3 tons per fathom if driven upon). It was hoped that the junction of the two lodes would be reached in this winze; but, unfortunately for its further progress (although it is an excellent indication of the liveness and richness of the lode), a heavy feed of vein water was struck, and the workings in depth had to be stopped in the absence of adequate machinery for getting out the water. As will be seen, however, upon reference to the statements of the well-known mining gentlemen whose reports accompany this prospectus, the proprietors have not spent their money in vain. They have upwards of 10 tons of high-class copper ore to show, after only the merest experimental driving upon the lode.

By means of these preliminary operations the strong probability of the mine proving remunerative when fully worked has been fairly established, and with an engine-shaft down (say) 4 to 50 fms., large and valuable returns are confidently looked for.

The following assays will serve to show the value of the ore. The first is from an analyst attached to one of the large chemical works at Widnes, and was obtained through Mr. J. T. Allen, of that place—

COPY OF TEST NOTE.

Widnes, April 9, 1874.
DEAR SIR,—I have had the sample of ore which you sent me analysed. It is a fair sample, you have found a very rich vein indeed, but I am afraid it is too good to be true. It tests:—
24.4 per cent. iron
12.5 " " copper

The following are from Mr. Norman Tate, of Liverpool, the well-known chemical analyst:—
Analytical Laboratory and School of Technical Chemistry,
7 and 9, Hickin's Hey, Liverpool, Aug. 12, 1875.

DEAR SIR,—I have not been able to complete analysis of minerals in time to write you fully to day, but am able to tell you that both samples contain over 20 per cent. of copper. They are, in fact, samples of copper ore in which the copper exists as sulphide. The mineral appears to be a mixture of sulphides of iron and copper, with quartz. I can scarcely tell you the value now, but if you can get hold of a Swansea sale list it will tell you the present price for such copper ore. I will see if I can learn the value between now and to-morrow's post. Such ore is decidedly worth attention.

A. NORMAN TATE,
Analytical and Consulting Chemist, and Chemical Engineer.

P.S.—No. 1 contains 23.5 per cent. copper.

No. 2 " 21.5 " "

These are the results of wet assay. The dry assay would give somewhat about:—
No. 1—21.5 per cent. " " No. 2—19.5 per cent. " "

Mr. James T. Allen. A. N. T.
A few days afterwards Mr. Norman Tate wrote as follows to Mr. Allen:—
Analytical Laboratory and School of Technical Chemistry,
7 and 9, Hickin's Hey, Liverpool, Aug. 20, 1875.

DEAR SIR,—In addition to the results I reported to you on the 12th inst., I have since determined the proportion of sulphur present in the samples you sent me:—
In No. 1 I find 3.8 per cent. of sulphur.
In No. 2 " 3.0 " "

The other constituents are iron and silica, with a very faint trace of arsenic, and also traces of silver. I do not know that I can add anything further. In a commercial point of view the mineral is simply a copper ore, containing on the average 20 per cent. of copper uncombined with any other metal that can add to or detract from the value of the ore as a copper ore. A. NORMAN TATE,
Jas. T. Allen, Esq.

Inspector's Office, Douglas, Isle of Man, March 21, 1877.

SIR,—The following is the result of examination of four samples of copper ore received by me from the Derbyhaven Mining Company for analysis:—

No. 1 contains 21.4 per cent. of copper.

No. 2 " 24.2 " "

No. 3 " 23.9 " "

No. 4 " 22.4 " "

JOHN F. TERRY,
Government Inspector Adulteration Acts.

The property is held under a lease from the Crown, dated June 1, 1876, for 21 years, at a very low nominal rent, and a royalty of one-fourteenth for all ores of whatever kind, and the company have the right under the lease to work for minerals under Castletown Bay to a distance of about half a mile from low water.

The important use of this concession will be seen when it is stated that the east and west veins have been traced across Castletown Bay, and it is a tradition of the neighbourhood that the Sandwich Bay and Boe Norris rocks, which are within the royalty, and are to be seen at low water spring tides, are full of ore.

Traces of ancient mining have been found on Langness, and at a place called "The Smit House," on the road from Derbyhaven to Langness, which appear to be sandhills have been discovered to be heaps of scoriae and refuse from old washing floors and reduction works. The dressing of the ore by the ancient miners in this place has been imperfect in character, as is shown by the large percentage of copper, lead, manganese, &c., still remaining in these heaps of refuse and scoriae.

It is expected that the purchase of a suitable machinery for developing the mine and for dressing purposes, will not absorb, with the purchase money, more than the amount paid up on application and allotment of shares. The property contains an excellent site for dressing floors, which will be so situated as to admit, with only a moderate outlay, of the recurring tides being utilised for washing purposes. Langness Mine is accessible by good roads communicating with Derbyhaven, Castletown, and the Railway Station at Ballasalla. It is bounded by Castletown Bay on the west, with easy access to the port of Castletown, and where the main operations are carried on is admirably adapted, and may be easily made available, for harbour purposes. At its northern end, however, it is provided with one of the best sheltered harbours in the United Kingdom—viz., Derbyhaven Harbour, into which large vessels frequently run for shelter in prevailing winds. Every facility is thus afforded for the cheap, speedy, and economic conveyance of ores and material to and from the mine.

So valuable are the discoveries made, and so promising does the property look as depth is attained, that nothing but the absolute necessity of raising capital to insure the development of the mine and the obtaining rich returns at an early date, has induced the vendors to place the property before the public.

The Memorandum of Agreement and plan of ground may be inspected, and the Articles of Association, with other information, obtained at the temporary office of the company, 46, Athol street, Douglas, Isle of Man.

All persons desirous of becoming shareholders are particularly requested to visit the property and see for themselves the genuineness of the investment. The vendors transfer the mine to this company for the sum of £10,000, of which one half is to be paid in shares. No promotion money is to be paid.

The contract contains a provision that the purchasers are to pay all the current expenses of the vendors in working the mine from Feb. 1, 1877.

Applications for shares may be made upon the form accompanying the prospectus, and sent, with a deposit of 10s. per share to the company's credit, to the Bank of Mona, Douglas, Isle of Man, or its Branches, to the City of Glasgow Bank, Glasgow; or to M. PARKINSON, at the temporary office of the company, 46, Athol-street, Douglas, Isle of Man.

Allotments of shares will be made according to priority of application.

REPORTS ON THE MINE.

Report by WALTER EDDY, Esq., and Captain WILLIAM KITTO.

To the Directors of the Derbyhaven Mining Company.

GENTLEMEN.—We made a careful examination of this mineral property, both at surface and underground, on the 7th ult., and annexed is our report thereon. The sett is a very large one, being upwards of two miles in length by about one mile in width, and comprises within its area several powerful copper lodes.

It is situated on the south side of the island, on the eastern part of Castletown Bay, within one mile of the Douglas and Port Erin Railway Station, with facilities close at hand for shipping the ore and getting materials by sea. The geological formation of the district is rather curious and interesting. It is composed of old red sandstone, conglomerate, mountain limestone, and clay slate (or killas), the former being in this part a covey or cap upon the clay slate (or killas) of about 10 yards in thickness, and through which run thin veins of trap rock.

The copper lodes cut through this conglomerate, cropping boldly out at surface, and are not displaced or disturbed by the trap dykes, the latter running nearly parallel with them.

The principal workings have been made on what, for distinction, we will call the main lode, which is from 3 ft. to 5 ft. wide. Several trial holes were first made on this lode, in one of which a blast was put in the lode whilst we were there, and it displaced from 5 to 6 cwt. of good copper ore. The ore is of unusually good quality, producing from 20 to 25 per cent. of metallic copper.

A small shaft also has been sunk perpendicularly outside the lode to a depth of 24 yards, and a short cross cut put out from the bottom to intersect the lode, which it did in the clay slate below the conglomerate. The lode was driven upon here for a few yards, and a dump put down in it to a depth of 21 yards. The stratum here is fine clay-slate, and the lode maintains its full width of from 3 feet to 5 feet, with very fine ore in it, and in our judgement it is altogether of a most promising character for proving highly productive in depth.

We consider that you are in possession of a very fine mineral property here, and that when the veins are prosecuted in depth you will have a good and profitable mine.

The sett is so large that it might with advantage be divided into two or three mines. Besides the promising nature of the present trials, we think that a large body of ore may be met with at the junction of the limestone with the clay slate, which is in close proximity to the present workings. The situation possesses great advantages for economical working, the strata and lode fairly easy to drive in, and railway and shipping communication near at hand. The lodes are not far separated from one another, and may be intersected with great advantage from the one now partially opened.

WALTER EDDY, Mineral Surveyor, Fron, Llangollen, N.W.
WILLIAM KITTO, Manager of the Foxdale Mines, Isle of Man.

March, 1877.

MR. JOSIAH H. HITCHINS'S REPORT.

In his report, referred to in the prospectus, Mr. Josiah H. Hitchens, the well-known mining engineer, says:—

"It is now a fortnight since I inspected this mining property: having over and over again carefully reviewed what came under my observation—in other words, brought sufficient consideration and reflection to bear on the various points of development entitled to weight in coming to an approximately correct conclusion as is admitted by the nature of the circumstances involved—that is to say, according to my judgement. For this I have had ample time, which I invariably claim: to be allowed in such cases, being always impressed with the serious responsibility attached to offering opinions for the guidance of others. It may be relied on that I shall bring no other than the most unprejudiced and independent judgment to bear on this mining property: speaking of it only in such a way as will be sanctioned by my conscientious conviction. No lengthened statements will be required of me to afford a sufficiently intelligible explanation of the state and prospects of this mine, the development of which, so far, either in depth or extent, can only be considered very limited; nor will what I have to say (suggestively) as regards its due working necessitate any other than a few remarks."

Mr. Hitchens then proceeds at length to describe the geological conditions of Langness, and to advise the Derbyhaven Company as to the best mode of proving the value of the discoveries on the surface, and concludes his very exhaustive report as follows:—

"On consideration, again and again, of all the circumstances in connection with this property, I see no reason for wishing to retract my advice as to opening out the mine deeper, in the way explained—that is to say, by sinking a trial winze below the present bottom level, which, in my opinion, is fully justified, attaching due importance to the rich ore that the lode makes up to the very surface at many points, and seeing that at the present bottom level there is a lode producing good ore to commence with. What I have to say I would do myself if I had the mine, and the required money for it. Moreover, I cannot refrain from saying (taking all things fairly into account) that my opinion is that the probabilities preponderate in favour of the successful issue of this mine, in proof of which I take an interest therein."

CAPTAIN LLOYD'S REPORT.

Amongst others who have visited the property for inspection purposes was Capt. Edward Lloyd, manager of the Harlech Mines, North Wales, who in reporting upon Langness generally, and that portion of it to which some of the early explorations of the Derbyhaven Company were confined, says:—

"I noticed at that part of the sett where operations have been commenced five different lodes traversing the whole space of less than 200 yards. Four of them are north and south parallel lodes, with an underlay from 13 in. to 24 in. to the fathom. The other is a cross-course running nearly east and west, so that it intersects the other four, and forms a junction with each of them, which is a very favourable indication, and will most likely add to the richness of the four parallel lodes. I myself picked up from the surface at a point where the cross lode forms a junction with one of the north and south parallel lodes a large stone of rich copper ore."

Now I must pen a few more remarks respecting the four lodes running parallel with each other north and south, commencing with the western lode, which I will call No. 1. This is a strong well-defined lode, containing spar, good clay, and strong ribs of fine copper ore. No. 2 lode is within 9 fms. of No. 1, and is a fine-looking lode; but I could not examine it as well as I would have wished owing to the tide at the time. To all appearance, however, it contains similar vein stuff and matrix to the others. No. 3 is a fine looking strong lode, running within 10 fms. of No. 2 parallel. It contains similar matrix to No. 1, and very strong ribs of rich copper ore.

No. 4, the most easterly, is a very strong, masterly, well-defined lode, about 7 ft. wide, carrying straight smooth walls or cheeks, and containing, besides very strong ribs of pure rich copper ore of several inches wide, gossan of a bluish brown colour, oxide and carbonate of iron, spar, and clay, all of which are more or less impregnated with copper ore. This must be a very valuable lode indeed, and I believe it will produce an immense wealth of ore when a proper depth is attained. Taking into consideration the extent of the sett, the number and richness of the lodes, their proximity to one another, and the facilities offered for working them and shipping the ore, I have no doubt in my own mind that with a moderate capital judiciously expended the Langness Copper Mine cannot fail to be a great success."

THE TAVISTOCK IRONWORKS, ENGINEWORKS, FOUNDRY, AND HAMMER MILLS, TAVISTOCK, DEVON.

NICHOLLS MATTHEWS, AND CO.
ENGINEERS, BRASS AND IRON FOUNDERS,
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CAPTAIN ABRAHAM FRANCIS MINING AGENT, ENGINEER, AND SURVEYOR GOGGIN, ABERYSTWYTH.

Mining Correspondence.

BRITISH MINES.

ABERDAUNANT.—8. Toy, April 18: Setting Report: The men in the new shaft are making fair progress in cutting it down below the back of the deep level, also in cutting the new plat at the same time, for which I let them contract to complete the work. In the east part of the sett (Crownwin) the cross cut drive towards the new lode by six men and one boy, at 10½ s. per fathom, for the month, or to cut the lode. The ground is hard for driving, with some coming from the bottom of the level; we have met with another small lode this week, but we have not yet cut into the lode.

ASHLETON.—John Craze, Joel Manley, April 19: No particular change in the 80, east of Boundary, since setting report. No lode has been cut down in the 60, east of Boundary, since setting report. The lode in the 50, east of Boundary, south on the north and south side, has very materially improved since our last, and is now fully 4 ft. wide, and yields a saving work in the floors; we look forward for a further improvement. No material change in any other part of the mine.

BEDFORD UNITED.—R. Goldworthy, W. Phillips, April 19: We have commenced taking down the lode at the engine-shaft and different levels, and will forward next week a full report of size and value, with the setting list. We can see the lode at the engine-shaft fully maintains its former size and value, and a very fine lode.

BELSTONE.—James Nelli, April 14: A Shaft: The 80 west on lode has been driven 4 ft.; total distance from cross cut south 6 fms. 2 ft. 6 in. Have again through the cross course, and find the strata in the western side composed of capel, hornstone, hornblende, and chlorite, the whole being thickly impregnated with muddle and yellow ore. The 80 cross-cut south from the eastern drive is driven 5 ft. 3 in.; total distance driven 2 fms. 1 ft. 9 in. the strata composed of hornstone, and very congenial for the production of ore, and being met with in saving quantities.—C Shaft: The slopes are still looking well, and yielding fair quantities of ore.

BODDRIS.—H. Hutchins, April 17: Setting Report: The 60, to drive upon main lode, by four men, to pay all cost, at 9½ s. per fathom; the end, though hard, is looking highly promising, and in about 2 fms. turning driving should meet with the first run of ore seen in the levels above. The men to drive south, for Maes y Pwll lode, by four men, at 3½ s. per fathom; no cost at all. The workable ground in this level is now 6 ft. wide, and most satisfactory progress is being made in order to reach which, from the ground we are driving through, I have every reason to believe will be found rich in mineral. The 50, to drive east upon main lode, is re-set to four men, to pay cost, at 8½ s. per fathom. I am pleased to state that end is on the eve of an improvement. The men in the footwall of the lode this morning, which broke some very rich veins, and the appearance is as if we are coming into another course of ore. The men at this level, to communicate with the 30, is re-set at 8½ s. per fathom, and will pay all cost; this rise maintains its value for lead and blende, and will be means of ventilating a most valuable section of stopping ground. The 30, to drive east upon main lode, by four men, at 7½ s. per fathom. There is no alteration to report in this drive. The slope in back of the 30 is set to two men, at 4½ s. per fathom; lode 4 ft. wide, and producing lead ore as last reported.

CASHWELL.—J. Peart, April 14: The heading in Sear limestone in the new vein is not quite so wide at present, but contains about the same quantity of lead ore, and if we were a little higher up I expect it would open out, as we generally have the best vein near the top of the sill. The two headings in this vein, in this level, are both about the same; the east one is still broken and worked to, and the west one is still in a few days, and shall then be worked up to the top of this sill, and we are now drawing out the work. The heading in the north-west vein in the Sear limestone, is improving in width and more ore, and in a little time may have a good mine at this point, as the Sear limestone has generally been best stratum for raising ore. The heading in this vein, in slaty shale, is about 10 ft. wide, of fine blue spar, and well mixed with good pieces of ore. We have commenced to dress the ore, and hope there will be no more rough weather to stop work. CATHEDRAL.—J. Mitchell, April 19: The men are making fair progress in the 10, to drive east upon main lode, at 5½ s. per fathom. There is no change in any of the other levels, and we are now drawing out the work. The heading in the north-west vein in the Sear limestone, is improving in width and more ore, and in a little time may have a good mine at this point, as the Sear limestone has generally been best stratum for raising ore. The heading in this vein, in slaty shale, is about 10 ft. wide, of fine blue spar, and well mixed with good pieces of ore. We have commenced to dress the ore, and hope there will be no more rough weather to stop work.

CENTRAL VAN.—Henry Francis, April 19: The lode in the bottom of the winze sinking at the mouth of the deep adit cross-cut is precisely of the same character, and since my report of the 7th inst. has continued up to this time to produce solid crystallised prills of lead and smaller bits of ore, the latter in the greatest quantity. We are sinking as fast as we possibly can. The water at the bottom of the winze is still increasing—a favourable indication.

CLEMENTINA.—W. Bennetts, April 17: We have taken down a piece of the lode in the engine-shaft this morning, and I am glad to inform you that it was holding good, and worth 1 ton of lead per fathom. The lode in the 25 level is worth 1½ cwt. of lead per fathom. We have not been enabled as yet to commence washing the lead, as it requires all the water for the wheel. I am now putting in a grate and slide to heighten the side of the water course that goes to the wheel, so that we may then convey the water from the dressing-floors to the winze. The 10, to drive east upon main lode, is re-set to four men, to pay cost, at 8½ s. per fathom. The 25 level is worth 1 ton per fathom.

COMBARTIN.—C. H. Maund, April 19: We are busily engaged clearing and securing the winze with the hope of reaching the 42. In the 31 the lode continues to yield fully ½ ton of rich quality silver lead per fathom. We are looking to surface a good pile of ore from there to day.

CWM DRYFOR.—Joseph Jewell, April 19: I am still clearing away the water from the clay level, and the men are working well. The lifts and machinery are working well. Some of the miners have arrived here.

CWM ELAN (NEW).—W. Goldworthy, April 15: The ground in the engine-shaft is getting much easier for sinking, whereby the men are making good progress—about 4 ft. per week is being sunk. In the last 6 ft. which has been sunk the lode has been discovered by cross joints, and in the present bottom there is every appearance of the lode re-forming, and the country rock is more congenial for producing mineral. The lode at present is yielding good stones of lead and blende ore. The lode in the 30 level is looking much better than of late, and present indications convince me that we shall have an improvement shortly. The present value of the lode here is 12 cwt. of lead and blende ore per fathom. The slopes throughout the mine are maintaining their usual value. There is no alteration in them to note since last reported on. One cleaned in the bin about 10 tons of blende and 8 tons of lead.

CWMYSTWYTH.—April 18: In Mitchell's level west, on the new lode, the lode is small and poor, and in disordered ground. In Mitchell's level east, on the new lode, the lode is small, showing a little ore, but not sufficient to work. In the winze sinking under Mitchell's level west the part of the lode as being taken down is still poor. In Mitchell's level west, on the north lode, the lode is 3 ft. wide, showing nice spots of ore, good saving work, and kindly for an improvement. In Gill's level east, on the new lode, the part of the lode is being carried to the level for 5 ft. wide, and is producing 10 cwt. of lead ore per fathom. In the rise in the back of the Rosa level, on new lode, the lode is still worth 1½ cwt. of lead ore per fathom, and the ground favourable, but the pipe of ore is very short. Our slopes on an average are looking a little better than we have reported on. The 20, to drive east upon main lode, is re-set to four men, to pay cost, at 8½ s. per fathom. The 25 level is worth 1 ton per fathom. The 30 level is worth 1½ cwt. of lead ore per fathom. The 35 level is worth 1½ cwt. of lead ore per fathom. The 40 level is worth 1½ cwt. of lead ore per fathom. The 45 level is worth 1½ cwt. of lead ore per fathom. The 50 level is worth 1½ cwt. of lead ore per fathom. The 55 level is worth 1½ cwt. of lead ore per fathom. The 60 level is worth 1½ cwt. of lead ore per fathom. The 65 level is worth 1½ cwt. of lead ore per fathom. The 70 level is worth 1½ cwt. of lead ore per fathom. The 75 level is worth 1½ cwt. of lead ore per fathom. The 80 level is worth 1½ cwt. of lead ore per fathom. The 85 level is worth 1½ cwt. of lead ore per fathom. The 90 level is worth 1½ cwt. of lead ore per fathom. The 95 level is worth 1½ cwt. of lead ore per fathom. The 100 level is worth 1½ cwt. of lead ore per fathom. The 105 level is worth 1½ cwt. of lead ore per fathom. The 110 level is worth 1½ cwt. of lead ore per fathom. The 115 level is worth 1½ cwt. of lead ore per fathom. The 120 level is worth 1½ cwt. of lead ore per fathom. The 125 level is worth 1½ cwt. of lead ore per fathom. The 130 level is worth 1½ cwt. of lead ore per fathom. The 135 level is worth 1½ cwt. of lead ore per fathom. The 140 level is worth 1½ cwt. of lead ore per fathom. The 145 level is worth 1½ cwt. of lead ore per fathom. The 150 level is worth 1½ cwt. of lead ore per fathom. The 155 level is worth 1½ cwt. of lead ore per fathom. The 160 level is worth 1½ cwt. of lead ore per fathom. The 165 level is worth 1½ cwt. of lead ore per fathom. The 170 level is worth 1½ cwt. of lead ore per fathom. The 175 level is worth 1½ cwt. of lead ore per fathom. The 180 level is worth 1½ cwt. of lead ore per fathom. The 185 level is worth 1½ cwt. of lead ore per fathom. The 190 level is worth 1½ cwt. of lead ore per fathom. The 195 level is worth 1½ cwt. of lead ore per fathom. The 200 level is worth 1½ cwt. of lead ore per fathom. The 205 level is worth 1½ cwt. of lead ore per fathom. The 210 level is worth 1½ cwt. of lead ore per fathom. The 215 level is worth 1½ cwt. of lead ore per fathom. The 220 level is worth 1½ cwt. of lead ore per fathom. The 225 level is worth 1½ cwt. of lead ore per fathom. The 230 level is worth 1½ cwt. of lead ore per fathom. The 235 level is worth 1½ cwt. of lead ore per fathom. The 240 level is worth 1½ cwt. of lead ore per fathom. The 245 level is worth 1½ cwt. of lead ore per fathom. The 250 level is worth 1½ cwt. of lead ore per fathom. The 255 level is worth 1½ cwt. of lead ore per fathom. The 260 level is worth 1½ cwt. of lead ore per fathom. The 265 level is worth 1½ cwt. of lead ore per fathom. The 270 level is worth 1½ cwt. of lead ore per fathom. The 275 level is worth 1½ cwt. of lead ore per fathom. The 280 level is worth 1½ cwt. of

Plantation shaft, is at north 87. per fathom. The rise in the back of the 70 is worth 26 $\frac{1}{2}$ per fathom. The ground in the 80 east is looking more promising for tin.

In the furnace in the bottom of the 82 west is worth 9 $\frac{1}{2}$ per fathom. The stoves are in full course of operation at the 93, after being idle for over three months on account of the water. We have, however, fully kept up the sale of tin, independently of the bottom level. We shall shortly begin to put in a dam to stop back the East Greenville water; after this is accomplished we need not fear the mine being again flooded.

SOUTH DARREN.—H. James, A. Gundry, April 17: We have met with a cross-heat in the 90 end, which has made the lode comparatively valueless. The stove in the 90 has improved since last reported on; present value, 20 $\frac{1}{2}$ per fathom. In the stove in roof of the 70 there is no change worthy of note. The jigger was tried on Saturday, and work well. We shall commence crushing and dressing to-morrow. The old buddies are undergoing repairs, so as to be ready for work as soon as possible. There was very boisterous weather here last night, which caused some of the engines connected with pumping apparatus to quit, but they have necessitated our stopping the wheel for about twelve hours. Looking at the way bad state it is in, it is highly necessary that the pumping-engine be erected as soon as possible.

SOUTH TOLCARNE.—Wm. Rich, Wm. Hamby, April 17: Owing to the floods of rain during the last few days we have been obliged to suspend operations in the trial shaft, on the South Condurow lode. We hope, however, to resume operations in the morning, if the water will allow. The 50 foot good size, and carries a line tin. We have set men to go in the back of the 50 to improve the water, and for ventilation. We are fixing rods from the pumping-engine to gossan shaft.

TANKERVILLE.—Arthur Waters, April 19: Watson's shaft is 9 fms. below the 180, the ground in present bottom being more wet than usual. The 180 east continues to go into a strong wide lode, worth 3 tons per fathom. The 180 west is also in a strong wide lode, worth 3 tons per fathom, and looks like improving rapidly. The length of ore ground now opened in the said 180 is 24 $\frac{1}{2}$ fms. No. 1 sink in the back of the 180 is worth 25 cts. per fathom. The water in the No. 1 winze is worth 3 tons per fathom. The 187 east is not driven far enough to reach the ore seen in the level below. The same remark applies to the 187 west of shaft. All other points as for some time past. We have to day sold 100 tons of lead ore for 1332 $\frac{1}{2}$ consols.

TREBEIGH CONSOLS.—John Gifford, April 18: The distance driven in the 20 fm. cross-cut is 5 fms. 3 ft. We commenced sinking the engine-shaft on Monday last evening, and the 20 fm. level is now 50 yds. deep, and 145 paces long. It is the cross-cut to drive by six men, ten feet 4 fms., at 58 cts. per fm. No other change to report on. We hope to see something more of the branches in the latter part of the week, when I will advise you.

TRELEIGH WOOD.—E. Hosking, W. Goldsworthy, April 19: The lode in the 56, west of engine shaft, is worth 10 $\frac{1}{2}$ per fathom. The end is letting out water freely, and almost drained the pitch in the bottom of the 44. We hope soon to be able to work this ground dry, which will give us a great deal of water, and will enable us to sink to 15 fms. below the lead per fathom. The 56 east of the engine shaft is improving, and yielding stamping work. The lode in the 34, east of the cross-course, is worth for the port carried (6 ft.) 1 $\frac{1}{2}$ per fathom. The tribute pitches are looking much the same as when last reported.

VALE OF CONWAY.—John Roberts: East and West Lode: We are driving on this lode by a full pair of men, at 4 $\frac{1}{2}$ 10s. per fathom. There seems to be a poor neck in the lode at present. In the bottom of the end the lode is worth $\frac{1}{2}$ ton of lead per fathom. The middle lode is worth 10 $\frac{1}{2}$ per fathom, and the 56 east of Murray's shaft is worth 15 tons of lead per fathom. This end will open through the cross-cut of lead intersected by the cross-cuts along the side of the mountain.—Surface: We have commenced putting down the rails from the adit, on the east and west lode, and shall finish them shortly.

VAN CONSOLS.—J. Roach, April 18: Murray's shaftmen are making excellent progress in sinking. We shall soon be down to a 50 fm. level, when we shall immediately drive a cross cut through the lode, and ascertain its value. The morning work on the 40, west of Boundary, is going on very fast, and the 40 of Murray's shaft, we believe it will go down in a good course of lead; all indications are in favour of it. The stove west of winze above the 40 is not quite as good as when reported last. The 40, east of Gundry's, is without alteration since last reported.

VAUGHAN.—April 17: The deep adit level east has been driven 6 ft., and the lode stripped down for 2 $\frac{1}{2}$ fms., which is chiefly composed of a blue clay-slate and carbonate of lime, containing a little copper and lead ores; it is now set to six men to drive, for two months, at 10 $\frac{1}{2}$ per fathom. The 32 east of the engine shaft is being worked by six men with the top of the lode, which was hard for exploring, being composed of clay-slate, carbonate of lime and grit, containing a mixture of lead and blende, but not sufficient to set a value on. The 32 east has been driven 1 fm. 3 ft. 9 in. on the north part of the lode, which has fallen off greatly in value, being disordered by cross-joints, now yielding little lead and blende, but we look forward to an improvement again shortly; now set to six men to drive, for two months, at 9 $\frac{1}{2}$ per fathom. The winze sinking under the 32 east, is far from doing well, yield 1 ton of lead ore per fathom; it is set to six men to sink, for two months, at 9 $\frac{1}{2}$ per fathom. The weather at present is very stormy; when it abates we shall commence to put things in repair at surface.

WEST ASSETTON.—John Craze, Joel Manley, April 19: The shaftmen are pushing on with the preparations for sinking Boundary shaft with the utmost dispatch. The lode in the 60, west of Boundary, presents a very kindly appearance, and produces nice sized stones, worth 10 $\frac{1}{2}$ per fathom. The 60 east of Boundary, produces a fine quality of stone, worth 10 $\frac{1}{2}$ per fathom. The lode in the western end this week, the stoves in the bottom and back of this level are worth respectively 15 $\frac{1}{2}$ and 18 $\frac{1}{2}$ per fathom.

WEST CRAVEN MOOR.—David Williams, April 18: We have commenced sinking the new shaft from surface to Blackhill level. The lode in the end to day is worth fully 2 tons of lead ore per fathom. We have also commenced sinking west shaft below the 40, with the aid of new tools, and the 40 west of Boundary, is worth 30 tons of lead ore per fathom. I have sent altogether 33 tons, or eight bings, of lead ore to the smelt mill, which will be smelted on Monday next.

WEST GODMOLPHIN.—Wm. Toll Pope, April 18: I am pleased to inform you that the mine is again in fork, and the sinking of engine shaft resumed. A full report will be forwarded in time for the committee meeting.

WEST MARIA AND FORTESQUE CONSOLS.—W. Skewis, April 18: North Lode: The lode in the 71, east of Boundary, is worth 10 $\frac{1}{2}$ per fathom, producing a fine quality of stone, worth 10 $\frac{1}{2}$ per fathom. The lode in the western end this week, the stoves in the bottom and back of this level are worth respectively 15 $\frac{1}{2}$ and 18 $\frac{1}{2}$ per fathom.

WEST PATELEY.—D. Williams, April 19: The Craven cross vein in the 56 has this week improved, and is producing good stones of lead ore. The ground is easier to work, and good progress is being made. I have resumed sinking No. 1 shaft; the vein the bottom is composed of limspar, gossan, and a small branch of solid ore. After pump, with the aid of new tools, the 40 west of Boundary, is worth 30 tons of lead ore per fathom. I have sent altogether 33 tons, or eight bings, of lead ore to the smelt mill, which will be smelted on Monday next.

WEST TAYLORVILLE.—Arthur Waters, April 19: South boundary shaft is 9 fms. 4 ft. below the 75, and the sinking goes on regularly. The 75 end south is very wet, but the lode is unproductive at present; this end is now within 2 fms. of the winze from the 65. The stove in the 75 south is worth $\frac{1}{2}$ ton per fathom. No. 2 winze below the 63 is worth $\frac{1}{2}$ ton per fathom. The 63 south has fallen off lately, present yield being $\frac{1}{2}$ ton per fathom. No. 1 stoep in the back of the said level is worth 25 cts. per fathom. No. 2 stoep in the back of the 50 is worth 15 cts. per fm. No. 1 stoep in the back of the 50 is worth 25 cts. per fathom. No. 2 stoep in the back of the 50 is worth 15 cts. per fm. All the ground being taken away. The stoep in the 50 north is worth for lead and blende 10 $\frac{1}{2}$ per fathom.

WEST TRESAVEAN.—G. Stephens, April 18: The new lode where we found the great improvement has further increased in value in the stoep, and in extending eastward is very rich; the lode has all the appearance of a lasting and profitable deposit of ore. The surveyor is coming here to-morrow, and will make a plan of this discovery and other new points.

WHEAL HEALTHY COLLS.—April 18: Taylor's shaft the ground is much the same as last reported. We think we may safely reckon on having ore in the next level; there was some good ore broken from the lode in cutting a hitch for timber last night. The lode in the 135 end west has improved a little since my last, now yielding 7 tons of ore per fathom. The lode has also improved in the 135 end east, now yielding 1 $\frac{1}{2}$ ton of ore per fathom. The stoeps in this level are looking very well, quite up to former reports. The lode in No. 4 winze, below the 125, continues to yield 8 tons of good ore per fathom. We shall not sink this winze much deeper, as it is getting under the ore from it. We shall not be long before the 135 end east gets under it, when a rise can be put through at a less cost. The lode in the rise in the back of the 125 is yielding a little ore. The stoep in the back of the 115, west of shaft, and east of Mitchell's rise, continues to yield 3 tons of ore per fathom. At Richard's shaft the shaftmen will be employed all the month about cutting pit and timbering the shaft, as noticed last week. The stoep in the back of the 85 fm. level, west of shaft, is not quite so good as it has been, yielding 2 tons of ore per fathom. The lode in the 75 level is small and poor, and the ground disordered; it is about the same quality as at the last corresponding sampling.

WHEAL CREBOR.—J. Andrews, April 17: In the 120 east we are still driving by the side of the lode, and shall continue to do so until it is hole to the winze. The part of the lode we are driving on in the 108 east is 2 ft. wide, worth 5 $\frac{1}{2}$ per fathom. The lode in the stoep in the back of the 108 fm. level is 5 ft. wide, worth 20 $\frac{1}{2}$ per fathom. The winze sinking below the 108 is now down 12 fms. 1 ft. below the level, which considers it deep enough for the back of the 12. I have, therefore, ordered the men to drive west at the bottom of the winze, so as to effect a communication with the 120 as soon as possible, which I hope will be done in a few days. The part of the lode we are carrying in the 73 east yields a little more mundle, which is the only change. In the 48 east we have cut through the lode, which is full 8 ft. wide, and 2 ft. of the north part of which is worth 9 $\frac{1}{2}$ per fm, and taking the lode for the whole width (8 feet) a more promising lode can scarcely be looked for without a course of ore. The lode in the stoep in the bottom of the 45 is 4 ft. wide, worth 10 $\frac{1}{2}$ per fathom.

WHEAL CREBOR.—J. Andrews, April 19: I am glad to say that last evening we held the winze sinking below the 108 to the 120 end, which has given good ventilat on to both levels. There is no change in the 108 east since yesterday; the north part of the lode is yielding some good quality ore, and looking very promising, but there will be no further change for a few days, as we shall be driving by the side of the lode. We have done nothing to the ore part of the lode in the 43 since my last report.

WHEAL KILLY.—T. Hodge, April 18: The 150 east end is worth 10 $\frac{1}{2}$ per fathom; the men are working very well, and making good progress. The 130 east end is worth 9 $\frac{1}{2}$ per fathom. The 130 west end is worth 7 $\frac{1}{2}$ per fathom. The six stoeps at work are without any particular change worthy of notice; may be valued in the aggregate at 50 $\frac{1}{2}$ per fathom. The north shaft is nearly completed to the 80; the water here is drained to the bottom of the 130. At the western shaft the water is 6 fms. 3 ft. below the 130; we cannot fork the two shafts at one time, the water is too powerful for our pumps; we must wait till the water is a thing like gutter, then we can get the water drained throughout to bottom in a fortnight from the present time. I shall sell to-morrow about 1

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30, is opening out in a most encouraging manner, and the agent is of opinion that he is on the eve of a good discovery. The Lumm vein, in the 20, is also improving. Other parts of the mine looking well, and smelting going on steadily. Penstruthal, 10s. 6d. t. 12s. 6d.; the bottom of the mine is reported to be becoming mor-

With this week's Journal a SUPPLEMENTAL SHEET is given which contains: Original Correspondence: Waste of Small Coal—Patent Fuel—No. IV.; McKean's Rock Drill (J. Currie Gregory); Mining in Newfoundland (T. A. Readwin); the Tharsis Company—the Dividend; California Mines—Comstock Lode; Australian Gold Companies; Water wheels, England, and their Home Industries (R. Tredinnick); Pateley Bridge Mines—Prince of Wales Mine; Mining in Cardiganshire—Mynydd Gordda (A. Jones); Cardiganshire Mines, A. D. 1877—No. XII. (A. Francis); Mining Leases; Gunnislake (Cliffhams) Mine; South Condurrow and West Godolphiu Mines; Belford United Mines; Capt. Tregay, and Pedn-ar-dra Mines (W. Tregay); Roman Gravels Mining Company; New Consols Silver and Arsenic Works (H. L. Simmons); New Consols Mine (T. J. Barnard); Gorsedd and Merilyn Mine (A. W. Thomas); Pneumatic Concentrator (B. W. Hart); The Wild Duck, or Sportsman's Arms—Motor Engines—Foreign Mining and Metallurgy—Morfa Idnu, or Parys Mountain—Registration of New Companies—the Scotch Mining Silver Market—The Scotch Silver and Silver-bearing Comp. Co. (Limited) and Tirto-foreign Mines—Patent Matters—Meetings of Fuller's Reel and South Condurrow Companies, &c.

MINING INVESTMENTS.—The present time being considered a favourable one for mining operations, the ADVERTISER, who has nearly 30 years' experience in mining—17 in Cornwall, and 12 in the management of mines in London—OFFERS his SPECIALITY in all matters relating to Companies and advice in the selection of Shares in *bona fide* and well managed concerns, either for investment or speculation.

Having an established correspondence with some of the most eminent miners and mineowners in the kingdom, he has exceptional facilities for acquiring accurate and sound information on prominent mining properties.

Completed List of Mines forwarded on application.

CHARLES BROTHMAN PARRY, St. Michael's House, Cornhill, London.

M R. J. S. M E R R Y,
ASSAYER AND ANALYTICAL CHEMIST,
SWANSEA.

known as the horse and cart have left 'owner's account' filler sticks his shovel into the pile of sand and his hands into his pockets, and tumbles either down on the pile or against the edge to await the return of his comrades. This, gentlemen, is a fair specimen of 'owner's account' work; and, though it cannot be got better, it is a fair specimen of the way in which the 'owner's account' is run. And of altogether, I would strongly urge all agents to curtail it as much as possible. There is a quantity of rubbish of any sort to be removed why not set it at so much per ton or at per load? It is often done. Why is not the practice more not indud? It is often done. Why is not the practice

Why not, indeed? It is a question that has been asked many times. The West-Strain strike did not last long. The girls came to their rescue, and went to their work. Lucky for them that they did, for there would have been no difficulty in speedily filling their places. We hear that one of our young mining captains who, in addition to his thorough practical knowledge, has considerable scientific attainments, is likely to pay a visit in the interests of an eminent firm to some of our colonial tin fields. The only wonder is that something of this sort has not been done before. The information will be worth all the trouble and expense, for it will be trustworthy.

There is one point in connection with the next exhibition of the Royal Cornwall Polytechnic Society to which it is desirable that special attention should be directed. Of late years considerable difficulty has been occasioned by the late period at which many articles for exhibition have been forwarded; and it has in some cases been impossible to bring everything before the judges in the manner desired. For the future, therefore, the rule as to reception will be strictly enforced; and no articles will be admitted to competition unless they reach Falmouth a week before the opening of the exhibition—that is, by Aug. 21.

TRADE OF THE TYNE AND WEAR.

April 18.—The expected war in the East has had the effect of causing a great demand for iron steamers here to load corn at Odessa, &c., and freights have, in some cases, been doubled in consequence. There is, therefore, much activity in getting steamers completed for sea. Up to the present time the state of matters in the East has had a most injurious effect on trade here. The opening of the Baltic is always a busy time, but the late uncertainty of war or peace has led to a great extent a paralysing effect on the Baltic and other trades. There is a rather more active demand for steam coal during the past few days, but of course no general improvement can be reported in the state of the Coal Trade in Northumberland, and the questions now pending between the coalmasters and the miners are so grave as to cause the most serious apprehensions. The demand for a reduction of working prices can, no doubt, be settled—at least it is probable that it may be settled in the usual mode—by arbitration, but the proposal to discontinue the practice of supplying free houses and coal to the workmen is quite a different matter. It has been the custom from time immemorial to supply free houses and coal to the miners in Northumberland and Durham, and the proposed change will be resisted to the utmost, although a money compensation may be offered. The reduction of $7\frac{1}{2}$ per cent. in the case of the Durham miners has been carried out, but the selling price of coal is so very low that there appears to be no prospect yet of any red either for the men or the masters. At two of the large works at the east of Durham—Houghton and Philadelphia—the men have got notices to leave, the object being to get further reduction in prices, or otherwise to stop the pits. The Durham engine-men have agreed to accept a reduction of 10 per cent., the rate then remaining to be the minimum rate, and wages afterwards to be regulated by a sliding scale, on the same principle and data as that already fixed upon in the case of the miners. The mechanics at the Durham collieries have refused to accept the proposed reduction, and as no agreement could be arrived at by the committee, the matter has been referred to arbitration.

The iron shipbuilding trade on the Tyne is gradually improving; this is very apparent at Jarrow, where the works have been badly employed for some time. At the commencement of the year a large number of houses were empty here, but they are gradually being filled, although a number yet are empty. About 4200 hands are employed at Palmer's Iron and Shipbuilding Works, and it is expected an improved balance-sheet will be shown at the end of the financial year in June next, as compared with that of late years. The Iron Trade generally continues much depressed, and stocks of pig-iron are accumulating. It is remarkable that the stocks of pig-iron in Cleveland are increasing, and those in Scotland have been getting lower in late years. Of course Cleveland has now shot far ahead of every other in lustrial centre in the magnitude and importance of its pig-iron trade but it was not until recently that we could compete with Scotland in the extent of our accumulated stocks of pig-iron. Some years ago the large warrant stores of Messrs. Camell, at Glasgow, contained 500,000 to 600,000 tons of pig-iron, and the operation carried on in warrants, whereby those stocks were bought and sold without being touched by the buyer or seller, were sufficiently large and important to regulate the price of pig-iron all over the world. But this aspect of affairs has been changed. Cleveland with the 220,000 tons of pig-iron in stock is far ahead of Glasgow with only 129,000 tons, and the stocks on the Teesside are becoming as much an indication of the general tendency of the trade as the prices at which warrants were quoted on 'Change at Glasgow a few years ago. The returns which have just been made up show that the output of ironstone in Cleveland during 1876 reached the unprecedentedly large figure of 6,564,000 tons. The output of ironstone in 1875 was 6,085,541 tons, so that the production for 1876 shows an increase of 478,459 tons. In 1871 the production of Cleveland ore was 4,581,901 tons, and it thus appears that there has been an increase within six years of nearly 2,000,000 tons. This development is larger than that of any period of corresponding duration in the history of the trade.

The exhibition of gas apparatus at South Shields has been extremely successful. So great was the attendance of visitors that instead of closing on Wednesday, as intended, it was found necessary to keep it open until Friday evening. On Wednesday Mr. W. J. Warner, the engineer of the South Shields Gas Company, read a paper "On the Application of Gas to Cooking and Heating Purposes." The judges—Messrs. Bennett and Pattinson—also gave their award in Class 7 (the novel application of gas to purposes of general utility) in favour of Messrs. C. Ezaid and Co., of Bradford, who exhibited a variety of apparatus for use in the laundry. When we remember that it is only 78 years since Murdoch introduced gas lighting at the works of Boulton and Watt, and that it did not come into general use until many years afterwards, it is surprising to reflect upon the uses and applications for which it has become indispensable at the present day. Gas engineering is a distinct branch, and one that is daily becoming of increased importance.

The Bill of the Tyne Commissioners continue to attract much attention, and it was considered that the promoters made out a good case; however, the opposition is very serious, the most important objections coming from the coal and iron masters, who ship their goods entirely on the south side of the river, and they consider, with some reason, that they ought not to be called upon to pay towards the cost of the Coble Dean Dock, as it would not be used by them. That the dock will be required for the general trade of the river there is not the smallest doubt. Another dock will also be required for the shipment of coals on the south side of the river, and the best site for the dock is at Dunston, two miles west of the Tyne Swing Bridge. The shipment of coals at this point from West Durham would relieve the owners by reducing the railway carriage about 12 miles, and it would also relieve the import and export traffic at Tyne Dock, which is now getting much crowded, and in busy times most inconveniently so.

The twin ship Express, sister to the Castalia, was successfully launched on S tuesday from the shipbuilding yard of Messrs. A. Leslie and Co., Hebburn-on-Tyne. This vessel has been built by Messrs Leslie for the English Channel Steamship Company, and the Tyne firm have designed it and had the sole control of its erection. The Castalia secured the comfort of its passengers by comparative immunity from sea sickness, but it failed to give the requisite speed. The Express has been designed not only to give the same comfort to the passengers, but to solve the problem in naval architecture of the greatest power for the least draught of water. In the workmanship of the Express the utmost care has been exercised throughout.

to secure all the purposes for which the vessel has been specially constructed, and the hull shows that whilst the maximum of strength has been kept in view the minimum of weight has been tenaciously adhered to. After the launch it was found that the draught was exactly what was anticipated. The entire draught will be 7 ft., to suit Calais Harbour. The Express consists of two complete hulls, joined together with what has been described as a "railway tunnel." Mrs. Leslie performed the ceremony of christening in the presence of a large assembly of spectators, including Mrs. Cook, Jesmond; the Misses Aitchison, Wallsend; Mr. and Mrs. Hawthorn, Newcastle; Mr. Black; Mr. L. Mills, principal surveyor to the Board of Trade; Messrs. Ramsey, Taylor, Manuel, and Co.; Messrs. Black, Hawthorn, and Co., Gatehead, will supply the engines, each vessel being supplied with a complete and independent pair, having cylinders 63 in. in diameter and 73-inch stroke, which will make not less than 35 revolutions per minute. The paddle-wheel will be between ships, which will be driven with engines representing 5000-horse power. The boilers are the largest and most powerful of the kind ever constructed.

REPORT FROM NORTH AND SOUTH STAFFORDSHIRE.

April 19.—Recent orders have contributed to afford more work at the leading mills and forges than was in hand before the Quarterly Meetings, but there is reason to fear that the specification will soon have run out, since they are not for so large quantities as are usually distributed at this time of the year. The pig-making firms keep in no less apparent activity than they were, still the output is within the capacity of even the furnaces blowing, and the demand keeps under the make. Best pigs hold their own in quotations, but the common kinds are slightly easier in some brands than they were a fortnight back. High-class pigs are upheld by the prices of coal, or, rather, by the inability of colliery owners to get their coal without sustaining a loss so long as the demand is so quiet as at present. Furnace coal is still quoted at 11s. minimum for the Earl of Dudley's quality, standard weight, but less money is being taken by other firms, and it is no secret that even his lordship is a heavy loser by the trade he is doing at the figure quoted.

A few colliery firms are making arrangements with their men which will take off a little of the pressure, notwithstanding that it seems to be the determination of the men to work only eight hours per day.

Meers, Groucutt and Sons, who are colliery owners and blast-furnace and mill-furnace proprietors at Bilston, have given notice to all the workmen employed in and about their Broadwater furnaces that they intend to reduce wages 10 per cent. They have likewise given notice to shut down their pits.

The Dudley nailmasters have resolved to require a similar drop in the wages of their operatives, and 15 per cent. is spoken of as the drop likely to be required by the nailmasters about Old Hill. Under these circumstances the chances of the Bromsgrove nailers preventing the 10 per cent. drop, against which they have been on strike for the past two months, are very few.

Manifest dullness characterises the local share market, with a tendency to droop in values. Though 2½ discount is still the quotation of holders of Hamstead Colliery shares, yet there has been a sale at 3½. These are 20½ shares, with 12½ paid. Cannock and Huntington, upon which 6½ has been paid, are now upon offer at 2½ 10s. discount. Chillington Iron are plentiful at 4½, without sales, and John Bagnalls are offered at 3½ 12s. 6d. for the 100 paid-up shares. For the Pelsall Coal and Iron shares 20½, with 15½ paid; there are buyers at 1½ dis., but no sellers. The Master of the Rolls has made his order for the compulsory winding-up of the Darlaston Steel and Iron Company.

To receive a deputation of colliers a meeting of the committee of the Coalmasters' Association is to be held to-morrow, at Dudley.

The North Staffordshire Iron and Coal trades have not been much improved by the quarterly meetings. The most business is being done in bars, but at very low prices in competition with Middlesbrough. Yet the bar-mills cannot be kept on at best more than from six to eight turns per week. Longer hours or lower wages are as great a necessity at the pits in North Staffordshire as in South Staffordshire, and the employers desire to bring about the change, but Mr. Macdonald, M.P., and others at a meeting, on Monday night, recommended the men to accept neither lower wages nor work more hours, but, on the contrary, to limit the output.

The Wolverhampton Chronicle says—"This district ought to be proud of the announcement we made last week—of the appointment by the Government of Mr. Fred. North, F.G.S., of Dudley, to go out to South Africa to inspect and report officially upon the coal fields of Cape Colony, Cape of Good Hope. He enjoys a high reputation in this county as a mining engineer of sound, practical, and scientific knowledge; and, doubtless, his experience will enable him to offer suggestions as to the best method of developing the deposits, which will be of value in facilitating the supply of cheap fuel in the colony. Mr. North is expected to be away until the end of the present year. In a similar manner Mr. Walter Ness was chosen from this district to go out to India by the Government to look after the coal and iron works there."

A new pattern of street lamp (one of Bartlett's "Boulevard lamps") is now being tried in Birmingham. In appearance it can hardly be said to be much improvement upon some of the ordinary lamps, but it is so arranged as to get rid of the shadow immediately underneath. The glass is a solid globe, surrounded near the upper part with a white enamelled brim, which intercepts some of the ascending light and reflects it down upon the pavement. Above this brim is a band of ground glass, upon which may be painted in bold letters the name of the street. The new lamp is easily kept clean, and at New York, where it has been extensively adopted, has given the greatest satisfaction. The agents in Birmingham are Messrs. W. Blews and Sons.

REPORT FROM DERBYSHIRE AND YORKSHIRE.

April 19.—There is nothing like activity to be found in the lead mining districts of Derbyshire, and the output of ore appears to be on the decrease more than otherwise. No fresh capital is being introduced, whilst many mines that a few years ago were looking well are now entirely closed. What business is being done is principally in the hands of a few private and wealthy firms, the few companies there are not doing much, whilst the shares of the Eyam, Mill Dam, and Peak are quoted at mere nominal sums in comparison with the paid-up capital. The ironstone raised in Derbyshire, where there are some 12 or 13 mines only, is of the ordinary argillaceous character, such as is found in connection with the coal measures, and is now being worked to a moderate extent by the Staveley Company, as well as at Butterley, Riddings, Sheepbridge, and a few other places. This clay ironstone is much improved by the silicious ores of Northamptonshire, and large quantities of the latter are now being imported to the leading works. This pig has been in fair request for some time, so the output of the furnaces has been well maintained. Considering the time of year, there is a very fair business being done with London in house coals, but the competition for the trade is still keen, and there is now every probability that prices will shortly come down with the decreased consumption that must necessarily take place when the fine weather sets in. For other descriptions of coal there is no alteration.

quietness still prevails in many branches of the Sheffield trade, without much prospect of their improving. Some of the cutlery establishments are more fully employed, a few orders having come from America and the colonies. The heavy plate mills have been going along steadily, whilst there has been a fair business done in ship and boiler plate. Steel plates are increasing in demand for several purposes. Boilers are now made of them, and owing to their greater durability and non-liability to corrosion, are likely to be largely adopted by our manufacturers. For ships they are also being used, and some of the Government vessels recently launched have steel sheets with wood, and the resisting power is said to be greater than that of iron. Bessemer rails keep several establishments busy, whilst others are just kept fully going. Ordinary iron rails do not appear to be in much request, and the same may be said

with respect to other descriptions of railway material, except, perhaps, springs. Steel tires are being rather largely produced, but Belgian makers are running our manufacturers hard, so that the profits realized are very small. In cast-steel goods business is but moderate, but the malleable works appear to be doing very well.

In the South Yorkshire district the iron makers have been working as usual, but late prices of pig are rather hard to maintain, owing to the competition there is with the Cleveland iron. The foundries are doing a very fair business in heavy and other castings, as well as in pipes, stoves, ranges, grates, screens for collieries, corf-wheels, and air-compressing machinery. Considering the general state of the trade most of the collieries have been working very well, many of them doing five days a-week. What steam coal is now stacked it is expected will shortly be taken away, seeing that the requirements of Russia will be larger than usual when she goes to war, which may now be expected any day.

Owing to the widening of the Silkstone shaft of the Stafford Main Colliery, near Barnsley, the notices of 300 men and boys expired to-day, and their services will not be required for at least six months.

On Monday last at Rotherham a number of Unionist miners lately employed at the Denaby Main Colliery were fined in sums up to 10s. for assaulting non-Unionists who had taken their places.

REPORT FROM MONMOUTHSHIRE AND SOUTH WALES.

April 19.—The horizon certainly does not look so gloomy as it has done of late, and so far as the iron trade is concerned there are certainly a few more orders in hand. Those works which have not been entirely stopped continue to evince more activity. The principal complaint now is as to the low prices which are obtainable for finished iron, especially rails. Our colonies—Australia and New South Wales—are just now fair customers for rails, and there is a moderately good demand for Denmark and Sweden, as well as Brazil. There is an improvement also observable in the foreign demand for bars, and a few parcels have been sent away during the week, notably one to the East. At the steelworks business is fairly good, and there are not wanting indications of the fact that an improvement is about to take place in the tin-plate trade, prices at any rate are firmer. As might naturally be expected, there has been a large increase in shipments of coal, arising no doubt from the news from the East. As yet, however, no appreciable alteration in prices has occurred. As a rule the collieries are a little better employed this week. For steam coals the demand is well maintained, but for house qualities the enquiry is but moderate. Patent fuel is in somewhat better request. It will be remembered last week that I stated notices had been given by the Nant-y-Glo and Blaenau Company to some 2000 of their men to terminate contracts. As anticipated, it has turned out that the object of the notices was to effect a reduction in wages, a drop of 10 per cent. being insisted upon. The men appear indisposed to accept this reduction, and some of them have already stopped working.

The exports of iron for last month show a very large increase, compared with those of the previous months. The figures are—Cardiff, 4097 against 310 tons; Newport, 10,793 against 5938 tons; and Swansea, 963 against 631 tons. The principal shipments were made to the following places:—Cape Town, 464 tons rail; Gothenburg, 750; Kurraachee, 551; Lisbon, 423; Malaga, 1019; Madras, 1800; Rio Janeiro, 376; Seville, 540; Valparaiso, 449; Udaewalla, 700 tons rail; Madras, 618 tons bar; Poti, 1282 tons rail; S. donica, 1075 tons bar; Wisby, 850 tons rail. Referring also to the coal shipments for last March, and comparing them with the figures for the corresponding month of last year, it is observed that there is a large increase in every instance. In last month Cardiff cleared foreign 316,635 tons of coal, against 199,504 in March, 1876; Newport, 58,912 against 34,873 tons; Swansea, 54,432 against 34,907 tons; and Llanelly, 5427 against 4891 tons. Coastwise shipments were—Cardiff, 65,885 compared with 61,076 tons; Newport, 73,161 compared with 39,113 tons; Swansea, 24,138 compared with 17,709 tons; and Llanelly, 5427 compared with 4891 tons. Last month also Cardiff sent away 11,010 tons of patent fuel, against 6187 tons in the preceding month; and Swansea, 10,677 against 9794 tons.

The Birchgrove Graigola Steam Coal Collieries in the Swansea Valley are announced to be shortly sold by public auction.

The Swansea Harbour Trust have resolved (providing the Great Western Railway and Midland Railway Companies and the Swansea Corporation consent to abide by previous arrangements for renting certain wharfrage) to proceed with the works of a new dock on the Fabian's Bay side of the harbour. The main dock portion of the work, which will be done first, will cost about 225,000*l.* By the bye, notwithstanding the depression in trade, it is noticeable from the returns presented by the superintendent of the harbour to the Swansea Harbour Trust that the total exports, imports, and tonnage compare favourably with those of the previous year. There is an increase in the copper, coal, and patent fuel trades, but a falling off in exports of iron, steel, rails, and castings.

Mr. Crawshaw, whose health has much improved, has returned to Cyfartha. At the wish of the veteran ironmaster no public demonstration was made.

An important case affecting the shipment of coal from Cardiff to the Mediterranean ports has been heard in the Queen's Bench Division, High Court of Justice. Difficulties, it appears, have often arisen as to the quantity of coal shipped in vessels. Usually the consignee pays according to the quantity on the bills of lading, contracts now generally bear this clause—"Captain to give bills of lading for quantity put on board ascertained as customary." In the case in point—that of *Wilkie v. Stevenson*—the captain appears to have given bills of lading for more than was actually shipped. The consignee paid for the whole, and the owner of the ship sued him for freight on the quantity delivered. In consequence of this the consignee set up a counter claim against the shipowner for damages in consequence of the captain's mistake. The Court decided in favour of the shipowner on the ground that the consignee was only bound to pay upon the quantity delivered.

At a recent meeting of the South Wales Institution of Engineers held at Cardiff, a paper was read by Mr. Bissett, M.Iust.C.E., on "The Drainage of the Taff Vale District." By the scheme proposed water-tight culverts for carrying away the sewage water from the various valleys should be constructed. These culverts were proposed to connect at a given point at Treforest, and merge into one main culvert leading to the sea. The cost of the main culvert was estimated at 100,000*l*. The general opinion of the meeting appeared to be that sooner or later a comprehensive scheme of the kind for the benefit of the health of the public must be carried into effect.

A splendid steel man-of-war has recently been launched at Pembroke Dock. She was built for Government, and the material composing her was supplied by the Landore Siemens Steel Company.

To-day makes the ninth day the unfortunate colliers at the Tynewydd Colliery, in the Rhondda Valley, have been entombed. Night and day willing hands have worked to release the poor fellows. Diving operations proved impracticable, and recourse was had to pumping out the water, and men have been working might and main to cut their way to the imprisoned men. Fortunately, after a day of unceasing effort, of increasing anxiety, and of intense excitement, they will now shortly be reached. They had conversed with their rescuers at intervals during the day, and had described the low condition to which they had been reduced after their long and weary time of incarceration. In the memorable inundation of the celebrated Nine Locks Pit of Lord Dudley's, eight years ago, ten men and three boys were imprisoned, most of them 108 and one of them 140 hours, or six days and nights, yet only one died. Life has been known to endure eight days and nights under similar circumstances, the colliers suffering most from cold, not hunger.

Mr. Howell Davies, of Rhondda Merthyr Colliery, Treherbert, writes—'We may, perhaps, learn a lesson from the fatal accident by which the courageous Wm. Morgan met his death at the Troelwy rhiw pit, Rhondda Valley, on Thursday. If ever a heading should be opened again for the sake of extricating men imprisoned in compressed air two pairs of strong doors or gates, within 10 ft. of each other, should be placed in such heading, and as near as practicable to the place where the 'loose' would be struck. These doors would act in the same manner as the gates of a lock on a canal, or on

seaport dock, through which the men could be taken out as soon as the opening was made without being in any danger whatever from the rush of the escaped air."

TELEGRAM: FRIDAY, 5 P.M.—"The imprisoned colliers are all released, and are alive. A hole was made this morning, when a man got through and gave them food. The first man was got out at 2.35; the second at 2.45; and the third at 2.55. The last two men who were got out were very weak. All were removed to the hut at the top of the pit, and the doctors say they will do well with care. When rescued the water had got up to their waists. All had to be carried out."

THE DRAINAGE OF THE TAFF VALE DISTRICT.—At a meeting of the South Wales Institution of Engineers, held at Cardiff on Friday, the paper on "The Drainage of the Taff Vale District," read by Mr. BASSETT, M. Inst. C.E., and Past President of the South Wales Institution of Engineers, at a former meeting, was discussed. This scheme embraces the construction of water-tight culverts for carrying away the sewage waters from the various valleys, of which Aberdare, Ferndale, and Treherbert are the extreme or highest points. If culverts are constructed in these valleys as proposed, they can be connected at Treforest, where they all merge into one culvert, and then be led towards the sea. The question as to the utilisation of the sewage waters is considered by the author as quite a secondary matter as compared with the all important necessity of adopting a complete and effective system of drainage for the district. At the same time the author strongly advocates the utilisation of the sewage water over lands in portions of the Taff Valley, or on the low lands between Cardiff and Marshfield, rather than discharge it into the sea. The rapid inclination of the various valleys affords peculiar facilities for carrying out a comprehensive system of this kind, as the average inclination varies from 1 in 53 to 1 in 500. The author also contends that no isolated system of drainage for any portion of the district can be so efficiently and so economically carried out as a comprehensive scheme of the character suggested. The sum of 100,000, was stated as the cost of the main culverts, which would be 40 miles in extent. If this amount could be raised upon the rates of the district, by which interest and capital would be repaid in a certain number of years, the average annual rate payable per house would not exceed 4s. 13d.; and on colliers' houses would not probably be more than 2s. 6d. to 3s., which certainly cannot be considered a heavy tax to be paid by the owners of house property, taking into consideration the beneficial results that must follow from the establishment of a complete system of drainage. We are informed that Mr. Bassett has recently been professionally engaged to report upon the drainage of Mountain Ash, where he had recommended that the sewage waters should be utilised over lands between Mountain Ash and Aberdare Junction. But there are many places in the Rhondda Valley where such facilities for the utilisation of the sewage waters could not be obtained. At the request of the President (Mr. J. Brogden), Mr. Bassett gave particulars as to the various sizes of the proposed culverts, together with their cost, the rate of inclination, the quantity of sewage water to be discharged, together with the discharging capacity of the proposed culverts, as well as the death rate in various parts of the valley. The discussion was then opened by the President, who was followed by Mr. Wilkinson and others, the general opinion being that a comprehensive scheme of the character suggested must sooner or later be adopted, as the condition of the district was such that in the interest of the public health the question should not be further postponed.—*Western Mail.*

REPORT FROM THE FOREST OF DEAN.

April 19.—As further illustration of the depression of the times we have to record some notices of further reduction of wages. On Monday, with a view to keep the trade and work in motion, a notice of 5 per cent. reduction of wages was put at Cinderford Ironworks, and one to the same effect at the Forest Vale Ironworks; the former owned by the Messrs. Crawshaw and Son, and the other by Mr. Russell. The Coal Trade is no better than at the date of our last report, but rather worse if anything. Colliers working only from three to four days a week, and in some instances even a lower average of time. No further change in the "local situation" calls for comment or remark, and so for the present we conclude.

REPORT FROM THE NORTH OF ENGLAND.

April 19.—The Cokemakers' Association held a meeting to-day (Thursday) at Bishop Auckland respecting the proposed reduction in their wages, and decided almost unanimously that the matter should be referred to arbitration. The owners originally claimed 6 per cent. from the cokemakers, but they gave notice that if this were not accepted without demur they should reserve the right of asking for an additional 2½ per cent., which will bring the wages down to the wage rate of 1871, so that it is this 8½ per cent., and not the 6 per cent. reduction, that will now go to arbitration. The general effect of these reductions will be to bring the rate of wages down to the level of 1871. It will not, however, follow that the cost of producing coal will return to the prices of that year, seeing that the Mines Regulation Act and other influences have interposed charges other than hewing rates calculated to create a permanent increase in the cost of winning coal.

I am told to-day that the owners of Hutton Henry Colliery, which has been in course of sinking near Castle Eden for upwards of three years, have just come upon the Low Main seam, which is 5 ft. 6 in. thick. This is regarded as a most encouraging sign, and will be likely to stimulate mining enterprise in that part of the country. Mr. John Morley, of Darlington, has acted as mining engineer for the company, Mr. Jos. Dodd, M.P., of Stockton, being the Chairman.

The Northumberland miners have resolved to send a deputation of six workmen, and Mr. Burt, M.P., to wait upon the employers, on Saturday next, relative to the proposed reduction of 10 per cent. in wages and the withdrawal of free house and coals. The steam coal trade has been in a very depressed condition for a long time, but some slight symptoms of revival having now manifested themselves, it is probable that the owners may be disposed to modify the claim they originally put forward.

The production of coal in the great South Durham coal field for 1876 has just been published. It amounts to 19,073,056 tons, being a decrease of 383,478 tons on the production of 1875. In the total production of the country for 1876 there is an increase of 2,253,000 tons over the production of 1875.

In the Cleveland ironstone mining district the production of ore for last year, which has just been rendered available, was 6,564,000 tons, or 478,459 tons more than the production of 1875. The ironstone miners, having considered the claim of the owners for another reduction of wages, have agreed to refer the matter to the arbitration of Mr. Fitzjames Stephens, Q.C., who will sit at Saltburn-by-the-Sea, about the middle of May, to adjudicate on the case. The wages of the Cleveland miners are already as low as the rates of 1871; but they now enjoy certain local considerations that were not current at that time.

In the Iron Trade of the Cleveland district there has not been much change for the last few days. Business was exceedingly limited on Change at Middleborough on Tuesday. Enquiries were slightly more numerous, however, and hence a disposition towards greater firmness. No. 1 was quoted at 46s., and No. 3 at 42s. per ton. It is believed that a number of blast-furnaces will shortly be blown out. There are now 111 in blast, producing over 180,000 tons of pig-iron per month. This quantity is considerably in excess of the actual requirements of consumers, and hence there has been a large quantity of iron going into stock, either in makers' hands or in the public warrant stores. The total extent of iron now in stock is over 220,000 tons. This is a larger quantity than has been touched for many years.

Several ironworks are now in the market, including the South Bank and Clay Lane Works, belonging to Thomas Vaughan and Co.'s trustees, and representing 14 furnaces, the West Hartlepool Iron Company's Works, the Bishop Auckland Ironworks, the Whessex Ironworks, and several smaller concerns. Money, however, is so scarce, and confidence so impaired, that although these works may now be bought for much less than they cost, no one seems disposed to look at them.

Proposals are now under consideration with a view to helping the emigration of ironworkers and miners from the North of England. The ironworkers have already held a meeting, and decided on helping the emigration of the best ironworkers in the event of the ironmasters claiming a further reduction of wages on the expiry of the notices now pending for a termination of the existing wages agreement. The Cleveland ironstone miners are also considering how far they can help those of their number who feel disposed to emigrate to do so, and a meeting of the executive will be held in a few days to consider the propriety of placing aside a sum of money for this

purpose. A large number of men have already left both districts, owing to the scarcity of employment and the reduced wages paid.

CHARGING BLAST-FURNACES.—An improved method of charging and managing blast-furnaces having longitudinal compartments has been invented by Mr. CHARLES HIMROD, of Youngstown, U.S.; it consists in feeding ore and flux into one compartment and fuel into the next, and at intervals reversing this mode of charging to distribute the furnace burden, the generated gases being compelled to traverse the compartment in which the ore is uppermost on their way to the exit to their entire exclusion from the ore in which the fuel is uppermost. The means for carrying out the method consists in a longitudinally divided stack having an exhaust pipe that communicates with each compartment of the divided stack through separate pipes with dampers arranged to be alternately reversed and separately controlled.

THE ALMADA AND TIRITO SILVER MINES.—Interesting reports from these mines up to March 8 last will be found in this week's Journal. We are glad to note that the docile ore is increasing, and that the black ore from the Mina Grande continues to be beneficiated satisfactorily by roasting and the pan process. When the 24 ft. level is driven under the shoot of ore discovered in the 12 there is every reason to expect a further supply of black ore. We understand that a geological map and section of the district immediately surrounding these mines, prepared by a local geologist, Senor Moreno, has been received by the directors, and can be seen at the company's offices. These prove conclusively that the formation is of an igneous and probably volcanic character, similar to the rocks in which the celebrated Comstock Mines are found.

A FORTUNATE MINER.—A miner, of Laner, near Redruth, named Hosking, who emigrated to the diamond fields of South Africa, has recently been fortunate enough to find a nugget of gold weighing 123 ozs. This nugget he sent home to his wife by a comrade returning in ill-health, and on Saturday she deposited it for safety at a local bank.

A HEAVY BLAST OF GRANITE.—A successful blasting operation was last week performed at one of the quarries of the South Cornwall Granite Company, near St. Blaize. About 700 tons were thrown down with very little breakage, and one block now standing in the quarry contains 8000 cubic feet, or nearly 800 tons, without a flaw or joint of any kind or any discolouration. There are several smaller blocks of from 30 to 60 tons weight.

EAST LOVELL.—We are glad to find that this mine is still being prosecuted with vigour, under the able management of Mr. Henry Rogers and Capt. Quentrell. Mr. Rogers is a very large holder, and deserves the thanks of the shareholders and district for his well known pluck and energy, and which, by-the-by, the adventurers have twice recognised in the shape of testimonials.

VICISSITUDES OF MINING.—Three mines near Liskeard were referred to at East Caradon meeting. Marke Valley shares, within a comparatively short time, have sold as low as 6s. per share, and as high as 12s. per share—a difference of 108,000. In the market value of the mine: present price 15s. to 20s. In East Caradon a still greater range of prices has taken place, as high as 50s. per share, and as low as 1s. 6d.—a difference of 307,000; present price 15s. to 20s. Again, at Herodsfoot share have been known as 17s. 6d. per share, and as high as 50s. per share—a difference of 50,000; present price 5s. The ups and downs in the market value of these three mines amount, therefore, to 455,000—close upon half a million sterling.—*West Briton.*

WEST TRESAVEAN MINE.—The present price of shares in this company is 25s. To save trouble, no applications for shares will be entertained at any less figure. Shares can be purchased through any broker, or direct from the London and Continental Exchange, 25, Finsbury place, London.

UNITED MEXICAN MINING COMPANY (LIMITED).

Notice is hereby given, that the ORDINARY HALF-YEARLY GENERAL MEETING of proprietors will be HELD at the office of the company on WEDNESDAY, the 9th day of May next, at One o'clock precisely.

At this meeting John Dunnington Fletcher and George Harris, Esquires, retire from office as directors, but being eligible offer themselves for re-election. The two auditors, William Turquand and Jeremiah Carter also retire, but offer themselves for re-election.

The above meeting will be converted into an EXTRAORDINARY MEETING, for the purpose of considering and passing the following resolution:—"That a call of Two Shillings and Sixpence per share be and the same is hereby made on all the shareholders in the company, the same to be payable on the 15th day of June next."

The Transfer-books will be closed on the afternoon of the 23rd instant, and re-opened on the day succeeding the meeting.

By order of the Board, W. M. BROWNE, Secretary. Office, No. 3, Great Winchester Street Buildings, E.C., London, 19th April, 1877.

LEAD ORES.

Date.	Mines.	Tons.	Price per ton.	Purchasers.
April 4—Eggarwyn	50	13 0	0	South Wales Lead Co.
6—Tan-y-Bwch	50	13 0	0	Walker, Parker, and Co.
13—Pennerley	50	13 5	6	St. Helen's Smeit. Co.
—Hornachos	44 3 1	29 1 0	0	Nevill, Druce, and Co.
—Great Lixey	100	22 13 6	0	Trefry's Estate.
19—Foxdale	110	21 10 0	0	Panther Lead Company.
—Roman Gravel	55	13 11 0	0	Nevill, Druce, and Co.
—ditto	55	13 5 0	0	Panther Lead Co.
—ditto	55	13 12 6	0	Sheldon, Bush, and Co.
—Cankerville	50	13 8 0	0	Panther Lead Co.
—ditto	50	13 5 0	0	Sheldon, Bush, and Co.

BLACK TIN.

Date.	Mines.	Tons c. q. lb.	Price per ton.	Amount.	Purchasers.
April 11—Pedan-drea	8 4 3 23	£43 10 0	0	£358 15 6	Trethellan.
12—ditto	7 11 7 27	43 10 0	0	329 9 10	Carvedras.
18—Wheal Coates	2 3 0 18	41 17 6	0	90 6 7	Dauhu.
—Wheal Grenville	11 14 3 0	43 5 0	0	513 18 0	—

COPPER ORES.

Sampled April 4, and sold at the Royal Hotel, Treuro, April 19.

Mines.	Tons.	Price.	Mines.	Tons.	Price.
Devon Great Consols.	82	£2 5 6	Marke Valley	29	£5 17 0
ditto	88	2 7 6	Glasgow Caradon	62	2 6 6
ditto	84	2 8 6	ditto	61	3 13 0
ditto	77	2 10 0	ditto	69	6 6
ditto	76	4 14 6	ditto	58	4 14 6
ditto	73	6 9 6	Gawton	93	1 16 0
ditto	72	2 11 6	ditto	66	1 19 6
ditto	71	7 0 6	ditto	47	2 9 6
ditto	69	2 9 0	ditto	6	7 5 6
ditto	67	6 9 0	Wheal Crebor	165	2 17 6
ditto	61	2 8 0	Hingston Down	83	2 19 6
South Caradon	93	4 10 0	ditto	50	2 19 6
ditto	91	4 10 0	ditto	41	0 10 0
ditto	73	5 9 0	Phoenix	90	5 6 0
ditto	69	11 13 0	ditto	40	3 0 6
ditto	59	12 8 0	East Caradon	80	5 8 6
ditto	53	6 15 6	ditto	40	4 18 0
ditto	44	5 9 6	Wheal Courtenay	46	3 4 0
Marke Valley	74	3 6	ditto	31	2 6
ditto	72	4 10 6	Prince of Wales	61	2 6
ditto	70	2 3 6	ditto	10	7 11 6
ditto	50	2 6 0	Belstone	33	7 5 0
ditto	35	2 6 0	Belstone	33	7 5 0

TOTAL PRODUCE.

Devon Great Con.	810	£399 1 0	Hingston Down	158	£2 507 3 6
South Caradon	479	£193 13 0	Phoenix	130	£59 0 0
Marke Valley	340	£161 0 0	East Caradon	120	£630 0 0
Glasgow Caradon	240	£104 0 0	Wheal Courtenay	77	£400 12 6
Gawton	212	£45 14 6	Prince of Wales	71	£211 11 6
Wheal Crebor	185	£54 18 0	Belstone	33	£239 5 0

Average standard £165 13 0 | Average produce 6½

Average price per ton £4 3 0

Quantity of ore 2849 | Quantity of fine copper 185 tons 17 cwt.

Amount of money £11,797 17 6

LAST SALE.—Average standard £100 11 0 | Average produce 7½

Standard of corresponding sale last month, £103 19 0—Produce, 6½

COMPANIES BY WHOM THE ORES WERE PURCHASED.

Names.	Tons.	Amount.
Vivian and Sons	656	£2728 6 9
Grenfell and Son	265	£1198 18 6
Nevill, Druce, and Co.	404½	£1589 11 0
Williams, Foster, and Co.	642½	£2056 0 8
Mason and Elkington	318½	£1398 7 6
Charles J. Lambert	373½	£2173 9 9
Sweetland, Tuttle, and Co.	189	£803 3 3
Total	2849	£11,797 17 6

NO SALE on Thursday next, April 26.

Copper ores for sale at Tabb's Hotel, Redruth, on Thursday week—Mines and parcels.—Mellancarr 416—West Seton 300—West Tolguis 250—East Pool 209—South Croft 140—Kilbreth 80—South Carn Bre 69—Champion's Ore 44—North Wheel Busby 43—Carn Bre 35—Bottalack 35—North Trekerby 35—New Cooks Kitchen 25—Wheal Unity Wood 22—Crenver 9—New St. Agnes 7.—Total, 1721 tons.

TO COLLIERY PROPRIETORS.

TENDERS FOR GAS COALS.

THE DIRECTORS OF THE SHREWSBURY GAS-LIGHT COMPANY are PREPARED TO RECEIVE TENDERS for the SUPPLY of the best description of GAS COALS and CANNEL, for a period of one, two, or three years, commencing July 1st, 1877. Such coals to be as free as possible from sulphur, bats, bind, refuse, and dirt, and shall be weighed upon the company's machine (2240 lbs. to the ton), and delivered free, by and at the expense of the contractor, at the London and North-Western or Great Western Goods Station, Shrewsbury.

Tenders, specifying the coals and the pits at which they are to be raised, must be delivered on or before the 24th day of April next. The lowest or any tender will not of necessity be accepted. S. B. DARWIN, Secretary.

A MINING ENGINEER, holding Certificate of Competency, REQUIRES A SITUATION. Experienced in sinking and laying out new work, and general management of collieries and ironstone mines. Address, "M. E.," MINING JOURNAL Office, 26, Fleet street, London, E.C.

NOTICE TO COPPER WORKS. A YOUNG GERMAN, of good family, having finished his studies of Mining and Metallurgy in Germany, requires a SITUATION as ENGINEER or LABORANT of a COPPER FOUNDRY in ENGLAND, SPAIN, or elsewhere. Speaks English and French.

For particulars, apply, stating terms, to A. PAROUNDEGROFF, Esq., 14, Exchange street, Chorlton-on-Medlock, Manchester.

THE ADVERTISER OFFERS his SERVICES as MANAGER or INSPECTOR of MINES at HOME or ABROAD. Experience in Gold, Silver, and other Mines. Can assay for silver, gold, and amalgam. References. Address, "T. H.," MINING JOURNAL Office, 26, Fleet street, London, E.C.

HOLMBUSH AND WHEEL NEWTON.—SHARES in these RICH DIVIDEND PAYING MINES may be BOUGHT or SOLD in application to S. BOOME, of 150, Palmerston Buildings, Bishopsgate-street, London, E.C., who will supply full information to intending investors.

PROMISING INVESTMENT.—£40 CASH.—10 DENBIGHSHIRE CONSOLS, £1 fully paid; 10 NEW SOUTH WALES LLYN, £2 10s. fully paid—both sound Lead Mines in North Wales, smaller class management, and commencing to make returns. Apply, "P. P.," MINING JOURNAL Office, 26, Fleet street, London, E.C.

YORKSHIRE LEAD MINES.

FULL PARTICULARS OF THE PRESENT AND FUTURE PROSPECTS OF THE YORKSHIRE LEAD MINES may be obtained on application to "A. B.," Post Office, Pateley Bridge, Yorkshire.

FOR SALE, THE WHOLE OR PART:—20 WYE VALLEY ... £4 5 0 | 5 LISHURNE LEAD 400 0 0 | 20 GROGWINN 4 0 0 | 19 MINERA 17 0 0 | 35 FANDORA and 25 PENNANT—An offer wanted.

TYN-Y-FION.—One of the most promising mines in Wales, and which will be worked for the benefit of the shareholders, and not for directors and speculators. Shares, £1 paid up, at 2s. 6d. premium. Address, H. WILKINS, 3, Heybourn Villas, Tottenham.

WANTED, THREE or FOUR Gentlemen to join in WORKING a COPPER MINE in one of the richest mining districts in CORNWALL. Small capital required. For full particulars address, "A. B.," Post Office, Pool, Camborne, Cornwall.

WANTED, A FIRST-CLASS FIRM OF MINING ENGINEERS TO SEND OUT A GENTLEMAN TO REPORT UPON SOME GOLD AND SILVER MINES IN CENTRAL AMERICA, with a view of forming a company to work such mines. Only first-rate men will be dealt with, and applicants must give full particulars of experience, and references, &c. The proprietor will defray all expenses connected with this report; and preference will be given to a firm that could introduce parties to fit the company hereafter. Apply, by letter in first instance, to "F. A. S.," 168, Palmerston Buildings, Old Broad-street, London.

WANTED, TO PURCHASE, a 24-inch cylinder DRAWING ENGINE, with or without boiler, in good order and condition, and with all necessary gear. To be delivered within 5 miles of the Railway Station at Tavistock. Price, and all details, to be sent to Mr. T. B. LAWS, St. Andrew House, 28, Cornhill, London.

WANTED, TO PURCHASE, 250 to 300 fms. of second-hand 1½-inch STEEL WIRE-ROPE, in good condition, delivered at the Railway Station, Tavistock, Devon. Send price, with all particulars of recent use, to Mr. T. B. LAWS, St. Andrew House, 28, Cornhill, London.

CWM MAWR MINE.

WANTED, A FEW PERSONS OF CAPITAL, to ASSIST in the FURTHER WORKING OF THE ABOVE MINE. The owner, E. Jenkins, Esq., having for a number of years worked it from his own private income, is so confident of the ultimate success of the undertaking that the whole of the capital will go to the development of the property. There will be no promotion money or private fees to any person. It is proposed to expend £1000 upon the mine previous to bringing it out for the subscription of the general public as a limited liability company. Inspection is invited. Parties may send their confidential mining agents, if desired.

For further particulars, and all information, apply to D. LLOYD MORRIS, Auctioneer, Land and Estate Agent, Llanidloes. I must here draw your attention to the means adopted for pumping and drawing from engine-shaft. A good wheel has been erected, with pumps, rods, and appendages attached; also a good drawing machine has been fixed, together with shaft pulleys, chains, and all other necessary appliances, all of which are now available, and with trifling cost can be put into first-class order for the further development of this important part of the mine, and I strongly advise this course being adopted: 25 fms. south-west from the engine-shaft, and further up the dingle, a level has been commenced and driven 240 yards into the hill, with a view to intersect the different lodes or veins. One vein or lode has been cut at the mouth of the level, on which no trial has been made: 13 fms. from this vein the level intersected a vein, which is 9 ft. wide, and deluging south, and composed of a nice flooken, with blende and lead ores and barytes; but, strange to say, that with such nice appearances presenting themselves here no trial whatever has been made upon it. A considerable stream from mouth of adit level a junction of three veins or lodes occurs, which veins are of the same character as the last named, and but very little trial has been made upon them, although they are strongly mineralised, and the stratum which runs at right angles to the veins is of the most congenial character for lead ores.

In conclusion I cannot too strongly advise the wheel, &c., being put in order, and the sinking of engine shaft resumed, as well as the drivages east and west, and am firmly of opinion that a good and profitable mine will be met with here. I would also equally as strongly recommend trials being made on the veins and deep adit cross cut, as it is highly probable that in such strong and congenial circumstances, if not the whole, of these veins will prove to be valuable.

HENRY FRANCIS. P.S.—It was with much pleasure I observed a trial being made by Mr. Lefaux of property adjoining Cwm Mawr, and on Cwm Mawr vein. I consider the result broken from this vein to be most promising, and must in every respect be most encouraging to Mr. Lefaux.—H. F.

MR. F. H. VANDYKE, STOCK AND SHARE DEALER.

1, ST. SWITHIN'S LANE, E.C. Daily Price List on application.

SPECIAL BUSINESS in the following Shares:—25 Ashton, £1 9s. 50 Flitcroft, £2 14s. 3d. 50 Bedford United, 13s. 6d. 50 Parys Mount, 5s. 4d. 40 Cathedral, £1 2s. 6d. 30 Glenroy, £1 1s. 50 Chapel House, £2 3s. 9d. 60 Gt. West Van, 9s. 3d. 20 Devon Gt. Consols, £4 15 Great Lixey, £2 1s. 35 Don Pedro, 10s. 10 Grogwinell, £4. 20 East Caradon, 16s. 3d. 50 Hingston Down, 14s. 20 East Chiverton, £2 1s. 10 Ladywell, £1 4s. 10 East Van, £8 1s. 70 Valley, 5s. 15 Eberhart, £2 1s. 6s. Marke Valley, 16s. 9d. 45 Exchequer, £1 1s. 75 Monydd Gordius, £3. 60 Frank Mills, 14s. 3d. 75 North Lixey, 1s. 9d. 50 W. Tankerville, £1 1s. 4d.

SPECIALLY RECOMMENDED.—Van Consols, Don Pedro, Cathedral, Parys Mount, and Chapel House Colliery shares. SOLE AGENT FOR COLLYERS' PATENT CARRIAGE POLE HEAD, for the instant release of horses in the event of accidents, by falling or otherwise.

MESSRS. HARLAND AND CO. STOCK AND SHARE DEALERS, 235 and 236, GRESHAM HOUSE, OLD BROAD STREET, LONDON, E.C. Bankers: London and County Bank.

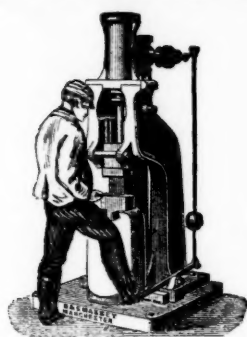
MESSRS. THORNYCROFT AND CO. FINANCIAL AGENTS AND SHARE BROKERS, 61, SOUTH JOHN STREET, LIVERPOOL.

B. & S. MASSEY, OPENSHAW, MANCHESTER.

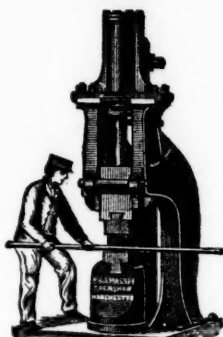
Prize Medals—Paris, 1867; Havre, 1868; Highland Society, 1870; Liverpool, 1871; Moscow, 1872; Vienna, 1873; Scientific Industry Society, 1875; Leeds, 1876; Paris, 1876; Manchester and Liverpool Society, 1876; U.S. Centennial, Philadelphia, 1876.

PATENTEES AND MAKERS OF DOUBLE AND SINGLE-ACTING STEAM HAMMERS

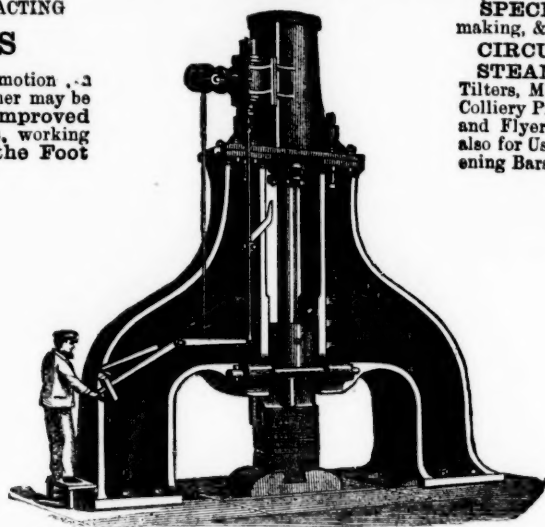
Of all sizes, from $\frac{1}{2}$ cwt. to 20 tons, with self-acting or hand motion, and either case giving a perfectly DEAD BLOW, while the former may be worked by hand when desired. Large Hammers, with Improved Framing, in Cast or Wrought Iron. Small Hammers, working up to 500 blows per minute, in some cases being worked by the Foot of the Smith, and not requiring any separate Driver.



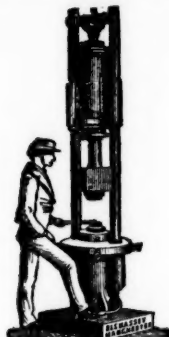
Small Hammer with Foot Motion.



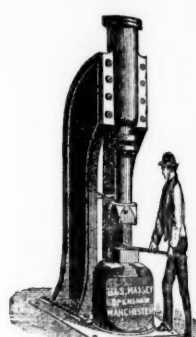
General Smithy Hammer.



Steam Hammer for Heavy Forging.



Special Steam Stamp.



General Smithy Hammer.

From 60 to 100 Steam Hammers and Steam Stamps may usually be seen in construction at the Works.

SPECIAL STEAM STAMPS, for Forging, Stamping, Punching, Bolt making, &c.
CIRCULAR SAWS for Hot Iron.
STEAM HAMMERS for Engineers, Machinists, Shipbuilders, Steel Tilters, Millwrights, Copper-smiths, Railway Carriage and Wagon Builders, Colliery Proprietors, Ship Smiths, Bolt Makers, Cutlers, File Makers, Spindle and Flyer Makers, Spade Makers, Locomotive and other Wheel Makers, &c. also for Use in Repairing Smithies of Mills and Works of all kinds; for straightening Bars, bending Cranks, breaking Pig-iron, &c.

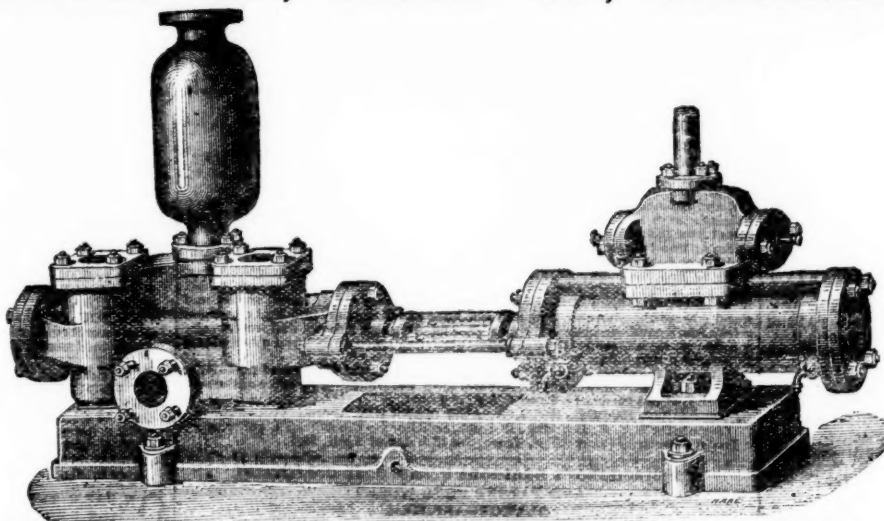
COLEBROOK'S PATENT STEAM PUMPS, FOR BOILER FEEDING AND HIGH LIFTS.

SOLE MAKERS,—

MAY AND MOUNTAIN, BERKLEY ST., BROAD ST., BIRMINGHAM.

The accompanying Engraving represents a Steam Pump, suitable for boiler feeding and high lifts; it possesses the following advantages over any other Steam Pump yet before the public:—

- 1st.—No tappets, eccentrics, levers, or other mechanical appliances are used to actuate the steam slide valve, but this office is performed by the exhaust steam.
- 2nd.—The only working parts in the steam cylinder are the piston and slide valve, and as there are no working parts in either the piston or cylinder covers, the full length of stroke is obtained.



3rd.—The slide valve is so easy of access that it can be examined, cleaned, and replaced in a few minutes, and it is impossible to make any error in replacing it after examination, because it is immaterial which way it is inserted in the valve-box, whether one way or the other upwards, or whether end for end.

The pump valves and seats are of gun metal, and can be easily examined, cleaned, and replaced or renewed in a very short time by any ordinary workman.

SIZES AND PRICES OF COLEBROOK'S PATENT STEAM PUMPS.

Diameter of Steam Cylinder.....Inches	1½	3	3	3	3	4	4	4	4	5	5	5	6	6	6	6	7	7	7	7	8
Diameter of Pump Cylinder.....Inches	1	1½	2	2½	3	2	2½	3	4	3	4	5	3	4	5	6	3	4	5	6	7
Length of Stroke.....Inches	6	12	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18
Price	£12	£16	£17	£18	£19	£19	£20	£22	£25	£23	£28	£32	£26	£33	£36	£41	£30	£38	£41	£45	£52

Diameter of Steam Cylinder.....Inches	8	8	8	8	9	9	9	9	9	10	10	10	10	10	10	12	12	12	12	12	12
Diameter of Pump Cylinder.....Inches	5	6	7	8	5	6	7	8	9	5	6	7	8	9	10	6	7	8	9	10	12
Length of Stroke.....Inches	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18
Price	£45	£50	£56	£65	£50	£55	£60	£70	£81	£62	£68	£70	£80	£95	£100	£80	£85	£90	£100	£115	£135

Many other combinations of steam and water cylinders in both classes of pump can be made, for which prices can be obtained on application. The water cylinders can be supplied with brass or gun metal linings at an increased cost, according to size. Any of the above pumps can be arranged to act as stationary fire engines.

JOHN AND EDWIN WRIGHT,
PATENTERS.
(ESTABLISHED 1770.)
MANUFACTURERS OF EVERY DESCRIPTION OF IMPROVED
PATENT FLAT AND ROUND WIRE ROPES
from the very best quality of charcoal iron and steel wire.
PATENT FLAT AND ROUND HEMP ROPES,
SHIPS' RIGGING, SIGNAL AND FENCING STRAND, LIGHTNING CONDUCTORS, STEAM FLOUGH ROPES (made from Webster and Horsfall patent steel wire), HEMP, LAX, ENGINE YARN, COTTON WASTE, TARPAULING, OIL SHEETS, BRATTICE CLOTHS, &c.
UNIVERSE WORKS, MILLWALL, POPLAR, LONDON.
UNIVERSE WORKS, GARRISON STREET, BIRMINGHAM.
CITY OFFICE, No. 5, LEADENHALL STREET, LONDON, E.

THE NEWCASTLE DAILY CHRONICLE
(ESTABLISHED 1764.)
THE DAILY CHRONICLE AND NORTHERN COUNTIES ADVERTISER
Offices, Westgate-road, Newcastle-upon-Tyne; 50, Howard street North Shields; 198 High-street, Sunderland.

THE IRON AND COAL TRADES' REVIEW.
The IRON AND COAL TRADES' REVIEW is extensively circulated amongst the Iron Producers, Manufacturers, and Consumers, Coalowners, &c., in all the iron and coal districts. It is, therefore, one of the leading organs for advertising every description of Iron Manufactures, Machinery, New Inventions, and all matters relating to the Iron, Coal, Hardware, Engineering, and Metal Trades in general.
Offices of the Review: 7, Westminster Chambers, S.W.
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BORING AND SINKING.

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Are prepared to UNDERTAKE BORINGS for MINERAL EXPLORATION, either from the SURFACE or UNDERGROUND WORKINGS; BORINGS for WATER SUPPLIES or TUNNEL SOUNDINGS, &c., at fixed prices, according to the size of bore hole required; also to EXAMINE and REPORT upon the BEST MEANS to SECURE DEFECTIVE TUBBING.

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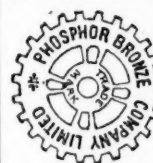


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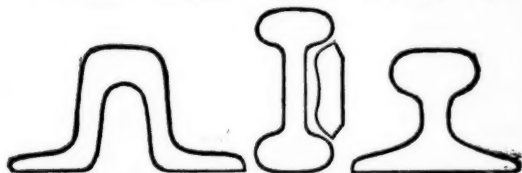
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THE MINING SHARE LIST.

BRITISH DIVIDEND MINES.

Shares.	Mines.	Divid.	Last wk.	Clas. pr.	Total divs.	Per sh.	Last pd.
1500	Alderley Edge, c. Cheshire*	10 0 0	—	—	12 11 8	0 8 0	Jan. 1876
15000	Balmorynne, c. Wexford (4000 sh.)	1 0 0	—	—	0 2 0	0 2 0	Nov. 1875
3000	Balmorynne, c. Wexford (4000 sh.)	1 0 0	—	—	0 2 0	0 2 0	Nov. 1875
200	Batalack, c. St. Just	119 8 0	30	13 1/2	619 15 0	6 0 0	Nov. 1875
4000	Blackburn, c. Lancashire	1 18 0	21 1/2	2 1/2	3 16 0	0 2 0	Nov. 1875
2000	Bryn Alyn, c. Denbigh (101 sh.)	8 0 0	—	—	0 7 0	0 7 0	Jan. 1877
2400	Carn Brea, c. Cornwall	23 9 9	3 1/2	3 1/2	117 0 0	0 7 0	Jan. 1877
10240	Devon Gr. Consols, c. Tavistock*	1 0 0	—	—	111 6 3	0 5 0	May 1876
4286	Doleath, c. Camborne	10 14 10	28	3 1/2	0 10 0	0 10 0	Apr. 1877
8000	East Black Craig, c. Scotland	5 0 0	—	—	14 19 0	0 2 0	Oct. 1876
6144	East Caradon, c. St. Cleer	2 14 6	1 1/2	3 1/2	235 10 0	1 0 0	Aug. 1876
300	East Darren, c. Cardiganshire	32 0 0	—	—	15 0 3	0 2 0	Mar. 1876
4400	East Pool, c. Illogan	0 9 9	11	10 11	82 5 0	0 10 0	Feb. 1876
2500	Foxdale, c. Isle of Man*	15 0 0	—	—	0 12 10	0 6 0	Mar. 1877
40000	Glasgow Carr, c. (30,000 sh.)	1 1 1/2	—	—	23 11 0	0 2 0	Nov. 1875
15000	Great Dylife, c. Montgomeryshire	4 0 0	—	—	0 10 0	0 10 0	Nov. 1875
15000	Great Llanfyllid, c. Isle of Man*	4 0 0	—	—	0 10 0	0 10 0	Nov. 1875
615	Great Retallack, c. Penryn	5 18 6	1 1/2	1 1/2	0 10 0	0 10 0	Nov. 1875
25000	Great West Van, c. Cardigan*	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
4400	Green Hurth, c. Durham	0 6 0	—	—	0 10 0	0 10 0	Nov. 1875
20000	Greenwin, c. Cardigan*	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
9830	Herdston, c. Clithers, c. t. c.	5 5 0	—	—	0 10 0	0 10 0	Nov. 1875
1024	Herdston, c. Clithers, c. t. c.	5 5 0	—	—	0 10 0	0 10 0	Nov. 1875
18000	Hingham Down, c. Callington*	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
6000	Holmhead, c. Callington*	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
2500	Holmhead, c. Callington*	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
20000	Leadhills, c. Lanarkshire	6 0 0	—	—	0 10 0	0 10 0	Nov. 1875
4000	Leith, c. Lanarkshire	18 15 0	80	60 70	580 10 0	0 6 0	Apr. 1877
14000	Llanidloes, c. Montgomery	3 0 0	—	—	0 10 0	0 10 0	Nov. 1875
5120	Lovell, c. Wexford	0 18 0	—	—	0 10 0	0 10 0	Nov. 1875
9000	Melrose Valley, c. Cardigan*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
11000	Melrose Valley, c. Cardigan*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
5000	Minera Mining Co., c. Wrexham*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
20000	Mining Co. of Ireland, c. t. c.	7 0 0	—	—	0 10 0	0 10 0	Nov. 1875
512	North Buxy, c. Chacewater	3 9 6	8 1/2	8 1/2	0 10 0	0 10 0	Nov. 1875
1259	North Hendre, c. Wales	2 10 0	—	—	0 10 0	0 10 0	Nov. 1875
2000	North Levant, c. St. Just	12 2 0	—	—	0 10 0	0 10 0	Nov. 1875
27855	Old Treburt, c. ordinary shares	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
9258	Old Treburt, c. (10 per cent. pref.)	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
8000	Penhale, c. St. Agnes	3 0 0	—	—	0 10 0	0 10 0	Nov. 1875
6000	Pennant, c. bar, North Wales*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
45135	Penrith, c. t. c. Wexford	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
12000	Phoenix, c. W. Rhondda, c. t. c. t. c.	3 4 9	—	—	0 10 0	0 10 0	Nov. 1875
19000	Prince Patrick, c. Holywell	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
511	Providence, c. Llanelli	21 6 7	—	—	0 10 0	0 10 0	Nov. 1875
12000	Roman Gravel, c. Salop*	7 10 0	13	12 13	7 1 6	0 8 0	Sept. 1876
612	South Caradon, c. St. Cleer	1 5 0	130	120 130	736 10 0	0 10 0	Mar. 1877
6123	South Caradon, c. St. Cleer	6 5 6	7 1/2	7 1/2	2 6 0	0 4 0	Jan. 1877
12000	St. Harmon, c. Montgomery	3 0 0	—	—	0 10 0	0 10 0	Nov. 1875
10000	St. Fr. Patrick, c. (2000 sh. issued)	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
12000	Tankerville, c. St. Pool, Illogan*	6 0 0	—	—	0 10 0	0 10 0	Nov. 1875
8000	Tincroft, c. St. Pool, Illogan*	6 0 0	—	—	0 10 0	0 10 0	Nov. 1875
15000	Van, c. Llanidloes*	4 5 0	37 1/2	35 1/2	55 0 0	0 10 0	Nov. 1875
8000	W. Chiverton, c. Penryn	12 10 0	17	16 17	55 0 0	0 10 0	Nov. 1875
1785	West Poldice, c. St. Day	10 0 0	13	11 13	119 0 0	0 10 0	Nov. 1875
612	West Tolgus, c. Redruth	95 10 0	62 1/2	59 61	18 15 0	0 10 0	Nov. 1875
2048	West Wheel Franks, c. Illogan	27 13 9	4 1/2	4 1/2	3 12 6	0 10 0	Nov. 1875
12000	West Wye Valley, c. Montgomery	3 0 0	—	—	0 10 0	0 10 0	Nov. 1875
612	Wheel Basset, c. Illogan*	19 2 8	6	4 6	638 10 0	1 10 0	Aug. 1876
1024	Wheel Eliza North, c. St. Austell	2 10 0	—	—	0 10 0	0 10 0	Nov. 1875
2048	Wheel Eliza, c. St. Austell	2 10 0	—	—	0 10 0	0 10 0	Nov. 1875
4298	Wheel Kite, c. St. Agnes	3 4 8	—	—	0 10 0	0 10 0	Nov. 1875
25000	Wh. Newton, c. t. c. Harrowbarrow*	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
80	Wheel Owsen, c. St. Just	86 5 0	140	130 140	523 10 0	0 6 0	Apr. 1877
6000	Wheel Prussia, c. Redruth	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
35000	Wicklow, c. t. c. Wicklow	2 10 0	—	—	0 10 0	0 10 0	Nov. 1875
10000	Wye Valley, c. Montgomery*	3 0 0	—	—	0 10 0	0 10 0	Nov. 1875

FOREIGN DIVIDEND MINES.

Shares.	Mines.	Divid.	Last wk.	Clas. pr.	Total divs.	Per sh.	Last pd.
85500	Alamillos, c. Spain*	2 0 0	—	—	1 17 3	0 1 0	Mar. 1877
30000	Almaden, c. Spain	1 0 0	—	—	0 6 3	0 1 0	May 1876
30000	Australian, c. South Australia	7 7 6	2 1/2	1 1/2	0 18 0	0 2 0	Aug. 1876
10000	Battle Creek, c. California	4 0 0	—	—	0 10 0	0 10 0	Nov. 1875
15000	Bird-eye Creek, c. California	4 0 0	—	—	0 10 0	0 10 0	Nov. 1875
12820	Burra Burra, c. S. Australia	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
20000	Cape Copper Mining, c. S. Africa	7 0 0	—	—	0 10 0	0 10 0	Nov. 1875
40000	Cedar Creek, c. California	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
15000	Chicago, c. Utah	10 0 0	—	—	0 10 0	0 10 0	Nov. 1875
65000	Colorado United, c. Colorado*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
10000	Colapso, c. Chile (100 shares)	18 15 0	—	—	0 10 0	0 10 0	Nov. 1875
10000	Don Eliza, c. Nevada*	0 18 0	—	—	0 10 0	0 10 0	Nov. 1875
35000	Eberhard and Aurora, c. Nevada*	10 0 0	—	—	0 10 0	0 10 0	Nov. 1875
80000	Emma, c. g. Utah	20 0 0	—	—	0 10 0	0 10 0	Nov. 1875
70000	English and Australian, c. t. c. Aust.	2 10 0	—	—	0 10 0	0 10 0	Nov. 1875
30000	Flagstaff, c. Utah	10 0 0	—	—	0 10 0	0 10 0	Nov. 1875
25000	Fortuna, c. Spain*	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
55000	Frontino, c. Bolivia, g. New Gran.*	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
30000	Gold Run, c. g.	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
80000	Kapuni Mining Co. Australia	1 8 0	—	—	0 10 0	0 10 0	Nov. 1875
20000	Last Chance, c. Utah	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
15000	Linares, c. Spain*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
65000	London and California, g. t. c.	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
7837	Lusitania, Portugal, c. t. c. (25 shares)	3 10 0	—	—	0 10 0	0 10 0	Nov. 1875
5000	Mammoth Copper Co. of Utah, c. t. c.	10 0 0	—	—	0 10 0	0 10 0	Nov. 1875
5000	Mountain Chief, c. Utah	10 0 0	—	—	0 10 0	0 10 0	Nov. 1875
18000	Prussian Mining & Ironworks, c. t. c.	30 0 0	—	—	0 10 0	0 10 0	Nov. 1875
10000	Pontigault, c. France	20 0 0	—	—	0 10 0	0 10 0	Nov. 1875
100000	Port Phillip, c. t. c. t. c.	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
64000	Richmond Consols, c. Nevada*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
40000	Santa Barbara, c. Brazil	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
120000	Scottish Australian Mining Co. t. c.	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
80000	Scottish Australian Mining Co. New	0 5 0	—	—	0 10 0	0 10 0	Nov. 1875
112500	Sierra Buttes, c. California*	2 0 0	—	—	0 10 0	0 10 0	Nov. 1875
6000	South Aurora, c. Nevada*	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
423000	St. John del Rey, c. (45 stock and multiples dealt in)	280 180	—	—	0 10 0	0 10 0	Nov. 1875
20000	Tolima, c. S. America	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
25000	Victoria Consols, c. Australia	1 0 0	—	—	0 10 0	0 10 0	Nov. 1875
15000	Western Andes, c. New Granada	5 0 0	—	—	0 10 0	0 10 0	Nov. 1875
21500	W. Prussian (5500 pref. sh. 10c. paid)	10 0 0	—	—	0 10 0	0 10 0	Nov. 1875

NON-DIVIDEND FOREIGN MINES.

Shares.	Mines.	Divid.	Last Fr.	Clas. Fr.	Last Call.
20000	Anglo-Australian, g. Victoria*	2 10 0Fully pd
5000	Angulita Phosphate, West Indies (4000 issued)	10 0 0Fully pd
12000	Argentine, g. Argentine Republic	5 0 0Fully pd
10000	Australian Central, g. (also 6000 deferred shares)	1 0 0	5	4 3/4	...Fully pd
3000	Bellavista, c. Peru (410 shares)	10 0 0Fully pd
80000	Blue Tent, c. California	5 0 0Fully pd
25000	Cesena Sulphur Company, Romagna, Italy*	10 0 0	3 1/2	3 3/4	...Fully pd
80152	Chontales, g. s. Nicaragua†	2 0 0Fully pd
15000	Condes de Chile, c. t. c.	5 0 0	5 1/2	4 3/4	...Fully pd
85000	Excelsior Hydraulic Gold Washing Co., California*	6 0 0Fully pd
100000	Exchequer, g. s. California†	1 0 0	2	1 1/2 1 1/2	Dec. 1877
40000	Holcombe Valley, g. s. California	1 0 0Fully pd
6000	Honachos, c. t. c. (410 shares)	10 0 0Fully pd
40000	Imperial Brazilian Collieries, Brazil	10 0 0	13 1/2	13 1/2 13 1/2	Jan. 1878
100000	I. X. L., g. s. California*	5 0 0Fully pd
50000	Jaravi, g. Nicaragua*	1 0 0	1 1/2	3/4 1	...Fully pd
2500	La Mancha, c. Newfoundland	2 0 0Fully pd
12500	Lanestosa, c. t. c. Viscaya, Spain (22 shares)	10 0 0Fully pd
15000	Maibara, g. Colombia* (6715 issued)	1 15 0	Mar. 1878
40000	Maibara, g. Colombia* (7400 pref. shares, fully paid)	1 0 0Fully pd
12000	Meuzenberg, c. Honnet, Germany*	1 0 0Fully pd
4758	New Bensberg, i. l. Germany	5 0 0Fully pd
25000	New Quebrada, c. Venezuela*	5 0 0	par	...	Nov. 1878
30000	New Zealand Kapanza, g. Coromandel*	5 0 0	4 1/2	4 1/2 4 1/2	...Fully pd
3000	Oregon, g. Oregon, U.S. (preference shares)	5 0 0	2 1/2	2 1/2 2 1/2	...Fully pd
100000	Panulic, c. Chile† (25000 debentures)	4 0 0	4 1/2	4 1/2	Sept. 1878
60000	Pentarena United, g. Italy†	4 0 0	1 1/2	1 1/2 1 1/2	...Fully pd
50000	Providence and New Rosario, c. Mexico*	3 0 0Fully pd
50000	Rica, g. Colombia* (40000 issued)	1 0 0Fully pd
22,11,000	Rio Tinto, c. c. Huelva, Spain	1 0 0Fully pd
100000	Rosca Grande, g. Brazil† (41 shares)	Stock	63 1/2	59 1/2	...Fully pd
30000	Russia Copper, Orenburg and Ufa†	0 19 0	July 1878
25000	Ran Pedro, c. Chile†	10 0 0	2 1/2	1 1/2 2 1/2	...Fully pd
10000	Silver Plume, c. Colorado*	2 0 0Fully pd
37500	Shovdrift, c. Colorado*	1 0 0Fully pd
20000	Teconia, c. Utah*	2 0 0Fully pd
20000	Thorahill Reef, c. Australia*	10 0 0Fully pd
43174	United Mexican, c. Mexico†	1 0 0Fully pd
20000	Utah, g. s. Utah*	24 15 3	2 1/2	2 1/2	May 1878
25000	Yorke Peninsula, c. South Australia	5 0 0Fully pd
40000	Yorke Peninsula, c. South Australia Preference	1 0 0Fully pd

* Have made calls since last dividend was paid.